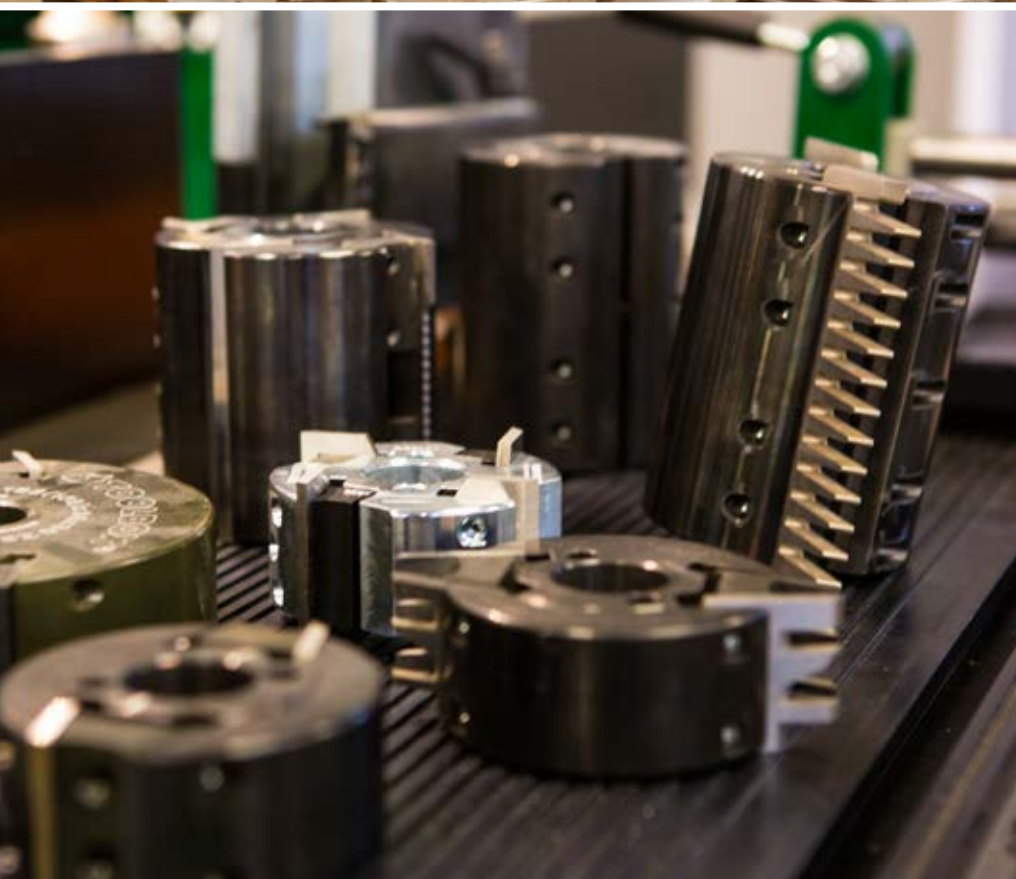




## MACHINE TOOLS FOR YOUR LOGOSOL MACHINES



[logosol.com](https://logosol.com)



 **LOGOSOL**

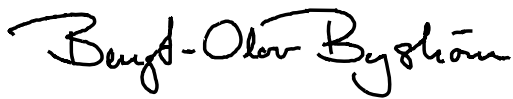
# DISCOVER A WIDE PRODUCT RANGE FOR LOGOSOL MACHINES!

Please leaf through our new tool catalogue! Logosol offers a selection of cutting equipment, which includes moulding knives, cutters, blades, end cutters, and other useful cutting tools. Our goal is that you should always be able to choose a Logosol product when you expand your activities.

We offer you an exciting range of tools for hobbyists, craftsmen and light industry in the field of wood processing. You can find the whole range here in our catalogue, in our Internet shop and at our dealers, world-wide. Please contact us, and we will help you find the right product!

We want to be a one-stop supplier for people who work in wood. Logosol has unique experience of small-scale sawing, planing and woodworking. We hope you will find what you need in this catalogue.

**You are warmly welcome!**



**Bengt-Olov Byström**

Founder and chairman,  
Logosol in Härnösand, Sweden





## TABLE OF CONTENTS

|                                              |               |
|----------------------------------------------|---------------|
| <b>TB SYSTEM</b>                             | <b>4</b>      |
| Tongue and groove                            | 5             |
| Panelling                                    | 8             |
| Casing / Baseboards                          | 18            |
| Soffit / crown / cove moulding               | 26            |
| Joists and Decking                           | 30            |
| Plycaps / Dado mouldings                     | 31            |
| Door profiles                                | 32            |
| Grooving and recessing                       | 33            |
| Round bars                                   | 33            |
| Log cabin                                    | 34            |
| Corner mouldings                             | 35            |
| Uncategorized mouldings                      | 36            |
| Starter package for Logosols planer/moulders | 39            |
| HSS moulding knives 40 x 4 mm                | 43            |
| HSS moulding knives 50 x 4 mm                | 48            |
| HSS moulding knives 60 x 4 mm                | 51            |
| HSS moulding knives 100 x 4 mm               | 52            |
| HSS moulding knives 130 x 4 mm               | 53            |
| <br><b>MAKE YOUR OWN PROFILE</b>             | <br><b>58</b> |
| <br><b>UNIVERSAL CUTTER HEADS</b>            | <br><b>60</b> |
| <br><b>VERTICAL CUTTER HEADS</b>             | <br><b>70</b> |
| <br><b>SKU REGISTER</b>                      | <br><b>88</b> |
| TB System                                    | 88            |
| Universal Cutter Heads                       | 90            |
| Vertical Cutter Heads                        | 90            |

Errors and misprints are reserved.

## THIS IS HOW YOU ORDER!

Buying from LOGOSOL is easy. Order from our e-store on [www.logosol.com](http://www.logosol.com) or by phone or email. You are welcome to call us and tell about your projects. We will help you find the right equipment for it.

Welcome to contact us!

LOGOSOL AB  
Fiskaregatan 2  
871 33 Härnösand, SWEDEN  
Phone: +46 611-182 85  
Email: [info@logosol.com](mailto:info@logosol.com)  
Website: [www.logosol.com](http://www.logosol.com)

# TB SYSTEM



The following pages contain a selection of the knives that are available for our TB universal cutters. We have several Swedish and Norwegian standard profiles, and also moulding knives from the American standard collection.

You can choose from 1000 different moulding knives when you set up your own range of planed goods. The knives can be combined in an infinite number of ways, but if you can not find what you are looking for, we can make special knives to your own design.

## COMBINATIONS

## TONGUE AND GROOVE



Tongue-and-Groove 4 mm (close tolerance, 0.1 mm)

SKU: 94305, 94304



Tongue-and-Groove 4.5 mm (close tolerance, 0.1 mm)

SKU: 94213, 94318



Tongue-and-Groove 6 mm (close tolerance, 0.1 mm)

SKU: 9017, 9016



Tongue-and-Groove 8 mm (t&amp;g floorboards)

SKU: 9017-2, 9016-2



Tongue-and-Groove 10 mm (t&amp;g floorboards)

SKU: 95022, 95021



Tongue-and-Groove 10 mm (close tolerance)

SKU: 9017-3, 9016-3



Tongue-and-Groove (Bath)

SKU: 95039, 95038



Tongue-and-Groove (Bath)

SKU: 95031, 95030



Tongue-and-Groove (Floorboard with nail chamfer)

SKU: 95057, 95056

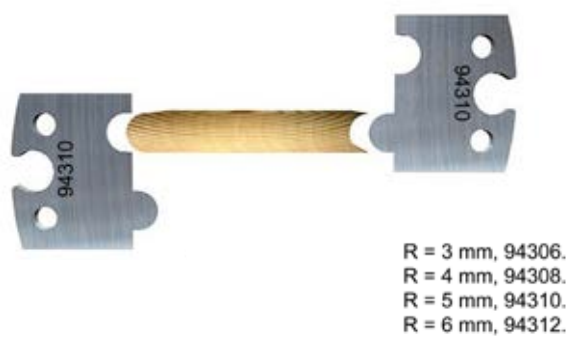


Tongue-and-Groove (Floorboard)

SKU: 95023, 95024

Tongue-and-Groove  
(chamfered floorboard profile with nail chamfer)

SKU: 95078, 95079



**Tongue-and-Groove (Canoe insert)**  
SKU: 94306, 94308, 94310, 94312



**Tongue-and-Groove (Garden shed)**  
SKU: 96015, 96014



**Tongue-and-Groove (Garden shed USA)**  
SKU: 95071, 95070



**17 mm**  
SKU: 94675, 94687



**20 mm**  
SKU: 94670, 94671



**23 mm**  
SKU: 94670, 94671



**15 mm**  
SKU: 94675, 94704



**21 mm**  
SKU: 94670, 94684



**27 mm**  
SKU: 94686, 94685



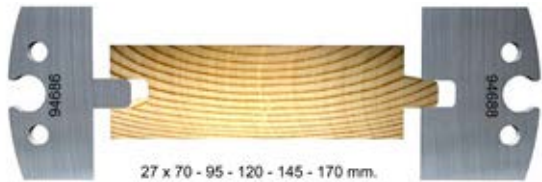
**33 mm**  
SKU: 94686, 94685



**15 mm**  
SKU: 94675, 94687

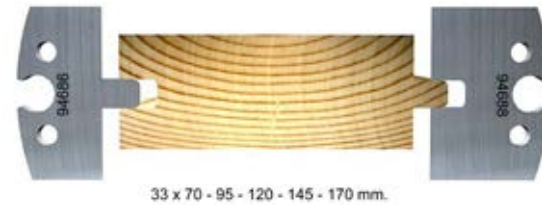


**21 mm**  
SKU: 94670, 94671



27 mm

SKU: 94686, 94688



33 mm

SKU: 94686, 94688



Flooring D&amp;M 1" - 1 3/8"

SKU: 95125, 95126



Flooring 1, 1 1/2"

SKU: 95129, 95130



Flooring 2, 1 1/2"

SKU: 95131, 95130



Flooring 1/4" x 1/4"

SKU: 94639, 94638



Flooring

SKU: 94572, 94571, 94573



Flooring

SKU: 94389, 94390



Decking 3/8" x 7/16"

SKU: 95127, 95128



T&amp;G 1/4" x 3/86"

SKU: 94635, 94636



T&amp;G 1 9/16"

SKU: 95133, 95134



T&amp;G 2, 1 9/16"

SKU: 95131, 95135



T&amp;G

SKU: 95086, 95085

## COMBINATIONS

## PANELLING

**Chamfered casing**

SKU: 9000-16, 95016, 94214

Can also be used indoors

**Chamfered panel, 3 mm tongue**

SKU: 94209, 94210

**Chamfered panel, 5 mm tongue**

SKU: 94207, 94206

**Rounded panel**

SKU: 94205, 94204

**Fillet panel**

SKU: 94244, 94260, 94221

**Log cabin panel**

SKU: 94214, 95012, 95013, 94214

**Norwegian panel, swan neck**Vertical tongue-and-groove panel with sawn front.  
A 4-insert cutter is needed.

SKU: 94259, 94258

**Norwegian panel, moulding**Vertical tongue-and-groove panel with sawn front.  
A 4-insert cutter is needed.

SKU: 94214, 94244, 94257, 94258

**Log cabin panel, 50 mm**

SKU: 95004, 95005

**Log cabin panel, 80 mm**

SKU: 94200, 94201, 94202, 94203

**Fell panel**

SKU: 94214, 95012, 95013, 94214

**Mora panel**

SKU: 94213, 94211, 94212, 94214

**Tongued, grooved and beaded timber**

SKU: 94213, 95015, 95009, 94214

**Tongued, grooved and beaded timber with centre profile**

SKU: 94213, 95015, 94345, 95009, 94214

**Large tongued, grooved and beaded timber**

SKU: 94213, 95015, 95072, 94214

**Rounded panel**

SKU: 94213, 95017, 94214

**Chamfered casing**

SKU: 94213, 95015, 94214

**45° Chamfered panel**

SKU: 94317, 94316

**Double 45° Chamfered panel**

SKU: 94294, 94293

**Chamfered panel with centre profile**

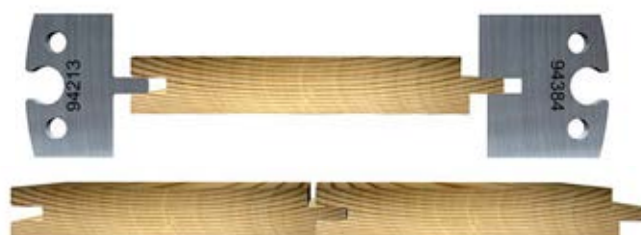
SKU: 94213, 95015, 94345, 95017, 94214

**Chamfered panel with centre profile**

SKU: 94213, 95015, 94359, 95017, 94214

**Chamfered casing**

SKU: 94277, 94276

**Single soffit panel**

SKU: 94213, 94384



**Top hat casing**

SKU: 9000-16, 95011, 94218



**Chamfered casing**

SKU: 95019, 94218, 95019



**Decorative casing**

SKU: 95019, 95018, 94218



**Decorative casing**

SKU: 95020, 94218, 95020



**Decorative casing**

SKU: 95020, 95018, 94218, 95020



**Rustic moulding**

SKU: 94700, 94698, 94699



**Cover moulding**

SKU: 94265, 94698, 94731



**Casting moulding**

SKU: 94706, 94705



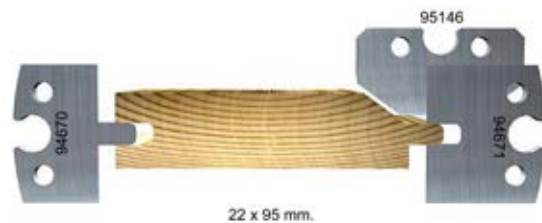
**22 x 95 mm**

SKU: 94696, 94695



**22 x 120-145 mm**

SKU: 94694, 94693



**22x95 mm**

SKU: 94670, 95146, 94671



**22 x 120-145 mm**

SKU: 94673, 95146, 94697



**22 x 120-145 mm**

SKU: 94735, 94734, 9000-16



**130 x 22 mm**

SKU: 94732, 91344, 94733



**12 mm**

SKU: 94689, 94691, 94690



**15 mm**

SKU: 94692, 94691, 94690



**Chamfered, indoor, 9 mm**

SKU: 94682, 94683



**Chamfered, indoor, 12 mm**

SKU: 94680, 94681



**Chamfered, indoor, 15 mm**

SKU: 94680, 94681



**Chamfered, indoor, 21 mm**

SKU: 94670, 955144



**Straight, indoor, 15 mm**

SKU: 94675, 94674



**Straight, indoor, 21 mm**

SKU: 94670, 955145



**Chamfered, outdoor, 22 x 95 mm**

SKU: 94677, 94676



**Chamfered, outdoor, 22 x 120-145 mm**

SKU: 94679, 94678



**Straight, 22 mm**

SKU: 94673, 94672



**Barokkledning**

SKU: 95159



**Buer casing**

SKU: 94737, 94738



**Double rabbet 28° chamfer with stagger**

SKU: 94740, 94798, 9000-16



**Double rabbet 28° chamfer with stagger**

SKU: 94740, 94741, 94739, 9000-16



**Double rabbet 60° chamfer**

SKU: 94740, 94738, 9000-16



**Empire casing**

SKU: 9000-16, 94742, 94743



**Empire batten**

SKU: 94744, 94745



**Single rabbet**

SKU: 94740, 9000-16



**Chamfered T&G board**

SKU: 94747, 94746



**Tongued, grooved and beaded panel**

SKU: 94749, 94748, 94214



**Rustic T&G board, round edge**

SKU: 94751, 95160, 94750



**Shadow moulding, round edge**

SKU: 94751, 95160, 94750



**Sveitser tongued grooved and beaded board**

SKU: 94752, 94742, 95161, 94214



**Vestland T&G and beaded board with chamfer**

SKU: 94740, 94742, 95162, 9000-16



**Vestland T&G board with hollow rabbet**

SKU: 94751, 95163, 94214



**Chamfered casing**

SKU: 94654, 94655



**Smooth T&G board**

SKU: 94656, 94756



**Rounded T&G panel with round moulding**

SKU: 94658, 95141, 94214



**Chamfered T&G panel with round moulding**

SKU: 94657, 95140, 94214



**Möller cabin panel**

SKU: 94661, 94663, 95142, 94214



**Tongued, grooved and beaded timber**

SKU: 94654, 94664, 94214



**Rustic T&G casing, round edge**

SKU: 94658, 95143, 94214



**Rustic panel, chamfered edge**

SKU: 94657, 94665, 94214



**Shadow panel, square edge**

SKU: 94661, 94668



**Shadow panel, chamfered edge**

SKU: 94657, 94665, 94214



**Lower panel**

SKU: 94667, 94666



**Double groove panel, joining piece**

SKU: 94244, 94214



Joining panel, square edge

SKU: 94661, 94662



Joining panel, round edge

SKU: 94658, 94659



Joining panel, chamfered edge

SKU: 94657, 94660



TB133

SKU: 94474, 94472, 94473



TB134

SKU: 94471, 94469, 94470



TB135

SKU: 94468



Batten big

SKU: 94414, 94415, 94413



3/4" x 1-3/4"

Ogee batten, small

SKU: 94417, 94418, 94416



TB224

SKU: 94583, 94584



TB229

SKU: 94575, 94576



TBBT9

SKU: 94559, 94560



TBBT7

SKU: 96062



Ceiling 1 x 6 EV

23/32" x 5-3/8"

SKU: 94443, 94444



Ceiling 5-8 x 4 EB

9/16" x 3-3/8"

SKU: 94449, 94448, 94450



Ceiling 5-8 x 4 V

9/16" x 3-3/8"

SKU: 94451, 94452



3/4" X 3 3/8" - 10 7/8"

**T&G 1/4" x 1/4"**

SKU: 94637, 94638



23/32" x 5-3/8"

**Ceiling E-CB**

SKU: 94446, 94447, 94448, 94411



23/32" x 5-3/8"

**Ceiling CV**

SKU: 94443, 94445, 94444



9/16" x 3-3/8"

**E-CV Ceiling**

SKU: 94454, 94453, 94455



**Ambers**

SKU: 94546, 94545



23/32" X 5 3/8" - 11 1/8"

**Channel rustic siding**

SKU: 95132, 94647



3/4" X 3 1/2" - 10 7/8"

**Shiplap, 3/8" lap**

SKU: 94648, 94648



3/4" X 3 1/2" - 10 3/4"

**Shiplap 1/2"**

SKU: 94647



1 9/16" X 4 - 11", 1/2" LAP

**Shiplap 2" - 12"**

SKU: 95122



11/16" X 1-5/8"

**TB182**

SKU: 94619, 94618, 94620



9/16" X 1-1/8"

**TB183**

SKU: 94617, 94616



9/32" X 1-3/8"

**TB185**

SKU: 94621



**Siding 101**

SKU: 94430, 95088, 9400-20



**Siding 104**

SKU: 94433, 94434, 95089, 94411



**Siding 105**

SKU: 94430, 95090, 9400-20



**Siding 106**

SKU: 94410, 95091, 94411



**Siding 115**

SKU: 94437, 91087, 91088, 9000-20



**Siding 118**

SKU: 94439, 96027, 91089, 94411



**Siding 124**

SKU: 94410, 91343, 94411



**Siding 102**

SKU: 94410, 95089, 94411



**Siding 103**

SKU: 94431, 94432, 95088, 9000-16



**Siding 109**

SKU: 94430, 95092, 9000-16



**Siding 115**

SKU: 9000-16, 91075, 91076, 94437



**Siding 117**

SKU: 9000-16, 91074, 96075, 94644



**Siding 118**

SKU: 94439, 96027, 91073, 94411



**V-CV Rustic**

SKU: 94440, 94442, 94441



**WP 2-WP 4**

SKU: 94400, 94419, 96025, 94369



**WP 3**

SKU: 94402, 94403, 94401



**WP 4**

SKU: 94420, 94421

**WP 6**

SKU: 94405, 94425, 94425, 94396

**WP 7**

SKU: 94422, 94424, 94423

**WP 8**

SKU: 94400, 94404, 94369

**WP 9**

SKU: 94426, 94407, 9000-20

**WP 10**

SKU: 94405, 94406, 94396

**WP 11**

SKU: 94422, 94423

**WP 12**

SKU: 94397, 94399, 94396

**WP 13**

SKU: 94401, 94407, 91072

**WP 14**

SKU: 94397, 94398, 94396

**WP 16**

SKU: 94420, 94424, 94421

**WP 18**

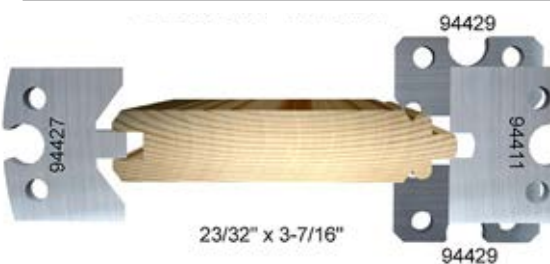
SKU: 94420, 94424, 94421

**1 x 4 E-CV Partition**

SKU: 94458, 94453, 94459

**1 x 6 E-CV Partition**

SKU: 94456, 94445, 94457

**Beaded partition**

SKU: 94427, 94429, 94411, 94429



**E-CB Partition**  
SKU: 94458, 94447, 94448, 94411



**E-CV Partition**  
SKU: 94460, 94453, 94461



**V Partition**  
SKU: 94458, 94459

**COMBINATIONS**

**CASING / BASEBOARDS**



**Fillet**  
SKU: 95025, 94269



**Log cabin moulding**  
SKU: 95025, 95013



**Swan neck moulding**  
SKU: 95025, 94259



**Quarter-round moulding**  
SKU: 94272



**Rustic moulding**  
SKU: 95025, 94215, 90129



**Haga moulding**  
SKU: 95025, 95033

**Gamlestad moulding**

SKU: 95025, 95017, 94259

**Stockholm moulding**

SKU: 95025, 96009, 94267

**Gotland moulding**

SKU: 95025, 91081, 94265

**Halland moulding**

SKU: 95025, 91002

**Backa moulding**

SKU: 95025, 94357

**Utby moulding**

SKU: 95025, 96018, 94353

**Villa Frimodig**

SKU: 95025, 91321

**Log cabin casing**

SKU: 94248, 95013

**Rustic casing**

SKU: 94248, 94215, 90129

**American casing, 57 mm**

SKU: 9000-16, 96019, 94208

**Backa casing**

SKU: 94356, 94357

**Decorative casing, 70 mm**

SKU: 94251, 96003



**Decorative casing, 95 mm**

SKU: 94251, 91001



**Gamlestad casing**

SKU: 94248, 95017, 94259



**Gotland casing**

SKU: 94258, 91080, 94257



**Haga casing**

SKU: 94248, 95033



**Halland casing**

SKU: 94248, 91002



**Quarter-round casing**

SKU: 94272



**Door trim**

SKU: 94208, 91025



**Rounded casing**

SKU: 94268, 94285



**Skirö casing**

SKU: 94356, 96022, 94383



**Stockholm casing**

SKU: 94248, 96009, 94267



**Swan neck casing**

SKU: 94248, 94259

**Sätra casing**

SKU: 91083, 94354

**Utby casing**

SKU: 94356, 96018, 94353

**Villa Frimodig**

SKU: 94329, 91020

**43 mm**

SKU: 94208, 94702

**56 mm**

SKU: 94208, 96072

**69 mm**

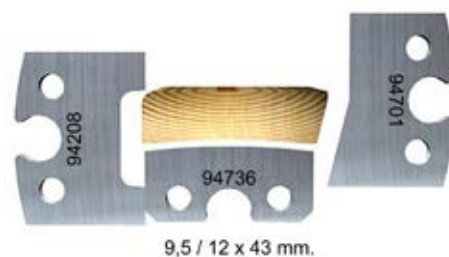
SKU: 94208, 91079

**43 x 12 mm**

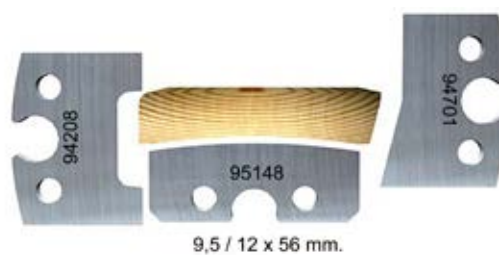
SKU: 94208, 95158, 94248

**56 x 21 mm**

SKU: 94208, 96071, 94248

**43 mm**

SKU: 94208, 94736, 94701

**56 mm**

SKU: 94208, 95148, 94701

**69 mm**

SKU: 94208, 91078, 94701



43 x 21 mm

SKU: 94208, 95158, 94248



8 x 15 - 21 - 27 - 33 - 43 mm

SKU: 94705, 94208



TBBA1

SKU: 94554, 94555



TBBA19

SKU: 94553



TBBA21

SKU: 94556



TBBA68

SKU: 94551



TBBA70

SKU: 94557, 94558



TBBA42

SKU: 94552



Fortune

SKU: 94465, 91064



TB442

SKU: 95139, 94494



TB307

SKU: 96029, 94479



TB315

SKU: 96030, 94480



TB316

SKU: 96031, 94481



TB321

SKU: 95094, 94482



TB324

SKU: 96032



**TB327**  
SKU: 96033, 94483



**TB328**  
SKU: 95095, 94484



**TB329**  
SKU: 95096, 94485



**TB330**  
SKU: 95097, 94486



**TB332**  
SKU: 94487, 94488



**TB346**  
SKU: 95098



**TB351**  
SKU: 94208, 96035



**TB356**  
SKU: 94208, 96034



**TB361**  
SKU: 94464, 95099, 94489



**TB366**  
SKU: 94490, 94491



**TB387**  
SKU: 94208, 95100



**TB413**  
SKU: 94467



**TB440**  
SKU: 94208, 96036, 94492



**TB444**  
SKU: 94463, 91029, 94466



**TB501**  
SKU: 94463, 96037



**TB502**  
SKU: 94463, 96038



**TB503**  
SKU: 94208, 96039



**TB504**  
SKU: 94463, 96040



**TB506**  
SKU: 94463, 91030



**TB507**  
SKU: 94463, 96042, 94496



**TB508**  
SKU: 94463, 96041, 94495



**TB509**  
SKU: 94466, 95102, 94498



**TB510**  
SKU: 94465, 95101, 94497



**TB511**  
SKU: 96043, 94501



**TB512**  
SKU: 91031



**TB515**  
SKU: 91032



**TB2000**  
SKU: 94503, 91327, 94502



**TB2001**  
SKU: 94505, 96046, 94505



**TB2002**  
SKU: 91033



**TB2003**  
SKU: 91035



**TB2004**  
SKU: 91034



**TB2005**  
SKU: 94507, 94506, 94508



**TB2006**  
SKU: 91036



**TB2007**  
SKU: 91037



**TB2008**  
SKU: 91038



**TB2009**  
SKU: 91039



**TB2010**  
SKU: 96047



**TB2011**  
SKU: 94463, 96048, 94463



**TB2012**  
SKU: 94465, 91040, 94509



**TB2013**  
SKU: 94463, 91041, 94463



**TB2014**  
SKU: 96049



**TB2015**  
SKU: 91042



**TB2033**  
SKU: 94510, 96050, 94511



**TB2039**  
SKU: 94513, 94512, 94514



**TB2045**  
SKU: 94464, 95103, 94464



**TB2051**  
SKU: 95104



**TB2057**  
SKU: 94516, 94515, 94517

**TB2063**

SKU: 91043

**TB2069**

SKU: 94248, 95105, 94518

**TB2075**

SKU: 94465, 95106, 94519

**TB2081**

SKU: 94463, 95107, 94463

**TB2087**

SKU: 94520, 91044

**TBA41**

SKU: 94524, 96053, 94523

**TBA42**

SKU: 94526, 94525, 94527

**TBA43**

SKU: 94526, 91045, 94527

**TBA44**

SKU: 91328

**TBCA33**

SKU: 95114, 94561

**TBCA52**

SKU: 91060

**TBCA147**

SKU: 91059

**TBCA180**

SKU: 94562, 91061, 94563

**TBCA197**

SKU: 96063

**TBCA261**

SKU: 94567, 94568

**TBCA263**

SKU: 91062

**TBMK0047**

SKU: 91047

**TBCA294**

SKU: 94565, 91063, 94566

**TBA45**

SKU: 94528, 91046, 94529

## COMBINATIONS

### SOFFIT / CROWN / COVE MOULDING



Shadow moulding

SKU: 94262, 95036, 94263



Staircase moulding

SKU: 94274, 94273, 95019



Quarter-round soffit moulding

SKU: 94216, 94249



Profile soffit moulding, 70 mm

SKU: 95032, 96006



Swan neck soffit moulding, 45 mm

SKU: 94216, 94215



Swan neck soffit moulding, 56 mm

SKU: 94216, 95014



Swan neck soffit moulding, 68 mm

SKU: 94216, 96007



Swan neck soffit moulding, 80 mm

SKU: 95032, 91082



Swan neck soffit moulding, 95 mm

SKU: 95032, 91023



Swan neck soffit moulding, 120 mm

SKU: 95032, 91301



Swan neck soffit moulding, USA, 80 mm

SKU: 95073, 91082



**Hollow soffit moulding, 45 mm**

SKU: 94216, 94215,



**Hollow soffit moulding, 60 mm**

SKU: 95010



**Hollow soffit moulding, 70 mm**

SKU: 96005



**Hollow soffit moulding, 95 mm**

SKU: 91003



**Plaster cornice moulding**

SKU: 94264, 94266, 94265



**Backa soffit moulding**

SKU: 95032, 91022



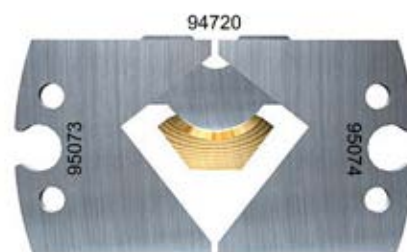
**Utby soffit moulding**

SKU: 94355, 95016, 94353



**Villa Frimodig**

SKU: 95032, 91320



**27 mm**

27 x 12 mm.

SKU: 95073, 94720, 95074



**43 mm**

15 x 43 mm.

SKU: 94216, 94721



**69 mm**

SKU: 96069



**TB52**

SKU: 96055

**TB53**

SKU: 96056

**TB54**

SKU: 95109

**TB57**

SKU: 91051

**TB58**

SKU: 95110

**TB59**

SKU: 94542

**TB60**

SKU: 94543

**TB67**

SKU: 95111

**TB68**

SKU: 94544

**TB4020**

SKU: 91330

**TB4025**

SKU: 91331

**TB4026**

SKU: 91332

**TB4027**

SKU: 91052

**TB4028**

SKU: 91053

**TB4029**

SKU: 91054

**TB4030**

SKU: 96057

**TB4034**

SKU: 91055

**TB4037**

SKU: 91333

**TB4039**

SKU: 91056

**TB4045**

SKU: 91057

**TBMK0044**

SKU: 95112

**TBMK0045**

SKU: 96058

**TBMK4061**

SKU: 91058

**TBMK0046**

SKU: 94574, 96089, 95073

## COMBINATIONS

### JOISTS AND DECKING



Straight

SKU: 9500-16



Rounding, single

SKU: 95006, 95007



Rounding, double, 19 mm

SKU: 94208



Rounding, double, 25 mm

SKU: 94295



Rounding, double, 28 mm

SKU: 94248



Rounding, double, 48 mm

SKU: 96017



Grip profile 1

SKU: 96020



Grip profile 2

SKU: 91004



Grip profile 3

SKU: 96021



22 mm

SKU: 94208



28 mm

SKU: 94248



34 mm

SKU: 95147



Joist 45 mm

SKU: 95008



TBEE001

SKU: 94585



TBEE002

SKU: 94586



TBEE003

SKU: 94587



TBEE004

SKU: 94588



TBEE005

SKU: 95121



TBEE006

SKU: 95122



SKU: 94275



SKU: 95047

## COMBINATIONS

### PLYCAPS / DADO MOULDINGS



Rounded

SKU: 94244, 96002



Profile

SKU: 94244, 96004



Profile

SKU: 95075, 94214



Villa Frimodig

SKU: 94330, 91021



TB290

SKU: 94623, 94622



TB292

SKU: 94624, 94622



11/16" X 1-1/8"

TB294

SKU: 94625, 94622



1/2" X 1-1/4"

TB295

SKU: 94626, 94622



3/4" X 3/4"

TB296

SKU: 94627, 94646

COMBINATIONS

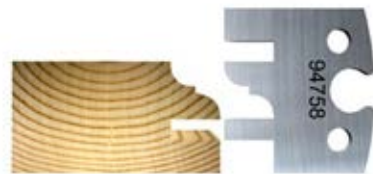
DOOR PROFILE



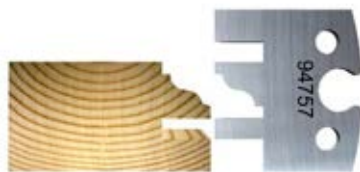
SKU: 94760



SKU: 94759



SKU: 94758



SKU: 94757



Door profile 1

SKU: 95002



Door profile 1

SKU: 95003



Door profile 2

SKU: 95002



Door profile 2-2

SKU: 95003

**COMBINATIONS****GROOVING AND RECESSING****Grooving of casings**

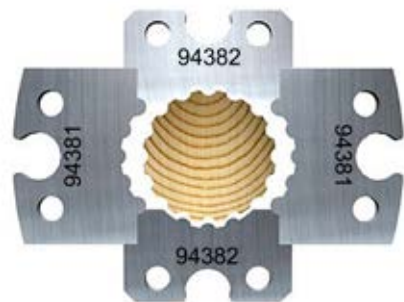
SKU: 94219

**Cutouts in casings**

SKU: 94261

**Cutouts in base board**

SKU: 96008

**COMBINATIONS****ROUND BARS****Diameter 33 mm**

(also suitable for making dowels for log cabins)

SKU: 94381, 94382

**Round bar, 24 mm**

SKU: 94302, 94301, 94303

**Round bar, 40 mm**

SKU: 95045, 94253, 95046



Radius 12 mm.

**12 mm**

SKU: 94707, 94708, 94709



15 mm

Radius 15 mm.

SKU: 94713, 94714, 94715



21 mm

Radius 21 mm.

SKU: 94710, 94711, 94712



27 mm

Radius 27 mm.

SKU: 94716, 94717, 94718



33 mm

Radius 33 mm.

SKU: 95153, 94719, 95154



43 mm

Thickness 5.5 mm

SKU: 956067, 95155, 956068

## COMBINATIONS

### LOG CABIN



TB3400

3/4" X 3-1/2"

SKU: 94615, 91070, 94614



TB3405

3/4" X 4"

SKU: 94615, 91071, 94614



TB3405

3/4" X 4-1/2"

SKU: 94615, 91340, 94614



TM3420

3/4" X 5"

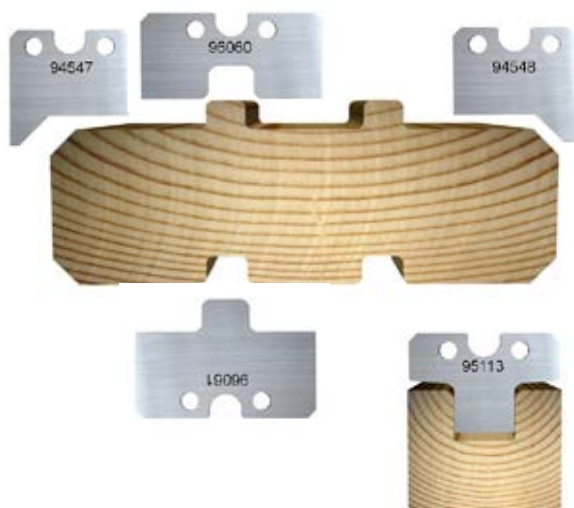
SKU: 94615, 91341, 94614



TB3430

3/4" X 5-1/2"

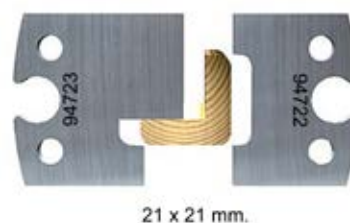
SKU: 94615, 91342, 94614

**Logg 4" - 8" Chamfer**

SKU: 94547, 96060, 94548, 96061, 95113

**Logg 4" - 8" Rounded**

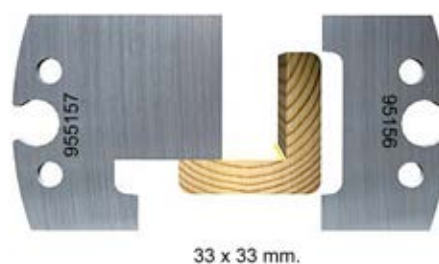
SKU: 94549, 96060, 94550, 96061, 95113

**COMBINATIONS****CORNER MOULDINGS****21 mm**

SKU: 94723, 94722

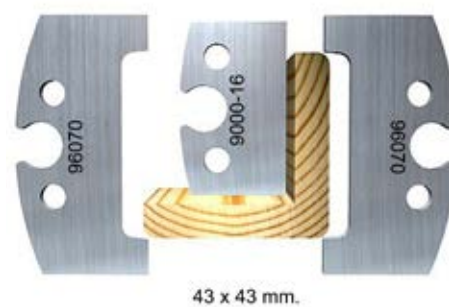
**27 mm**

SKU: 94725, 94724

**33 mm**

Thickness 5.5 mm

SKU: 955157, 95156

**43 mm**

SKU: 96070, 9000-16

## COMBINATIONS

### UNCATEGORIZED MOULDINGS



Double 45° chamfer

SKU: 95032



Single 45° chamfer

SKU: 94380



Lower window lining, profiled lower board

SKU: 95076



Lower window lining

SKU: 95027, 94358



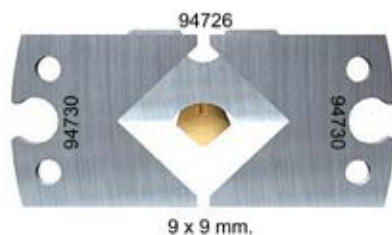
Lower window lining, Villa Frimodig

SKU: 95058, 95059



Lower window lining

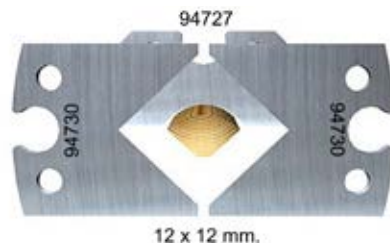
SKU: 94332, 94331



9 x 9 mm.

Quarter-round moulding, 9 mm

SKU: 94730, 94726



12 x 12 mm.

Quarter-round moulding, 12 mm

SKU: 94730, 94727



15 x 15 mm.

Quarter-round moulding, 15 mm

SKU: 94730, 94728



21 x 21 mm.

Quarter-round moulding, 21 mm

SKU: 94730, 94729



Triangular moulding, 15/21 mm

SKU: 94730



21 x 33 mm.

Shadow moulding, 21x33 mm

SKU: 95149, 94703



33 x 43 mm.  
Shadow moulding, 33x43 mm

SKU: 95149, 956073



21 x 43 mm.  
Shadow moulding, 21x43 mm

SKU: 95151, 95152



Beads, shelving 2 bead

SKU: 94409



Beads, shelving 3 bead

SKU: 94408



Bullnose, TB5004

SKU: 94580



Bullnose, TB5005

SKU: 94581



Bullnose, TB5006

SKU: 95120



Bullnose, TB5007

SKU: 94582



Chair rails, TB303

SKU: 94531, 95108, 94530



Chair rails, TB304

SKU: 94467, 96054,



Chair rails, Shiplap EV15

SKU: 95124, 95123



Doorstop, TB816

SKU: 94643



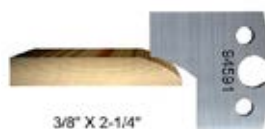
Doorstop, TB827

SKU: 94589



Doorstop, TB848

SKU: 94590



Doorstop, TB853

SKU: 94591



Doorstop, TB877

SKU: 94592



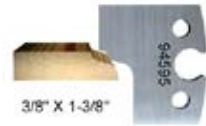
Doorstop, TB886

SKU: 94593



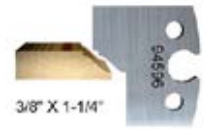
Doorstop, TB908

SKU: 94594



Doorstop, TB916

SKU: 94595



Doorstop, TB947

SKU: 94596



Glass bead, TB147

SKU: 94597



Glass bead, TB148

SKU: 94598



Glass bead, TBMK002

SKU: 94768



1/2" X 15/16"

**Glass bead, TBMK003**

SKU: 94600



11/16" X 3/4"

**Glass bead, TBMK004**

SKU: 94601



3/8" X 3/8"

**Glass bead, TBMK005**

SKU: 94602



5/8" X 3/8"

**Glass bead, TBMK006**

SKU: 94603



1/2" X 13/16"

**Glass bead, TBMK007**

SKU: 94604



3/8" X 11/16"

**Glass bead, TBMK008**

SKU: 94605



1/2" X 1/2"

**Glass bead, TBMK009**

SKU: 94606



5/8" X 3/8"

**Glass bead, TBMK0010**

SKU: 94607



3/8" X 3/4"

**Glass bead, TBMK0011**

SKU: 94608



1/2" X 5/8"

**Glass bead, TBMK0012**

SKU: 94609



1/2" X 11/16"

**Glass bead, TBMK0013**

SKU: 94610



9/16" X 1/2"

**Glass bead, TBMK0014**

SKU: 94611



1/2" X 3/4"

**Glass bead, TBMK0015**

SKU: 94612



3/8" X 5/8"

**Glass bead, TBMK0016**

SKU: 94613



1" X 1"

**Quater round, TB104**

SKU: 95032, 94628



3/4" X 3/4"

**Quater round, TB105**

SKU: 94629



11/16" X 11/16"

**Quater round, TB106**

SKU: 94630



5/8" X 5/8"

**Quater round, TB107**

SKU: 94631



1/2" X 1/2"

**Quater round, TB108**

SKU: 94632



3/8" X 3/8"

**Quater round, TB109**

SKU: 94633



1/4" X 1/4"

**Quater round, TB110**

SKU: 94634

## STARTER PACKAGE WITH MOULDING KNIVES AND GIBS

### FOR THE PLANER/MOULDER PH260

#### The package includes:

14 pairs of moulding knives of HSS and 3 pairs of gibs. The starter package of moulding knives allows you to produce a wide range of profiles. See for example the set-ups to the right. Let these examples of wood profiles inspire you, but you can make much more with the starter package!



Starter package with moulding knives and gibs for the PH260

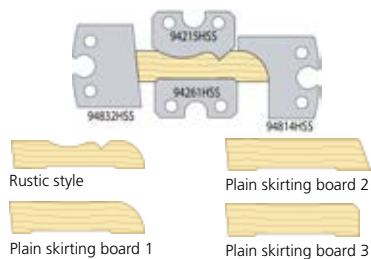
SKU: TB90-009

LOGOSOL PH260 four-sided planer/moulder

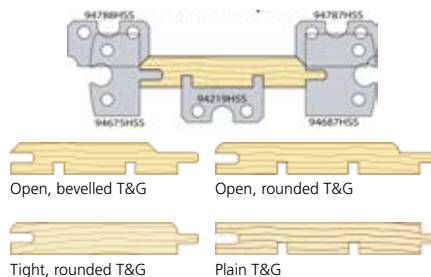
#### Examples of wood profiles you can make with the knives in the starter package:



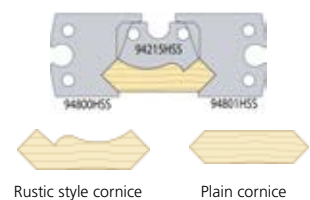
##### SKIRTING BOARDS



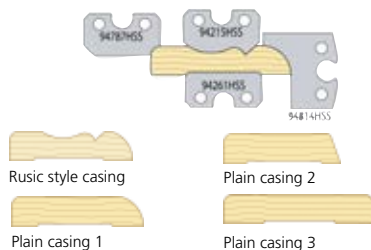
##### PANELLING



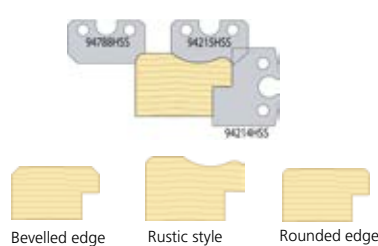
##### CORNICES



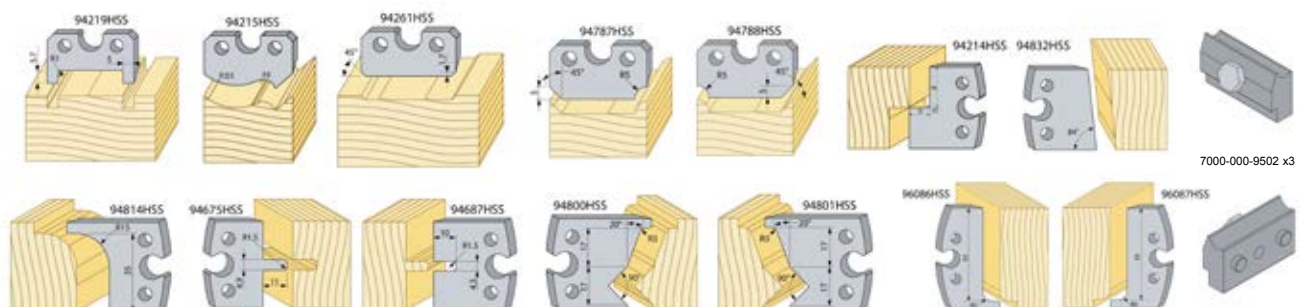
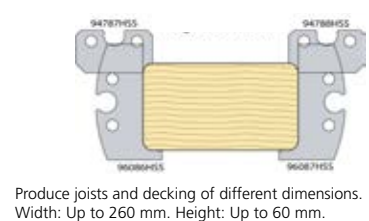
##### CASINGS



##### WAINSCOT MOULDINGS



##### JOISTS & DECKING



SKU TB90-009 contains of:

94219, 94215, 94261, 94787, 94788, 94214, 94832, 7000-000-9502, 94814, 94675, 94687, 94800, 94801, 96086, 96087

## STARTER PACKAGE WITH MOULDING KNIVES AND GIBS

### FOR THE PLANER/MOULDER PH360/PH365

#### The package includes:

14 pairs of moulding knives of HSS and 3 pairs of gibs. The starter package of moulding knives allows you to produce a wide range of profiles. See for example the set-ups on the previous page. Let these examples of wood profiles inspire you, but you can make much more with the starter package!



LOGOSOL PH360 four-sided planer/moulder

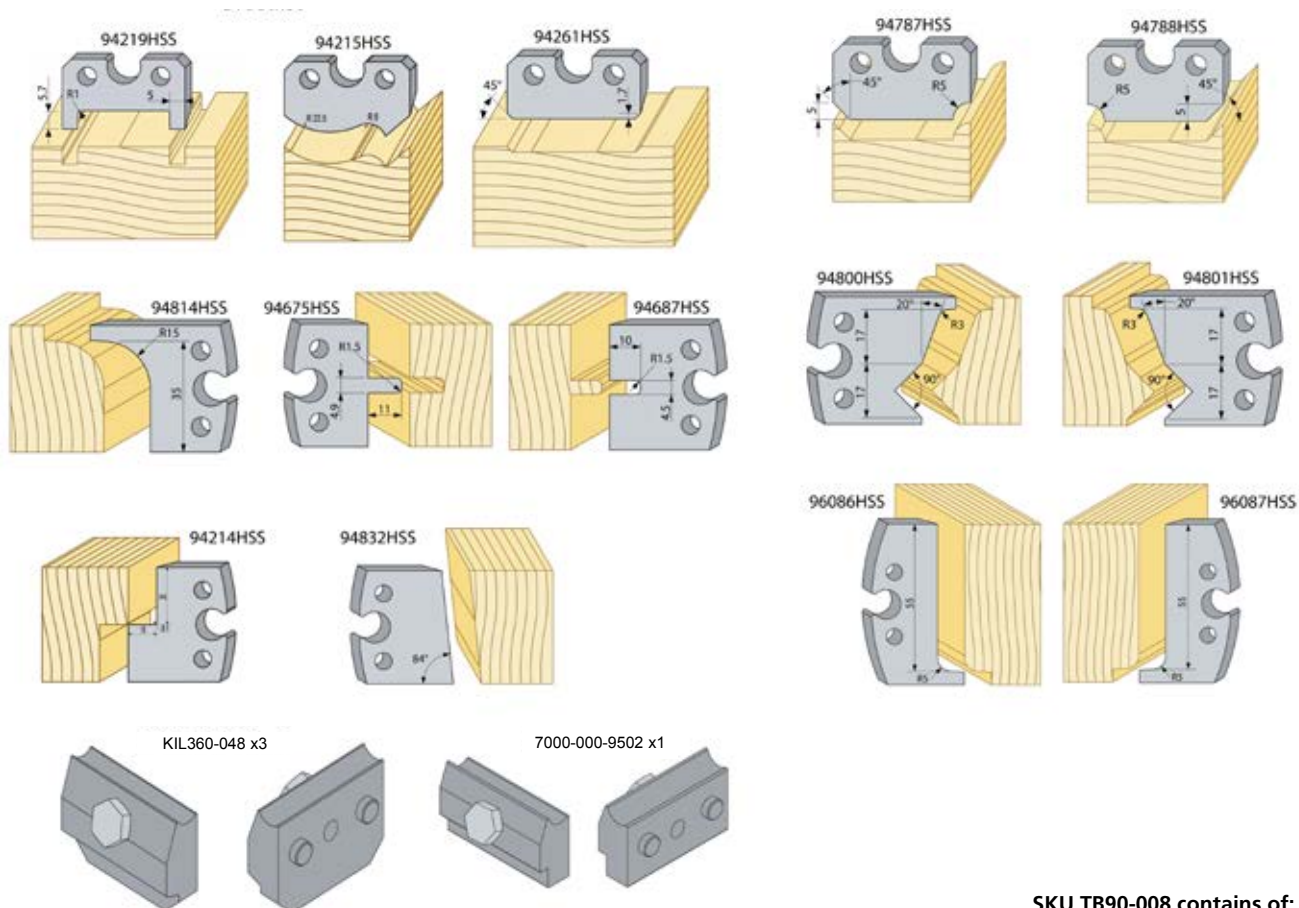
#### Starter package with moulding knives and gibs for the PH360/PH365

SKU: TB90-008



You can do all this and much more with the starter package!

Our planer/moulders are perfect for custom-made knives. A common request is wide floorboards for old houses.



#### SKU TB90-008 contains of:

94219, 94215, 94261, 94787, 94788, 94814, 94675, 94687, 94800, 94801, 94214, 94832, 96086, 96087, KIL360-084, 7000-000-9502

## STARTER PACKAGE WITH MOULDING KNIVES AND GIBS

### FOR THE PLANER/MOULDER DH410

#### The package includes:

10 pairs of moulding knives of HSS, and 2 pairs of knife gibs.

The starter package of moulding knives allows you to produce a wide range of profiles. Our experience tells us that these profiles will without doubt be very useful to you.



#### Starter package with moulding knives and gibs for the DH410

SKU: TB90-011

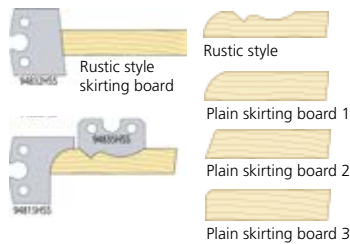


LOGOSOL DH410 two-sided planer/moulder

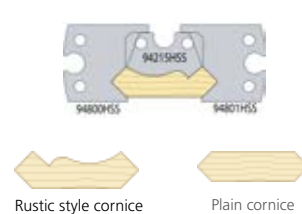
#### Examples of wood profiles you can make with the knives in the starter package:



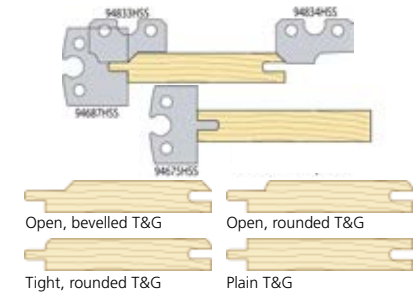
##### SKIRTING BOARDS



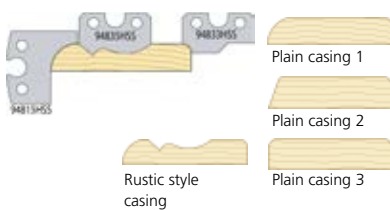
##### CORNICES



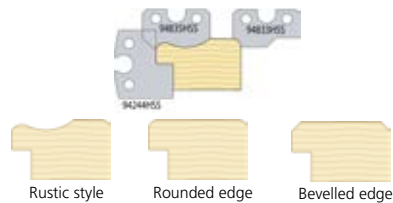
##### PANELLING



##### CASINGS



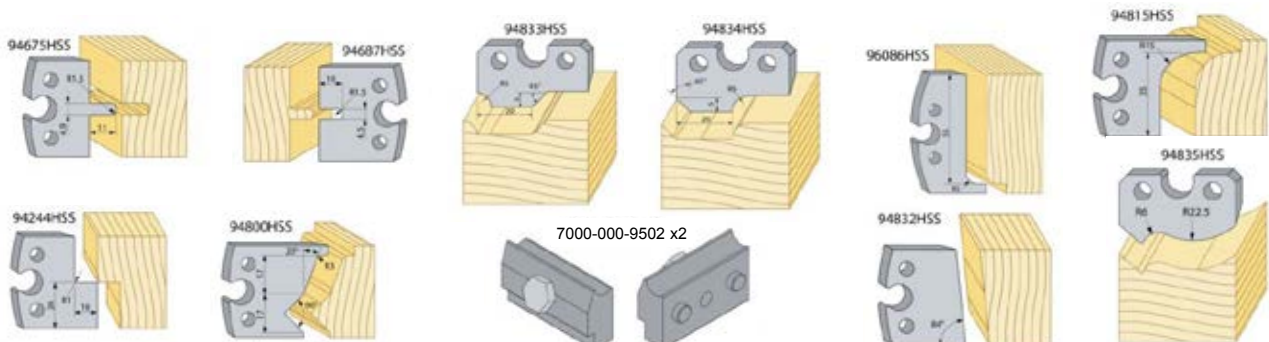
##### WAINSCOT MOULDINGS



##### JOISTS AND DECKING

Produce joists and decking of different dimensions.  
Width: Up to 410 mm.  
Height: Up to 60 mm.

Plane up to 410 mm in width



#### SKU TB90-011 contains of:

94675, 94687, 94833, 94834, 96086, 94815, 94244, 94800, 7000-000-9502, 94832, 94835

## STARTER PACKAGE WITH MOULDING KNIVES AND GIBS

### FOR THE SOLO PLANER SH410

#### The package includes:

9 pairs of moulding knives of HSS, 3 pairs of gibs and one pair of position holders. Look at the examples of knife combinations to the right. Let these examples inspire you, but you can make much more with the starter package!

#### Starter package with knives and gibs for the SH410

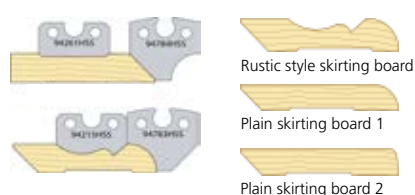
SKU: TB90-010



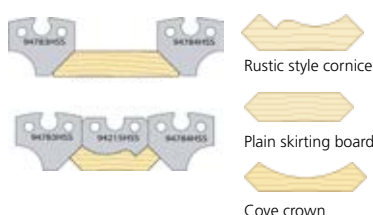
LOGOSOL SH410 solo planer

#### Examples of wood profiles you can make with the knives in the starter package:

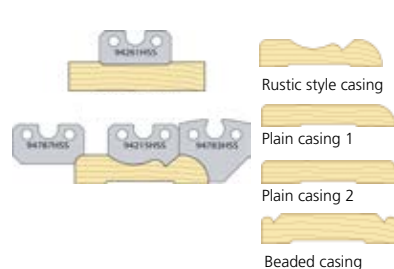
##### SKIRTING BOARDS



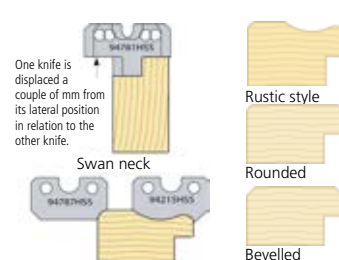
##### CORNICES



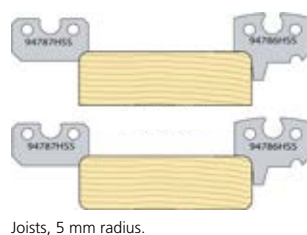
##### CASINGS



##### WAINSCOT MOULDINGS

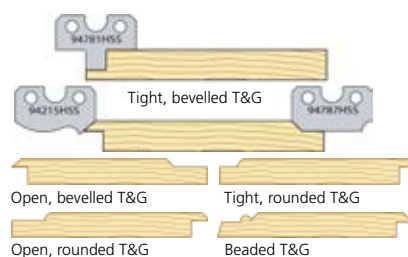


##### JOISTS & DECKING



Joists, 5 mm radius.

##### PANELLING



## KNIVES FOR T&G PRODUCTION WITH THE SH410

#### The package includes:

Three selected knife pairs for tongue and groove. Hot tub knives, garden cabin knives and T&G knives. They fit in the top cutter of the SH410. You have to machine the workpiece twice for a finished profile.

SKU: 7504-555-9999

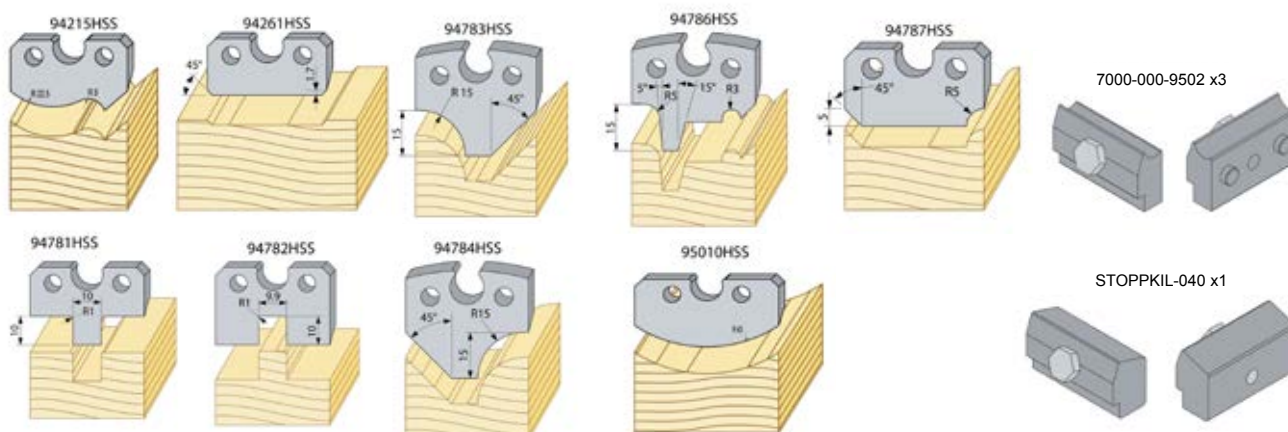
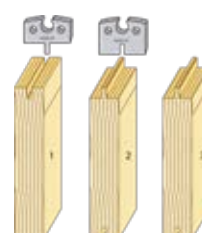
#### HOT TUB KNIVES, 50 MM



#### GARDEN CABIN KNIVES, 50 MM

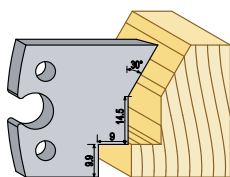


#### T&G KNIVES, 40 MM

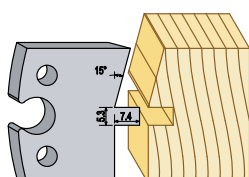


#### SKU TB90-010 contains of:

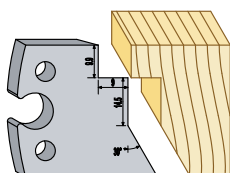
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**40 MM****HSS MOULDING KNIVES 40X4MM**

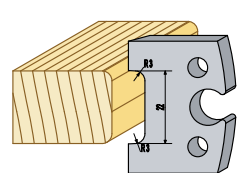
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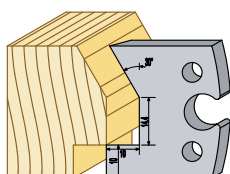
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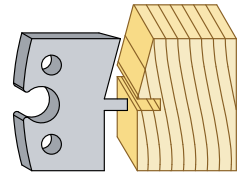
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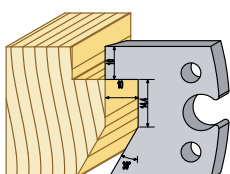
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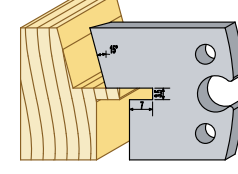
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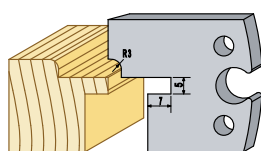
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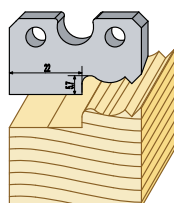
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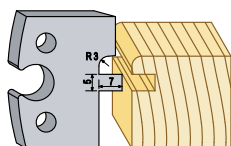
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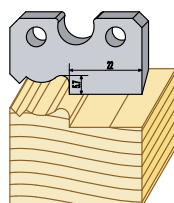
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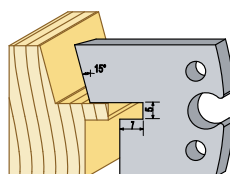
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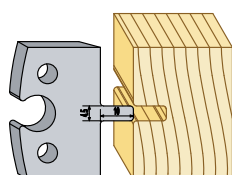
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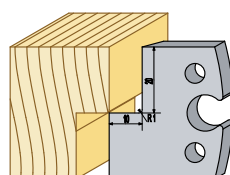
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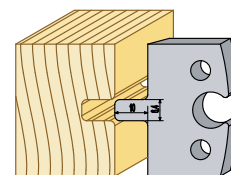
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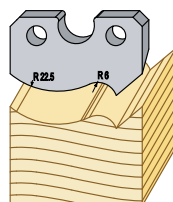
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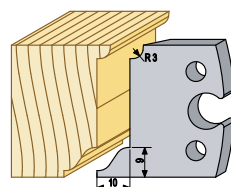
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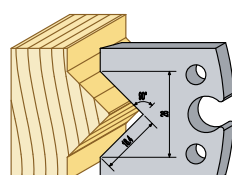
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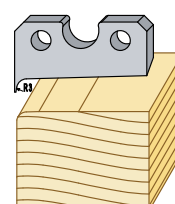
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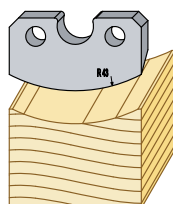
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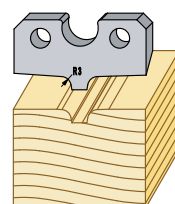
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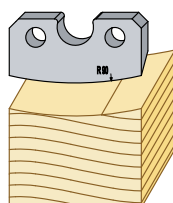
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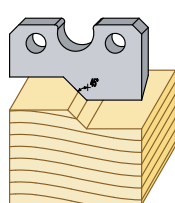
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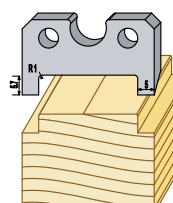
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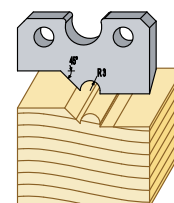
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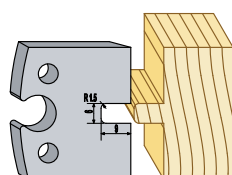
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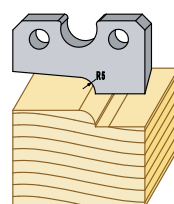
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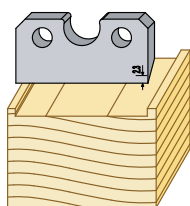


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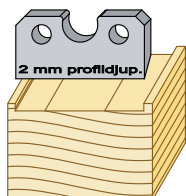


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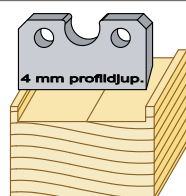
## HSS MOULDING KNIVES 40X4MM



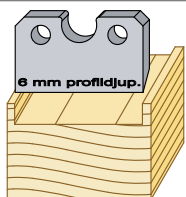
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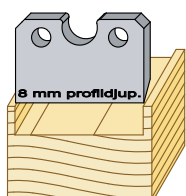
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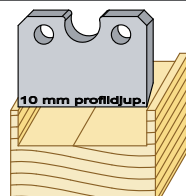
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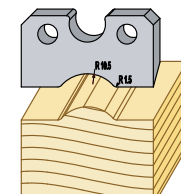
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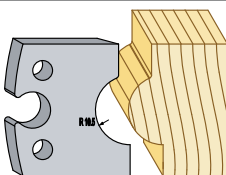
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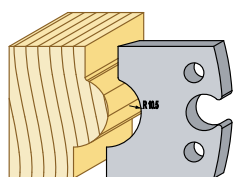
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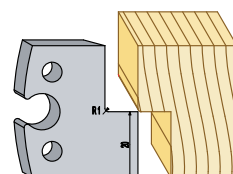
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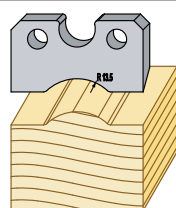
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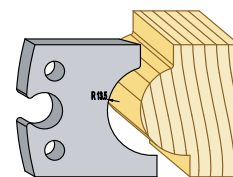
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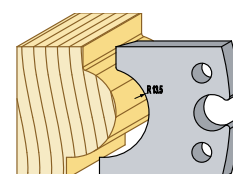
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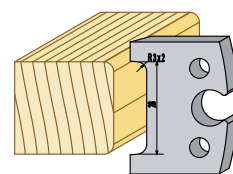
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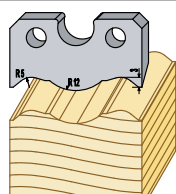
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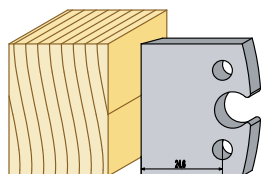
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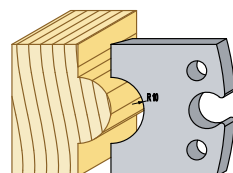
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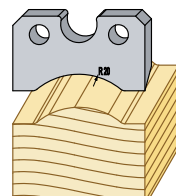
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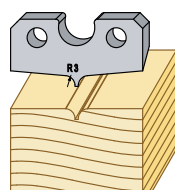
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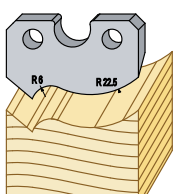
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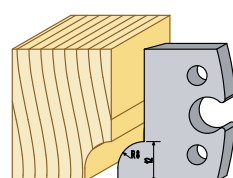
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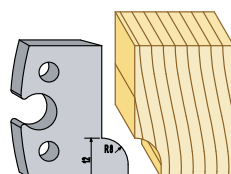
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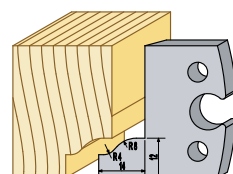
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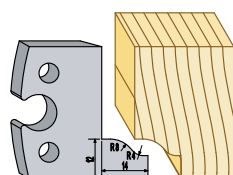
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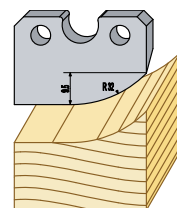
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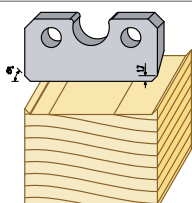
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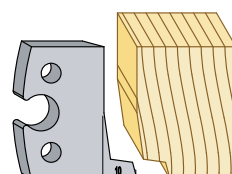
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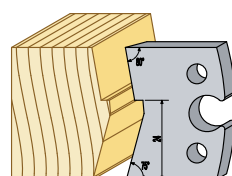
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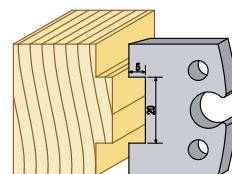
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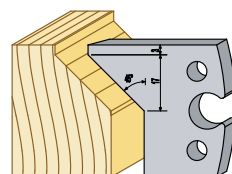
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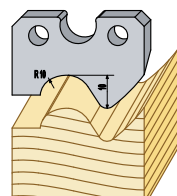
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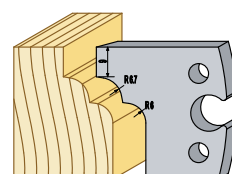
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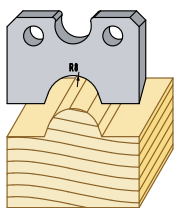
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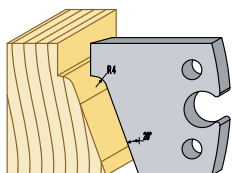
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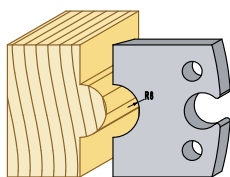
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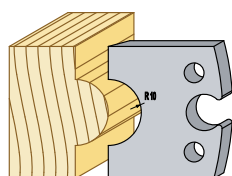
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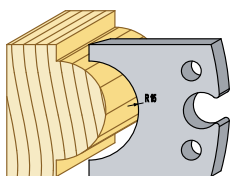
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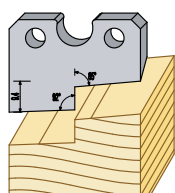
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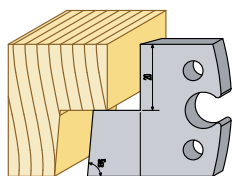
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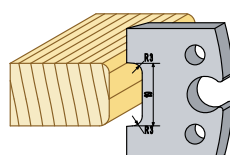
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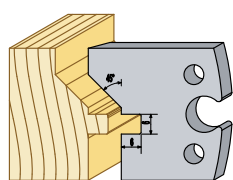
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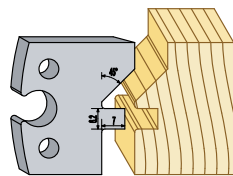
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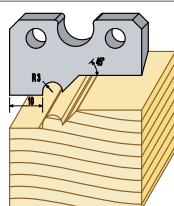
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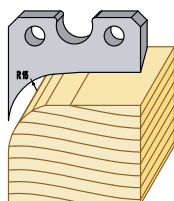
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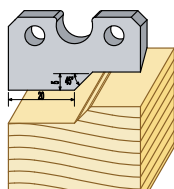
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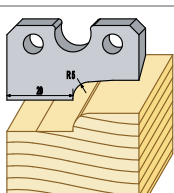
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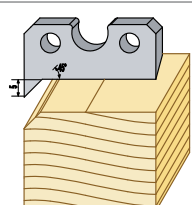
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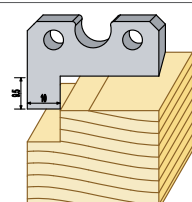
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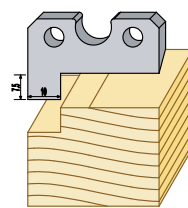
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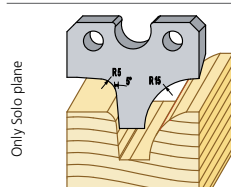
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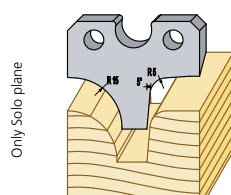
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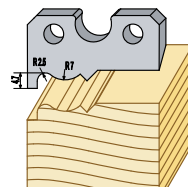
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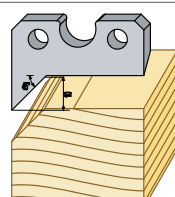
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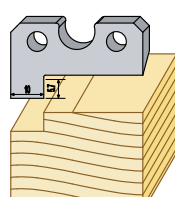
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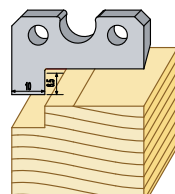
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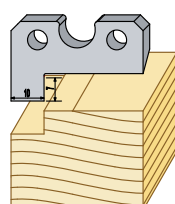
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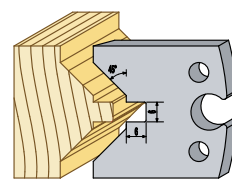
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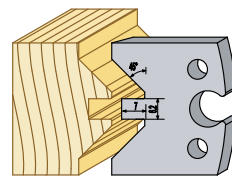
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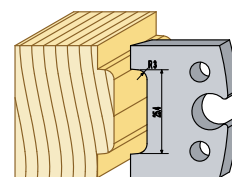
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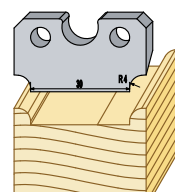
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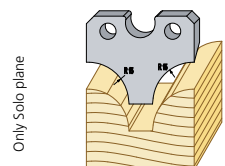
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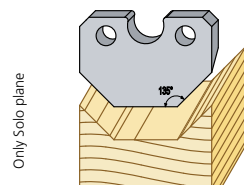
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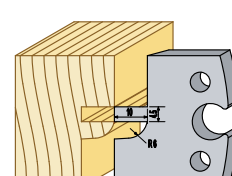
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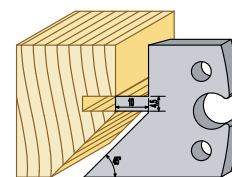
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SKU: 94298

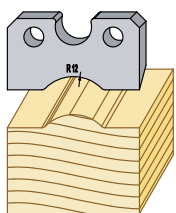


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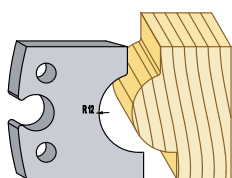


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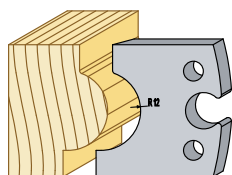
## HSS MOULDING KNIVES 40X4MM



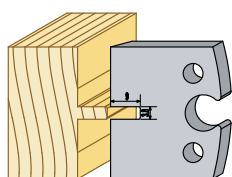
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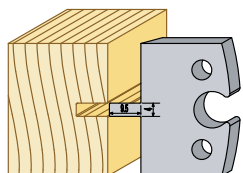
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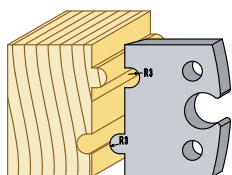
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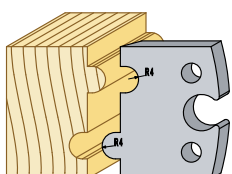
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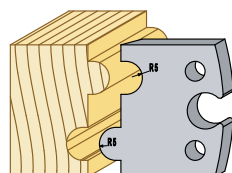
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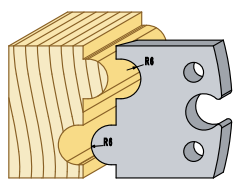
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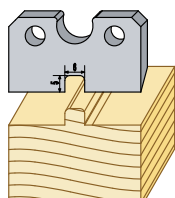
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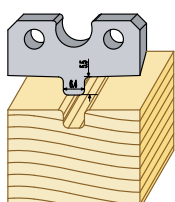
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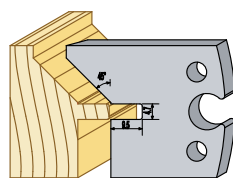
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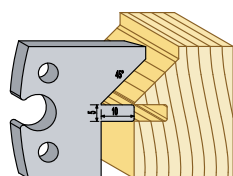
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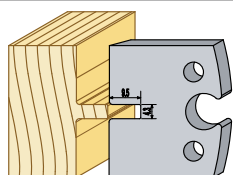
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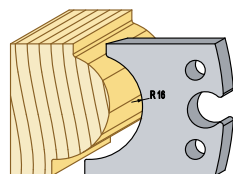
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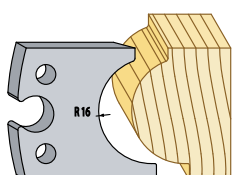
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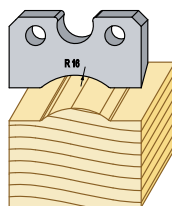
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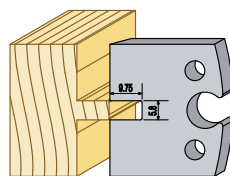
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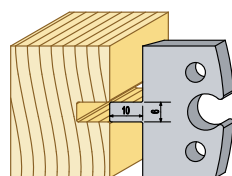
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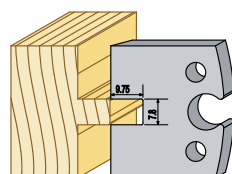
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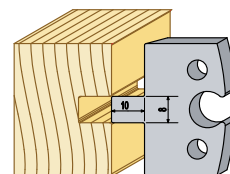
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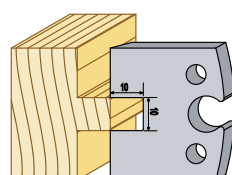
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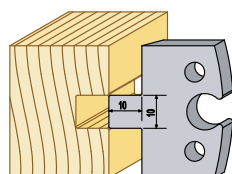
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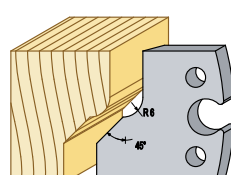
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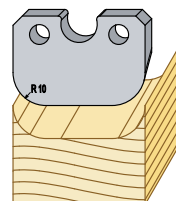
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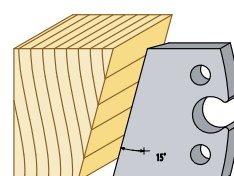
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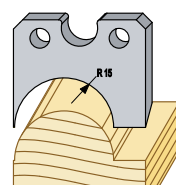
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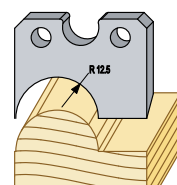
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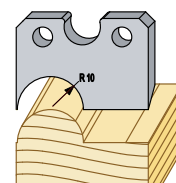
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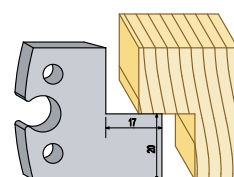
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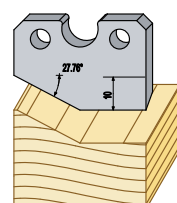
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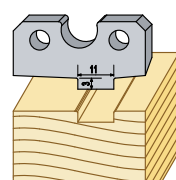
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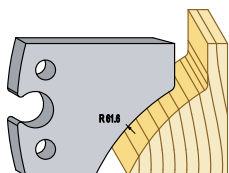
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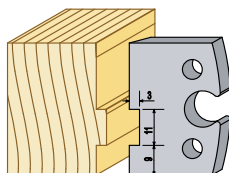
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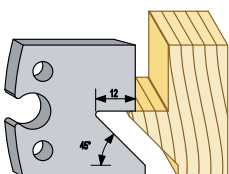
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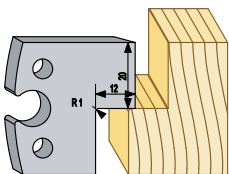
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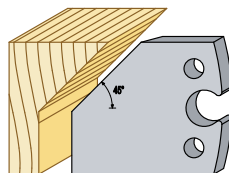
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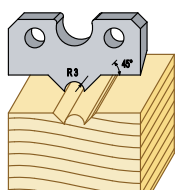
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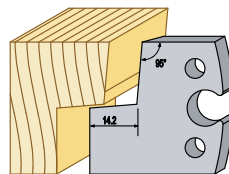
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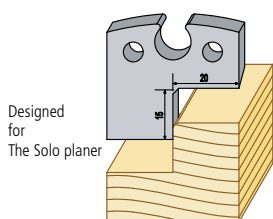
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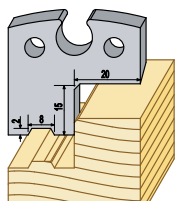


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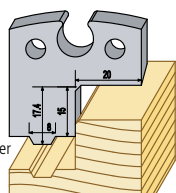
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Designed for  
The Solo planer

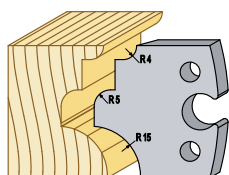


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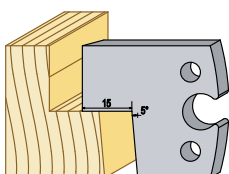
Designed for  
The Solo planer



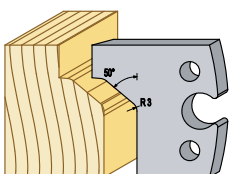
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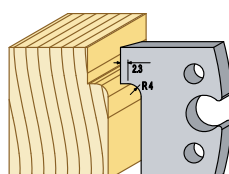
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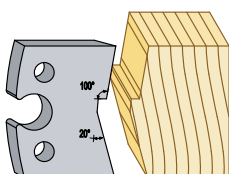
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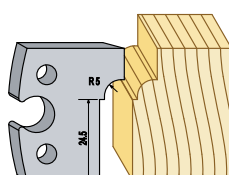
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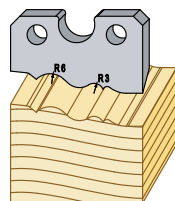
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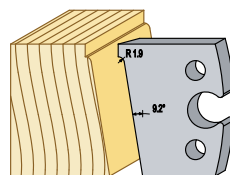
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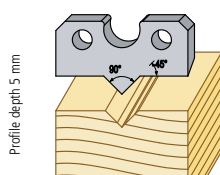
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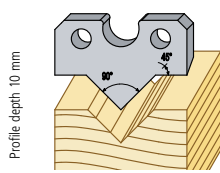
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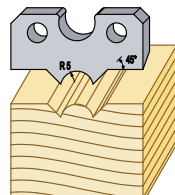
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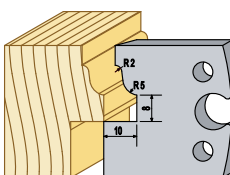
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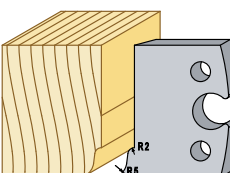
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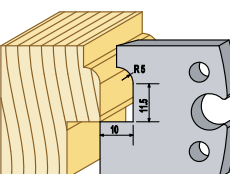
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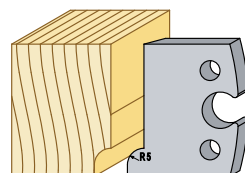
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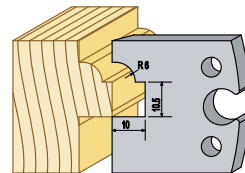
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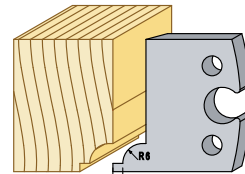
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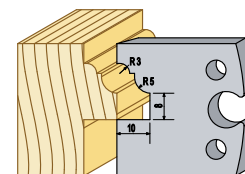
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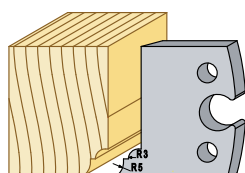
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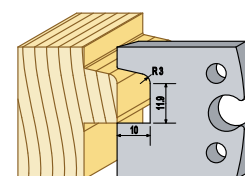
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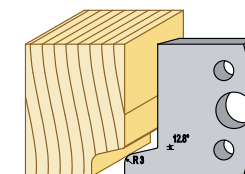
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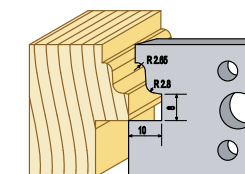
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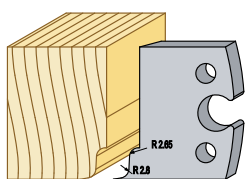
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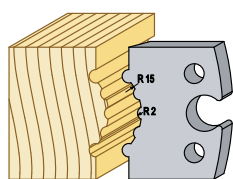
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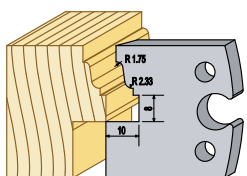
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**HSS MOULDING KNIVES 40X4MM**

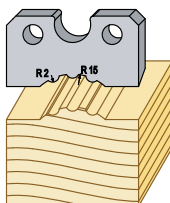
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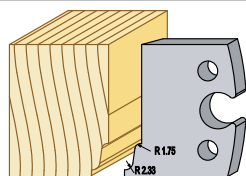
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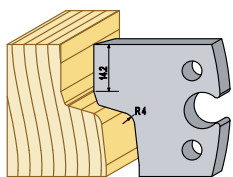
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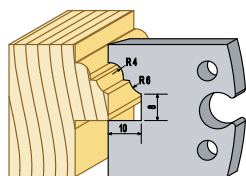
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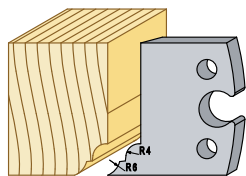
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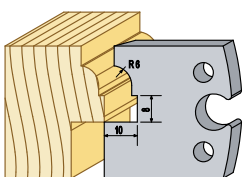
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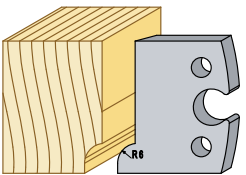
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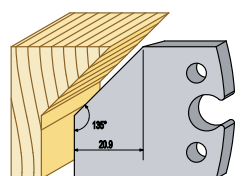
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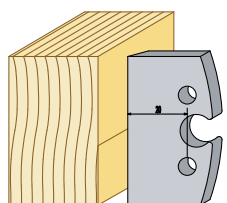
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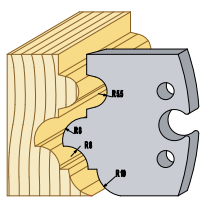


SKU: 94380

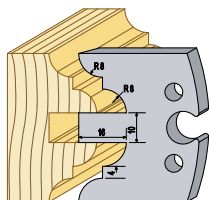
**50 MM****HSS MOULDING KNIVES 50X4MM**

Also available in 9500-16, 9500-24, 9500-32

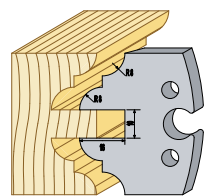
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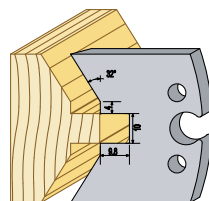
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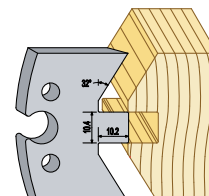
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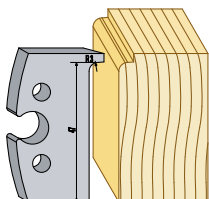
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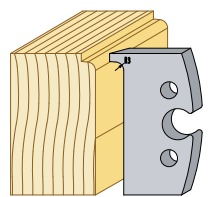
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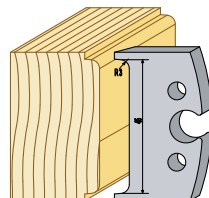
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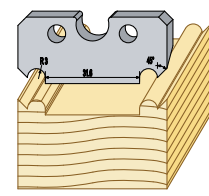
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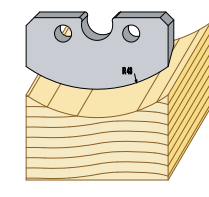
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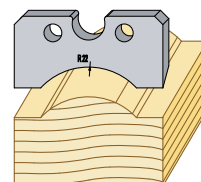
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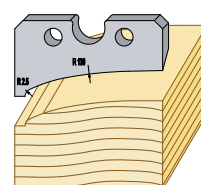
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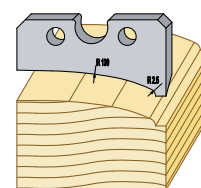
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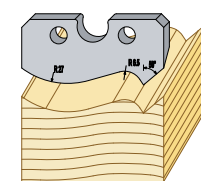
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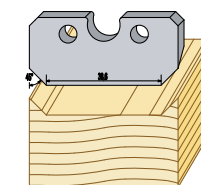
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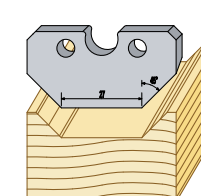
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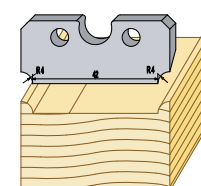
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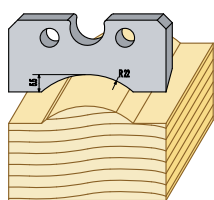
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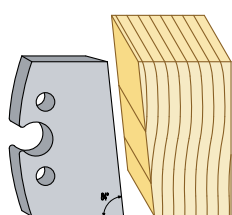
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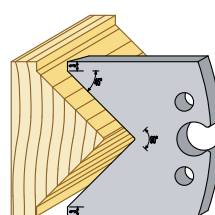
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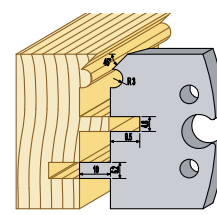
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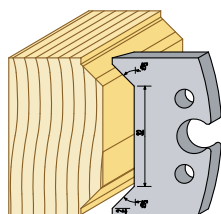
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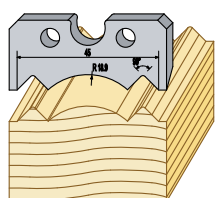
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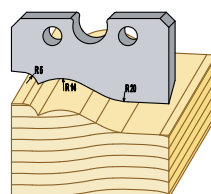
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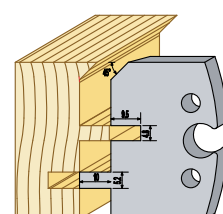
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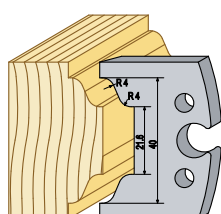
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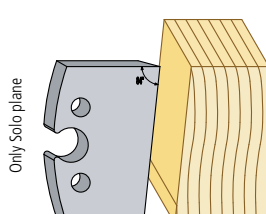
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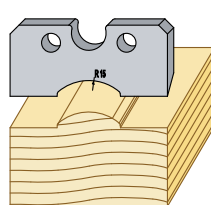
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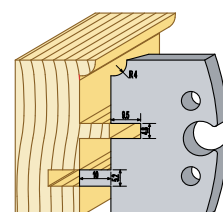
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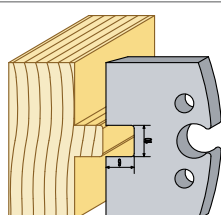
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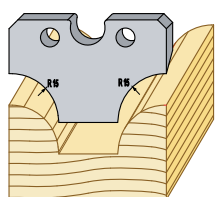
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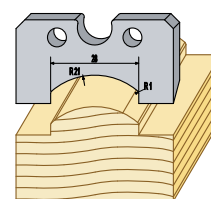
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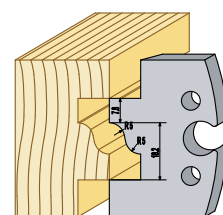
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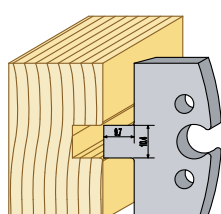
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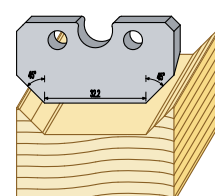
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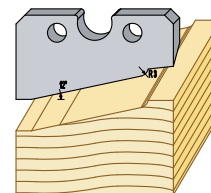
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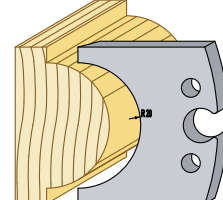
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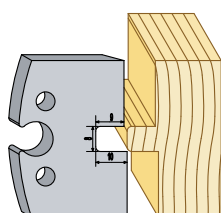
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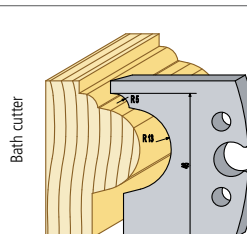
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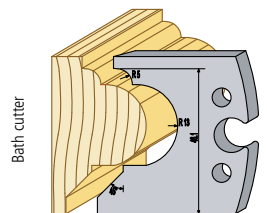
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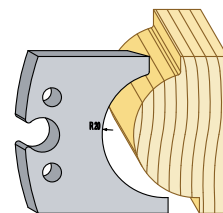
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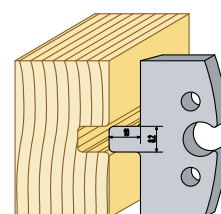
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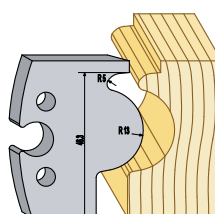
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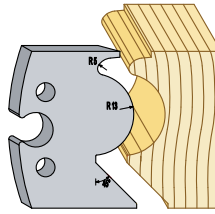
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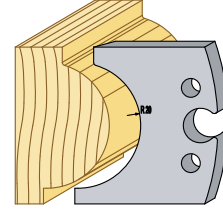
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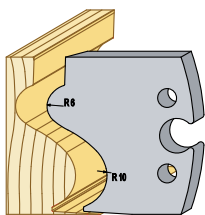


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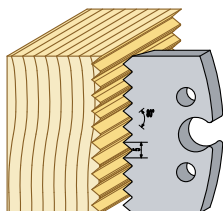


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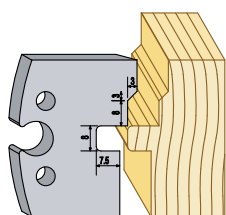
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**60 MM****HSS MOULDING  
KNIVES 60X4MM**

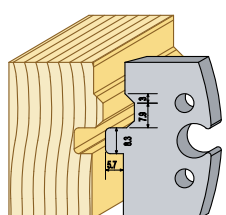
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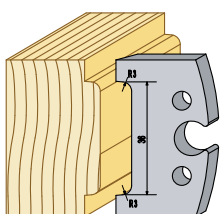
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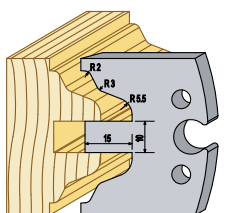
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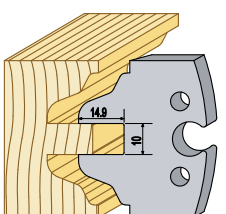
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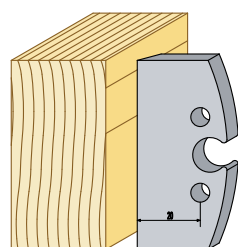
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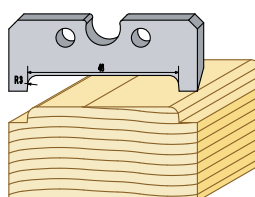


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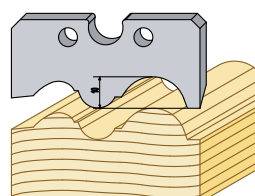


Also available in 9600-16, 9600-24, 9600-32

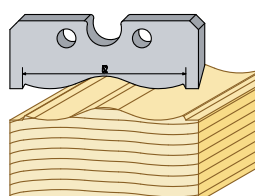
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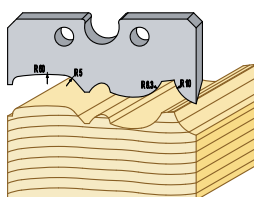
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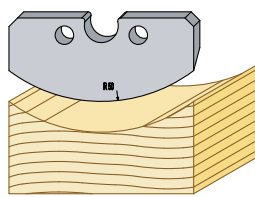
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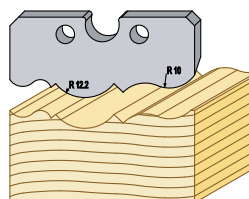
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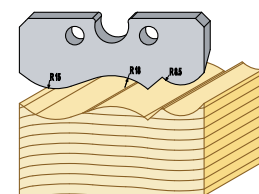
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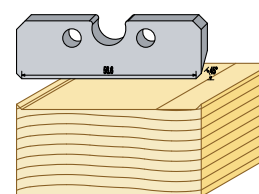
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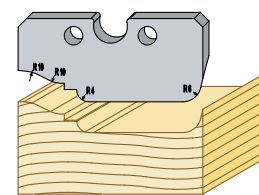
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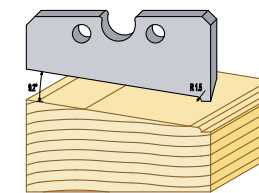
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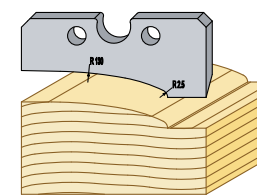
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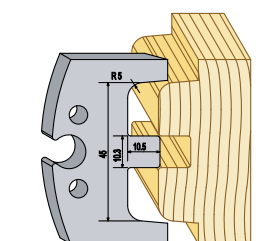
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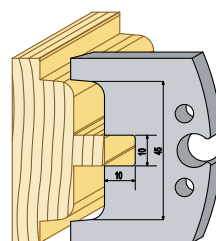
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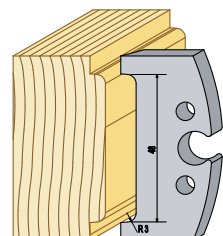
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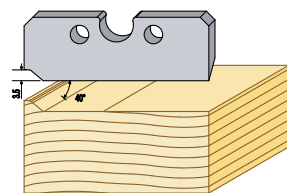
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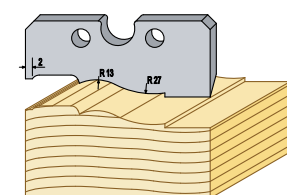
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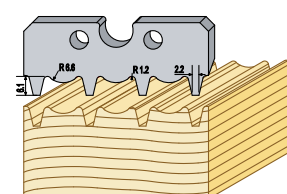
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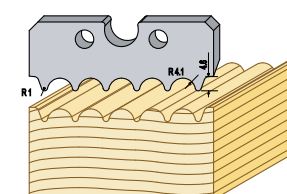
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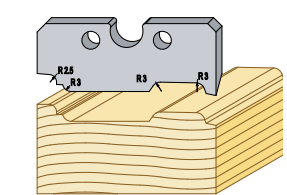
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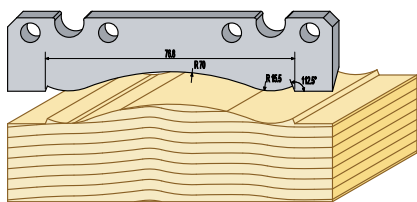
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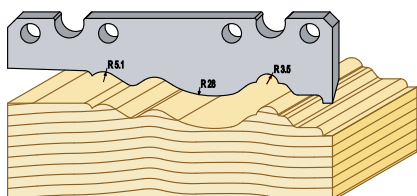
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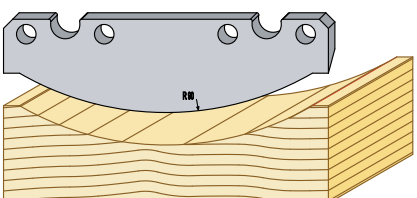
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**100 MM****HSS MOULDING KNIVES 100X4MM**

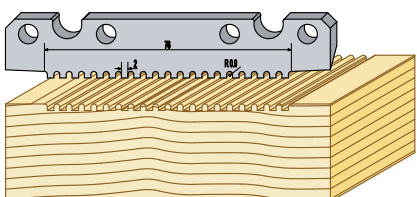
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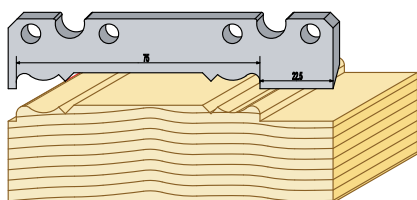
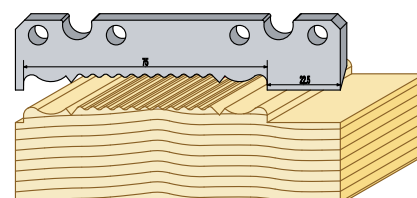
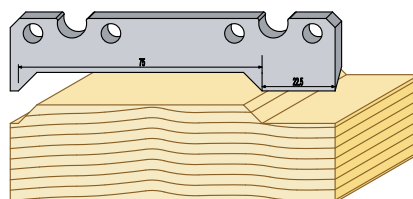
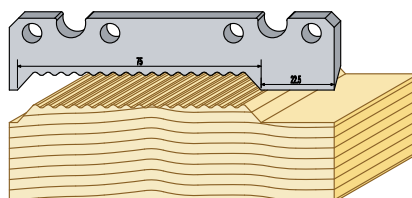
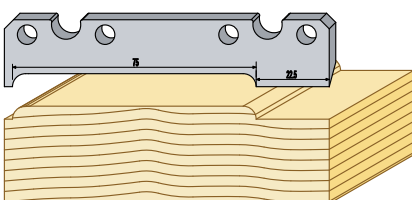
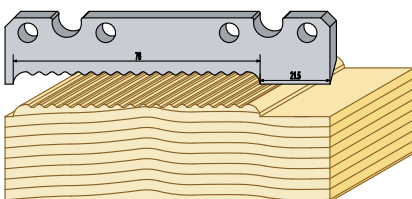
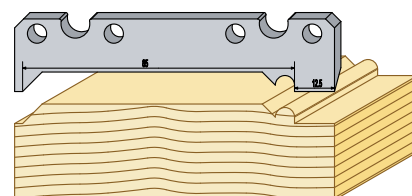
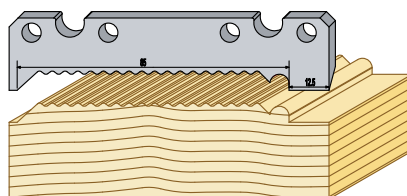
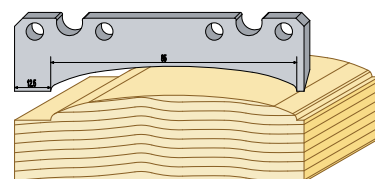
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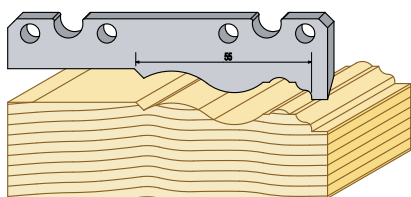


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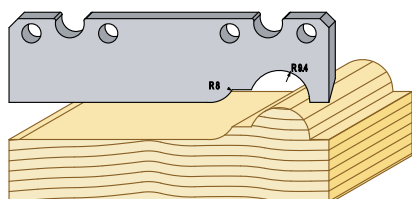


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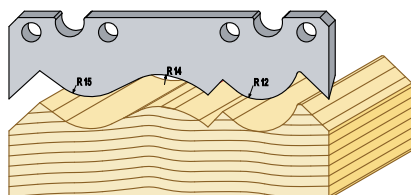
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Rounded panel 95 mmSKU: 91015  
Grooved rounded panel 95 mmSKU: 91016  
Tongued, grooved and beaded timber 95 mmSKU: 91017  
Tongued, grooved and beaded timber 95 mmSKU: 91018  
Log cabin panel 95 mm



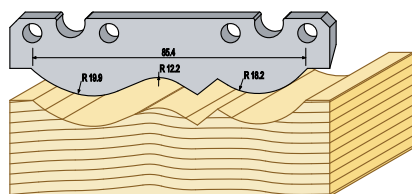
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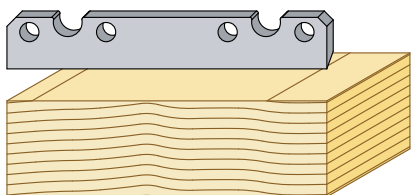
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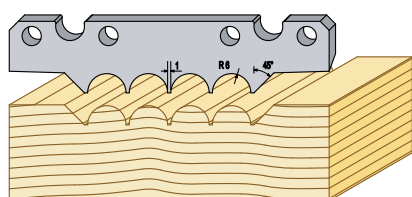
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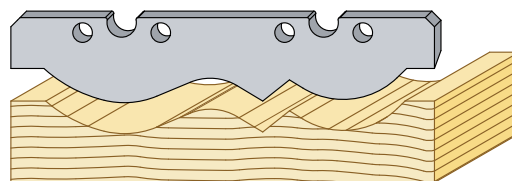
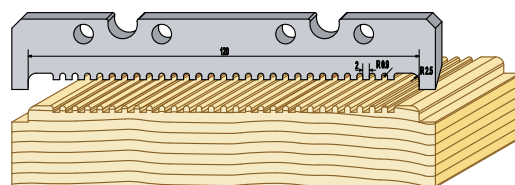
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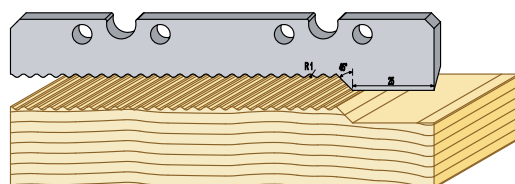
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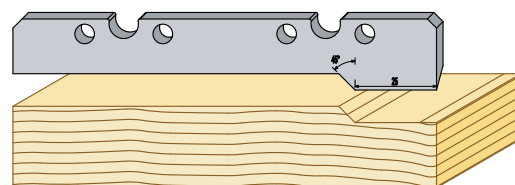
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**130 MM****HSS MOULDING KNIVES 130X4MM**SKU: 91301  
Swan neck soffit moulding

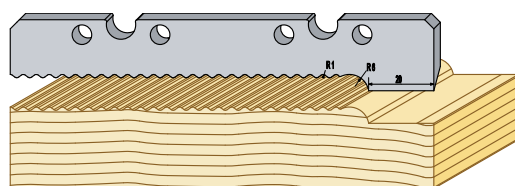
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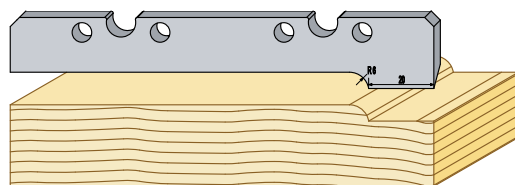
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SKU: 91304

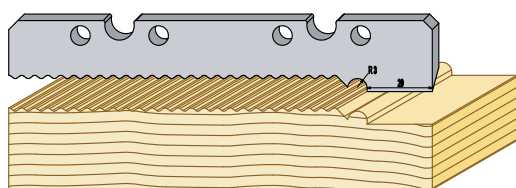


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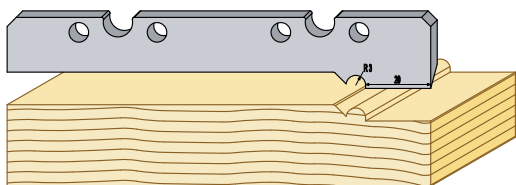


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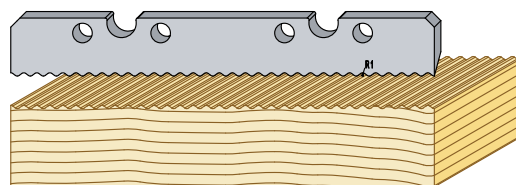
## HSS MOULDING KNIVES 130X4MM



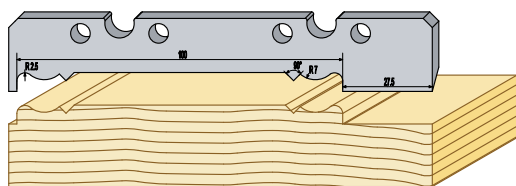
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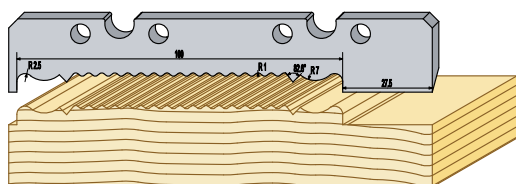
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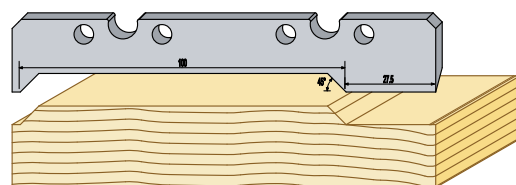
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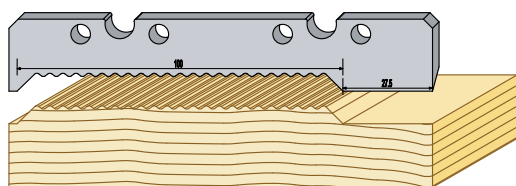
SKU: 91310  
Mora panel 120 mm



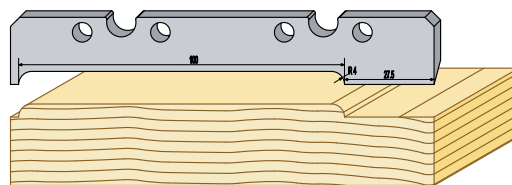
SKU: 91311  
Grooved Mora panel 120 mm



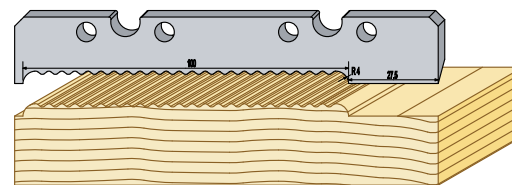
SKU: 91312  
Facade panel 120 mm



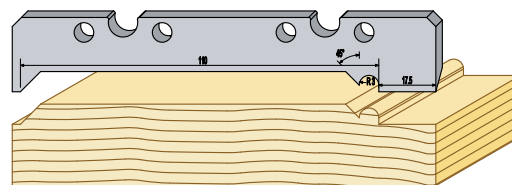
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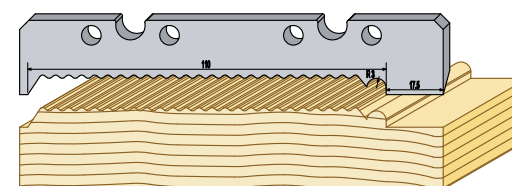
SKU: 91314  
Rounded panel 120 mm



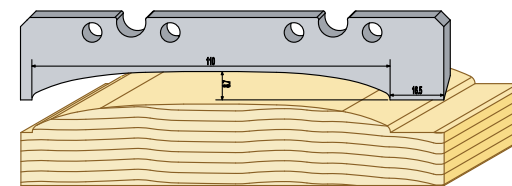
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Grooved rounded panel 120 mm



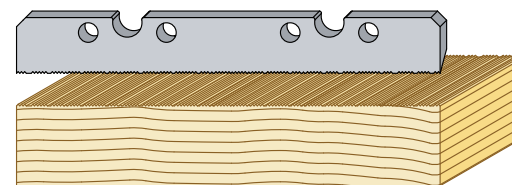
SKU: 91316  
Tongued, grooved and beaded timber 120 mm



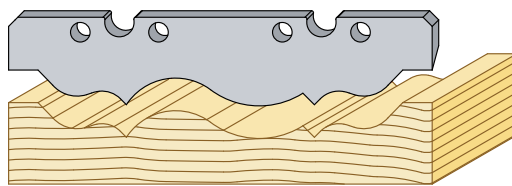
SKU: 91317  
Grooved surface, tongued, grooved and beaded timber 120 mm



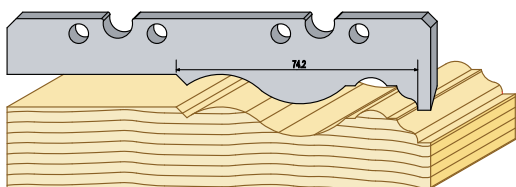
SKU: 91318  
Log cabin panel 120 mm



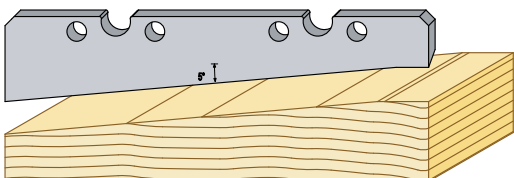
SKU: 91319  
"Sawn" surface



SKU: 91320



SKU: 91321



SKU: 91323



SKU: 91324



SKU: 91325



SKU: 91326

## KNIFE SETTER FOR CUTTER



Magnetite cutter aligner with micrometer screw for adjustment. Supplied in a protective wooden box.

| SKU           | Qty    |
|---------------|--------|
| 7500-001-0050 | 1 pair |

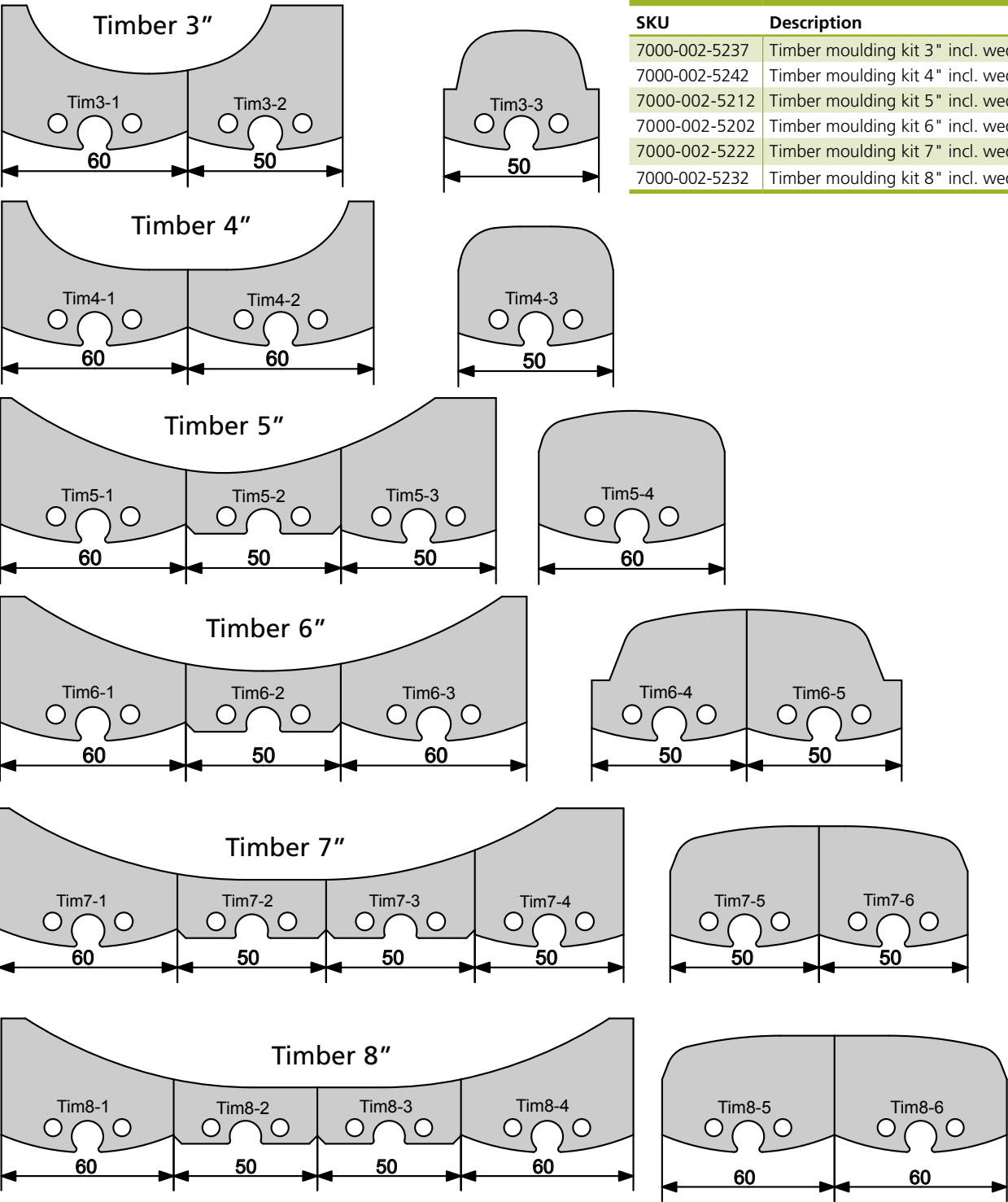
## KNIFE SETTER FOR JOINTER/PLANER

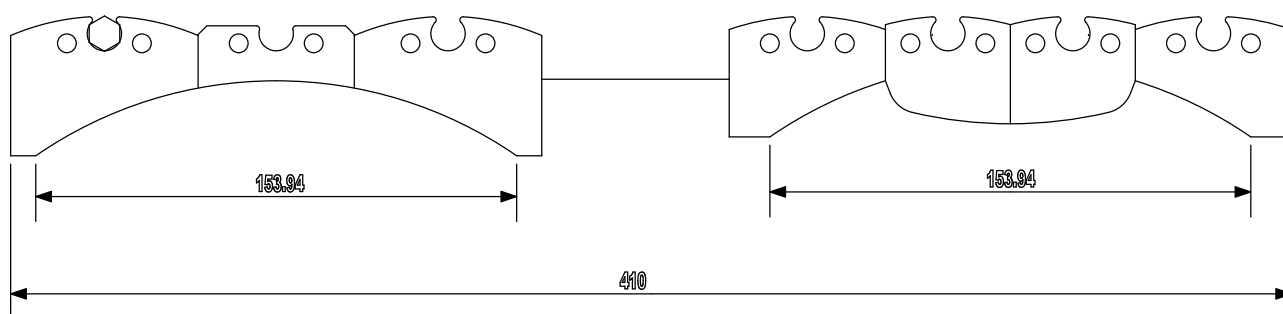


Magnetite cutter aligner for easy adjustment of moulding knives. Supplied in a protective wooden box.

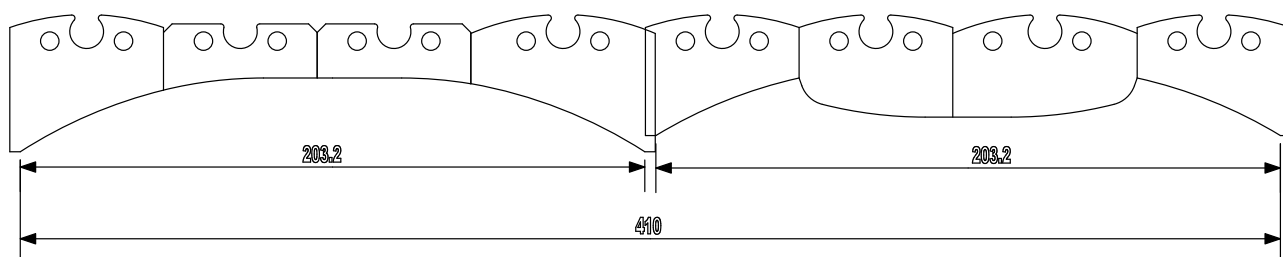
| SKU           | Qty    |
|---------------|--------|
| 7500-001-0051 | 1 pair |

TB90 TIMBER MOULDING KNIVES



**TIMBER MOULDING KNIFE KIT 6" FOR LM410**

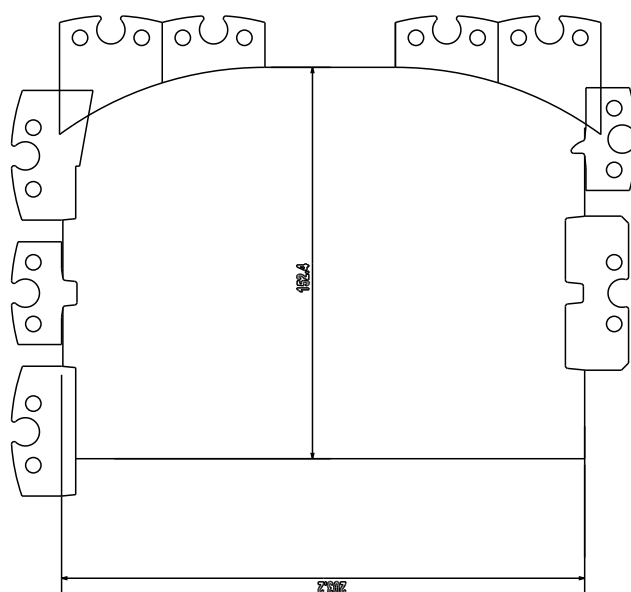
| SKU           | Description                         |
|---------------|-------------------------------------|
| 8020-007-5202 | Timber moulding kit 6" incl. wedges |

**TIMBER MOULDING KNIFE KIT 8" FOR LM410**

| SKU           | Description                         |
|---------------|-------------------------------------|
| 8020-007-5232 | Timber moulding kit 8" incl. wedges |

**TIMBER MOULDING KNIFE KIT 8 D-LOG 6-8" FOR LM410**

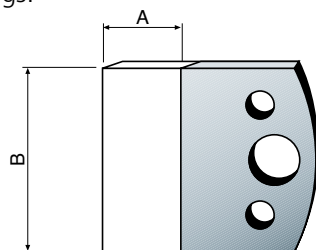
| SKU           | Description                            |
|---------------|----------------------------------------|
| 8020-007-5252 | Timber moulding kit D-log incl. wedges |



# MAKE YOUR OWN PROFILE

## CUSTOM-MADE MOULDING KNIVES FOR THE TB SYSTEM

We offer custom-made profiles or grooved knives at a low cost. We draw the profile in a CAD program, that is then transferred to the machine that makes the knives. We need a sketch, drawing or wood sample to do this. **NOTE!** Remember to specify the reference dimensions on the drawings.



### REMEMBER BEFORE YOU ORDER!

#### 1. Choose the right steel blank

You can choose from different grades of steel, depending on the amount of work you intend to do with your blade.

##### Tool steel

Works well in softwood, such as spruce and pine, and if you are going to process less than 200 linear metres.

##### HSS 6%

Works well in softwood, such as spruce and pine, and if you are going to process more than 200 linear metres or end grain.

##### HSS 18%

Should be chosen if you are going to machine hardwoods like oak or beech.

##### HM

Should be chosen if you are going to machine materials like teak and MDF

##### Thickness

##### 4 mm

Is the most common thickness, which works for most machining.

##### 5.5 mm

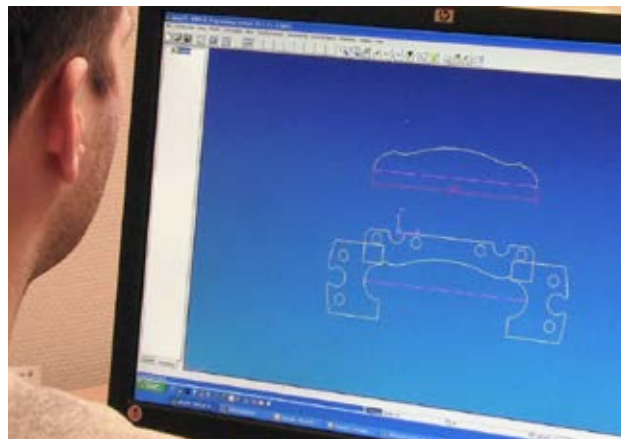
Should be chosen if you have tough machining jobs or large profiles.

#### 2. Order form

Please use our form on the next page, or look through it to see what information we need to expedite your order as quickly and smoothly as possible.

#### 3. Name and address

Please always include your name, address and phone number, so we can contact you if necessary.



We start by using a CAD program in the computer to draw the profile that you want, using a sketch or other sample from you.

## WHAT DOES THE LAW SAY...

... about our steel blanks? Swedish Standard SS-EN874-1 specifies that the profile depth (A) of the knives for our universal cutters must not exceed the table below.

| Thickness | SP/Tool Steel | HSS/High Speed Steel | HM/Hard metal |
|-----------|---------------|----------------------|---------------|
| 4 mm      | 17            | 21                   | 11            |
| 5.5 mm    | 25            | 25                   | 21            |

### Custom-made TB knives

| SKU        | Material     | Thickness | B (Width) |
|------------|--------------|-----------|-----------|
| ø8499      | Tool steel   | 4         | 40        |
| ø8599      | Tool steel   | 4         | 50        |
| ø85293     | Tool steel   | 5,5       | 50        |
| ø8499HSS   | HSS 6%       | 4         | 40        |
| ø8599HSS   | HSS 6%       | 4         | 50        |
| ø8699HSS   | HSS 6%       | 4         | 60        |
| ø81099HSS  | HSS 6%       | 4         | 100       |
| ø81399HSS  | HSS 6%       | 4         | 130       |
| ø84499HSS  | HSS 18%      | 4         | 40*       |
| ø84599HSS  | HSS 18%      | 4         | 50*       |
| ø84699HSS  | HSS 18%      | 4         | 60*       |
| ø841099HSS | HSS 18%      | 4         | 100*      |
| ø841399HSS | HSS 18%      | 4         | 130*      |
| ø85599HSS  | HSS 18%      | 5,5       | 50        |
| ø85699HSS  | HSS 18%      | 5,5       | 60        |
| ø8499HM    | Hard metal   | 4         | 40        |
| ø8599HM    | Hard metal   | 4         | 50        |
| ø85499HM   | Hard metal   | 5,5       | 40        |
| ø85599HM   | Hard metal   | 5,5       | 50        |
| ø8499S     | Chip limiter | 40        |           |
| ø8599S     | Chip limiter | 50        |           |
| ø8699S     | Chip limiter | 60        |           |

\* Only for TB90 and Logosol/Moreten planer/moulders.

**ORDER FORM FOR CUSTOM-MADE KNIVES****Machine type:** .....

**Cutter type:** ☐ TB90 / Side cutter\* ☐ TB98 / Top cutter\* ☐ TB95 (5.5) ☐ Other cutter with matching hole pattern  
☐ Grooved cutter ☐ Grooved cutter (WPRS)

**Steel grade:** ☐ Tool steel ☐ HSS 6% (softwoods, such as pine or spruce) ☐ HSS 18% (hardwoods such as oak or beech) ☐ HM (E.g. teak or MDF)

**Thickness:** ☐ 4 mm ☐ 5.5 mm ☐ Grooved

**No. of pairs:** 40 mm 50 mm 60 mm 100 mm 130 mm

☐ ☐ ☐ ☐ ☐

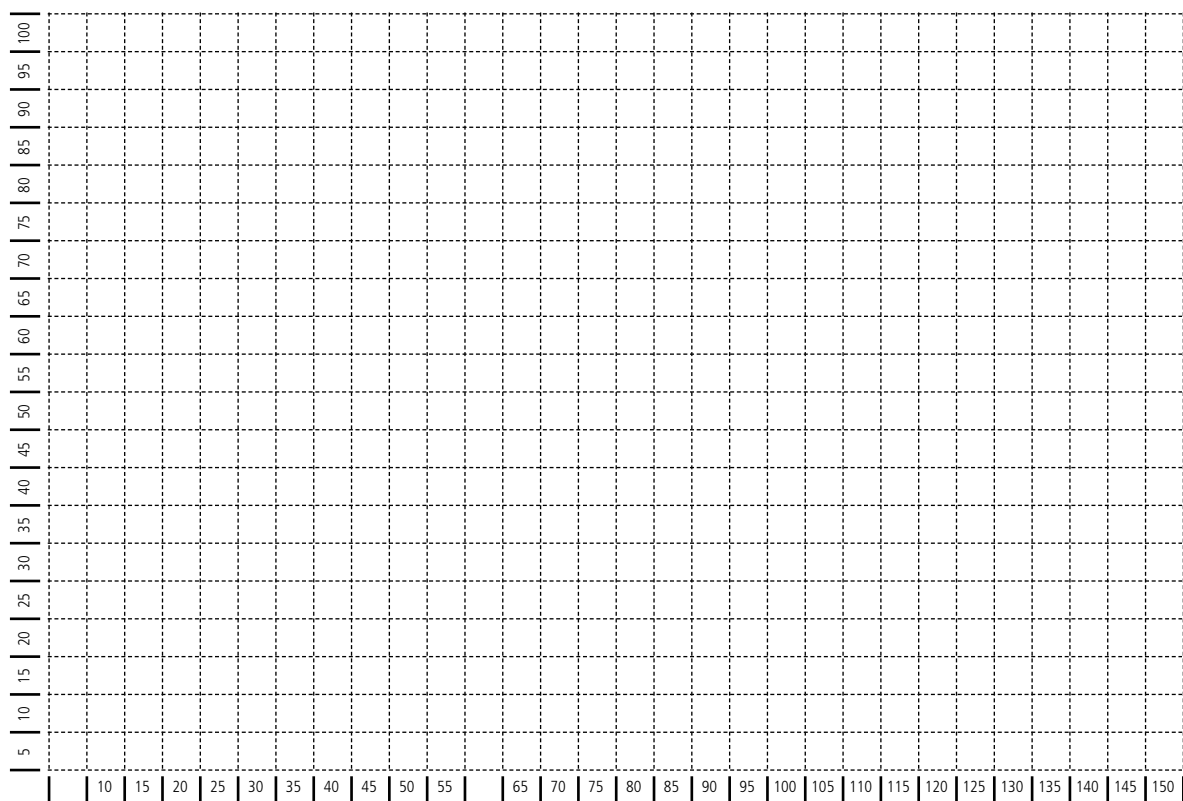
**Grooved insert:** Specify length (NOTE each) ..... mm ..... items

*If you have specific requirements for knife positioning in your machine, please specify:*

.....

.....

**Please draw the workpiece the way you feed it into the machine! (vertically/horizontally)**



Hole pattern  
for TB knives  
Scale 1:1

\* Logosol and Moretens planer/moulders.

**Contact information**

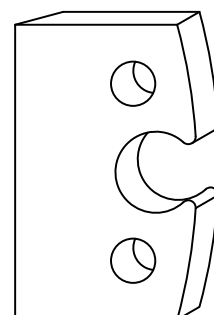
Company: ..... Customer no.: .....

Name: .....

Address: .....

Country: .....

Telephone/Fax: ..... Cellphone: .....



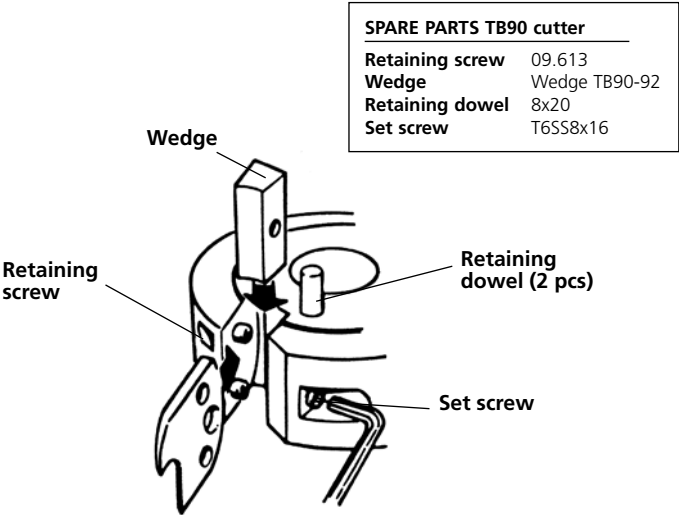
# UNIVERSAL CUTTER HEADS



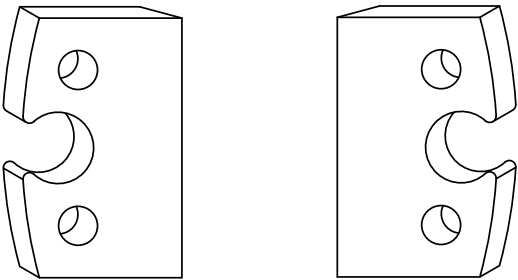
A solid cutter head with attachments for replaceable moulding knives. These are the tools that are normally used in Logosol's planer/moulders, and that are also referred to as the TB system. A moulding knife can be changed quickly, and all knives are designed to have a common minimum flight diameter. This means that you save time, since the fences in the machine does not have to be repositioned when you are changing moulding knives. The flexibility of this system allows most machining operations to be done at a very reasonable price.

TB90 CUTTER HEAD

- Suits all stationary routers, with 20 or 30 mm spindle standard. Can also be used for side spindles in multi-spindle machines.
- All our TB90 cutter heads can use 40, 50 or 60 mm wide knives.
- TB90-92 cutter heads can be stacked, using a couple of dowels. Part no. 8x20
- The knives are quickly and easily inserted in the cutter head, using pins that ensure that the knives can not come loose, and that they are exactly aligned. Some cutter heads are also available with chip limiters, which reduce the risk of digging-in.



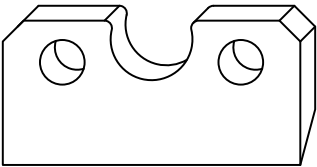
MOULDING KNIVES



- Moulding knives like these suit our TB90 cutter heads plus other commercially available cutter heads with the same hole pattern.

| Steel grade |                                                                                                       |
|-------------|-------------------------------------------------------------------------------------------------------|
| Tool steel  | Works well in softwood like spruce and pine, if you are going to machine less than 200 linear-metres. |
| HSS 6%      | Works well in softwood like spruce and pine.                                                          |
| HSS 18%     | Should be chosen if you are going to machine hardwoods like oak and beech                             |
| HM          | Should be chosen if you are going to machine materials like teak and MDF                              |

- When you order a chip limiter, put an S at the end of the knife's SKU number.

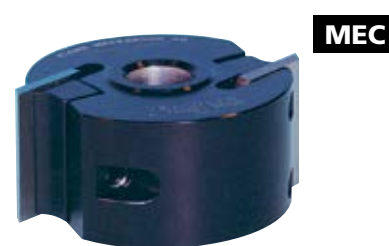


- These knives fit the TB98 cutter head and the top cutter in Logosol and Moreten planers.
- This type of moulding knife, with up to 5 mm projection, can also be used in the bottom cutter in the planers mentioned above.

**TB90-84**

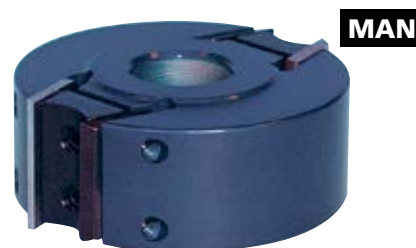
This is a cutter head that is suitable for machinery with smaller table opening. Another advantage of this cutter head is that it can work on smaller radii. Delivered with a pair of 40 mm wide rabbeting knives.

| SKU        | Material  | Dia. | Height | Blade | Hole | Thickness, blade |
|------------|-----------|------|--------|-------|------|------------------|
| TB90-84-20 | Aluminium | 78   | 40     | 2     | 20   | 4                |
| TB90-84-30 | Aluminium | 78   | 40     | 2     | 30   | 4                |

**WP90 WITH CHIP LIMITER**

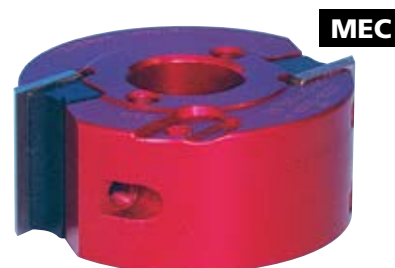
An aluminium cutter head, which gives a very low weight. The cutter has a chip limiter to reduce dig-in and kick-back (max. chip thickness 1.1 mm). When you order a chip limiter, put an S at the end of the SKU number. Delivered with a pair of 40 mm wide rabbeting knives and chip limiters.

| SKU        | Material  | Dia. | Height | Blade          | Hole | Thickness, blade |
|------------|-----------|------|--------|----------------|------|------------------|
| WPTB90-98S | Aluminium | 100  | 40     | 2+chip limiter | 30   | 4                |

**TB90-92**

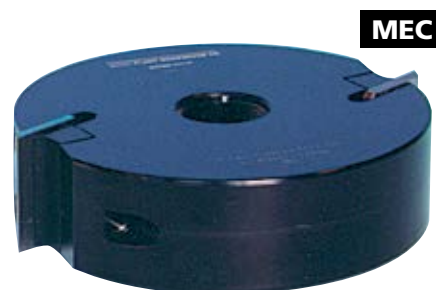
The TB90-92 is an aluminium cutter head, which gives it a very low weight. The cutter is designed for indexable inserts, SKU no. **HM-9000**. Delivered with a pair of 40 mm wide rabbeting knives.

| SKU     | Material  | Dia. | Height | Blade | Hole | Thickness, blade |
|---------|-----------|------|--------|-------|------|------------------|
| TB90-92 | Aluminium | 88   | 40     | 2     | 30   | 4                |

**TB90-140**

An aluminium cutter head, an excellent choice for machining tenons. Delivered with a pair of 40 mm wide rabbeting knives.

| SKU      | Material  | Dia. | Height | Blade | Hole | Thickness, blade |
|----------|-----------|------|--------|-------|------|------------------|
| TB90-140 | Aluminium | 138  | 40     | 2     | 30   | 4                |



## UNIVERSAL CUTTER HEAD TB90-92 STEEL

TB90-92 steel is a zinc plated, very durable steel cutter. Suitable for tough jobs. Delivered with a pair of 50 mm wide rabbeting knives.

| SKU           | Material | Dia. | Height | Blade | Hole | Thickness, blade |
|---------------|----------|------|--------|-------|------|------------------|
| TB90-92 Steel | Steel    | 88   | 40     | 2     | 30   | 4-5,5            |

MEC



## UNIVERSAL CUTTER HEAD TB90-92 Z4

TB90-92 Z4 is a zinc plated steel cutter head with 4 knives. Four knives means that you can increase the feed rate of the machine, and still maintain an excellent finish. Delivered with four 50 mm wide rabbeting knives.

| SKU        | Material | Dia. | Height | Blade | Hole | Thickness, blade |
|------------|----------|------|--------|-------|------|------------------|
| TB90-92 Z4 | Steel    | 88   | 40     | 4     | 30   | 4-5,5            |

MEC



## UNIVERSAL CUTTER TB912-92

Black chromed universal cutter head, steel. The cutter head is 120 mm high and works with both 5.5 and 4 mm thick knives. Intended for 130 mm moulding knives. Delivered without knives.

| SKU      | Material | Dia. | Height | Blade | Hole | Thickness, blade |
|----------|----------|------|--------|-------|------|------------------|
| TB912-92 | Steel    | 88   | 120    | 2     | 30   | 4-5,5            |

MEC



## SAFETY CUTTER TB912-92S

Black chromed safety cutter head, steel. The cutter head can be fitted with a chip limiter to reduce dig-in and kick-back (max. chip thickness 1.1 mm). When you order a chip limiter, put an S at the end of the SKU number. The cutter head is 120 mm high and works with both 5.5 and 4 mm thick knives. Intended for 130 mm moulding knives. Delivered without knives.

| SKU       | Material | Dia. | Height | Blade          | Hole | Thickness, blade |
|-----------|----------|------|--------|----------------|------|------------------|
| TB912-92S | Steel    | 88   | 120    | 2+chip limiter | 30   | 4-5,5            |

MAN

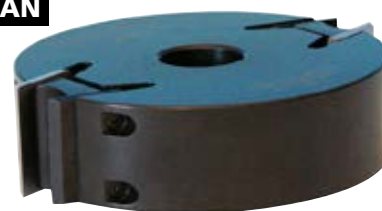


## SAFETY CUTTER HEAD TB90-140S

A steel safety cutter head that is excellent for machining mortises. Delivered with 1 pair of 40 mm rabbeting knives and chip limiters. The cutter head is included in the TB9 Window kit.

| SKU       | Material | Dia. | Height | Blade          | Hole | Thickness, blade |
|-----------|----------|------|--------|----------------|------|------------------|
| TB90-140S | Steel    | 138  | 40     | 2+chip limiter | 30   | 4-5,5            |
| TB90-200S | Steel    | 198  | 40     | 2+chip limiter | 30   | 4-5,5            |

MAN



## SAFETY CUTTER HEAD TB90-92S

A steel cutter head for tough jobs. The cutter head has a chip limiter to reduce dig-in and kick-back (max. chip thickness 1.1 mm). When you order a chip limiter, put an S at the end of the SKU number. Delivered with a pair of 40 mm wide rabbeting knives and chip limiters.

| SKU      | Material | Dia. | Height | Blade          | Hole | Thickness, blade |
|----------|----------|------|--------|----------------|------|------------------|
| TB90-92S | Steel    | 88   | 40     | 2+chip limiter | 30   | 4-5,5            |

MAN



## TB90-120

TB90-120 is a steel cutter head for tougher machining jobs. Delivered with a pair of 40 mm wide rabbeting knives.

| SKU      | Material | Dia. | Height | Blade | Hole | Thickness, blade |
|----------|----------|------|--------|-------|------|------------------|
| TB90-120 | Steel    | 120  | 40     | 2     | 30   | 4                |

MEC



## TB90-120 Z4

4-knife cutter head, for a finer workpiece surface or increased feed rate. Delivered with four 40 mm wide rabbeting knives.

| SKU        | Material | Dia. | Height | Blade | Hole | Thickness, blade |
|------------|----------|------|--------|-------|------|------------------|
| TB90-120Z4 | Steel    | 120  | 40     | 4     | 30   | 4                |

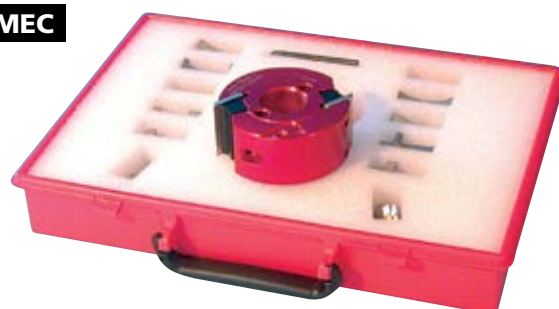
MEC



## UNIVERSAL CUTTER KITS TB90

Complete basic kits in a practical plastic protective package, containing the most commonly used cutter knives, plus an aluminium TB90-92 universal cutter head.

**MEC**



| SKU     | Description                                 |
|---------|---------------------------------------------|
| TB90-06 | Cutter head + 7 pairs of knives (9000-9006) |
| TB90-10 | Cutter head +11 pairs of knives (9000-9010) |
| TB90-12 | Cutter head +13 pairs of knives (9000-9012) |

## UNIVERSAL CUTTER KITS TB90S

Complete basic kits in a practical plastic protective package, containing the most commonly used cutter knives, plus a steel TB90-92S universal cutter head. The cutter head has a chip limiter to reduce dig-in and kick-back (max. chip thickness 1.1 mm).

**MAN**

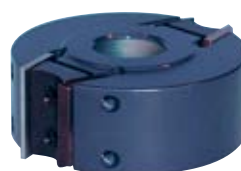


| SKU      | Description                                   |
|----------|-----------------------------------------------|
| TB90-06S | Cutter head + 7 pairs of knives (9000-9006)   |
| TB90-10S | Cutter head +11 pairs of knives (9000-9010)   |
| TB90-12S | Cutter knives +13 pairs of knives (9000-9012) |

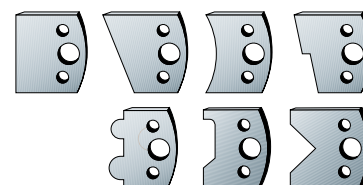
## WP90 MILLING CUTTER KIT

A perfect starting kit, complete with 7 pairs of knives and chip limiters for increased safety. The cutter head is made from high quality aluminium, with a standard hole pattern which offers a very wide selection of knives.

**MAN**



Accompanying profiles



| SKU        | Dia. | Hole | No. of inserts | Hole diameter |
|------------|------|------|----------------|---------------|
| WPTB90-06S | 100  | 40   | 2+2            | 30            |

## HM INDEXABLE RABBETING CUTTER KIT

Using TB90-92 and this indexable hard metal insert kit, you can machine chipboard and other abrasive materials. The auxiliary blade in the kit reduces the risk that the material will splinter.

| SKU     | Description                          |
|---------|--------------------------------------|
| HM-9000 | 2 Holders for indexable inserts      |
| L401    | 2 HM indexable inserts, 40x12x1.5 mm |
| L141    | 2 HM auxiliary blades, 14x14x1.2 mm  |

## BALL BEARING RING

Suits TB90-92.

| SKU   | Diameter | Height |
|-------|----------|--------|
| 47093 | 93,5     | 15     |

## BALL BEARING

For the above ball bearing ring.

| SKU   | External diameter | Height |
|-------|-------------------|--------|
| 47093 | 55                | 30     |

## KNIFE GIBS

Spare part gibs for the TB89 cutter head.

| SKU        | Description          |
|------------|----------------------|
| 99-1318-3  | Gib, 38mm for TB98   |
| 99-1318-82 | Gib, 100mm for TB98  |
| 99-1318-2  | Gib, 180 mm for TB98 |



For installing TB90 knives in Moreten Logosol planer/ moulders in the top and bottom cutters. Supplied in pairs.

| SKU           | Description |
|---------------|-------------|
| 7000-000-9502 | Standard    |

Adjustable gib that allows the knife to be adjusted  $\pm 2$  mm in height. Supplied in pairs.

| SKU           | Description    |
|---------------|----------------|
| 7000-000-9506 | Adjustable gib |

Narrow gib that allows 5.5 thick knives to be used in Moreten Logosol planer/moulders in the top and bottom cutters. Can also be used to install 100 mm and 130 mm knives in the Logosol SH230. Supplied in pairs.

| SKU           | Description |
|---------------|-------------|
| 7000-000-9508 | Narrow gib  |

For installing TB90 knives in Logosol PH360 in the top cutter. Supplied in pairs.

| SKU        | Description                   |
|------------|-------------------------------|
| KIL360-048 | Standard for top cutter PH360 |

## TB98 UNIVERSAL CUTTER HEAD

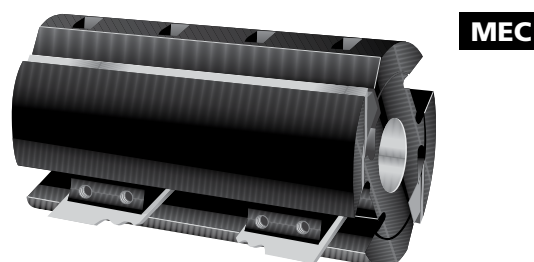
This cutter head gives you an excellent opportunity for machining neat, unique profiles with your planer/moulder or vertical milling machine in a simple, rational manner.

The TB98 cutter head can be used with advantage to make fully profiled mouldings in one and the same operation. We have illustrated some of the possibilities in the "Combinations" section (see page 102).

The cutter head can be installed in most planer/moulders or stationary milling machines.

### TB98 Universal Profile Cutter

The TB98 cutter head can be used in combination with planer/moulders or vertically, in stationary milling machines. The cutter head is equipped with two straight HSS knives for flat machining/planing and two grooves that hold four tension gibs, designed for moulding knives from the TB system, adjustable across the entire width of the cutter.



| SKU         | Dia. | Hole | Width | Z   |
|-------------|------|------|-------|-----|
| TB98-100100 | 100  | 30   | 100   | 2+2 |
| TB98-100120 | 100  | 30   | 120   | 2+2 |
| TB98-100180 | 100  | 30   | 180   | 2+2 |
| TB98-120100 | 120  | 50   | 100   | 2+2 |
| TB98-120180 | 120  | 50   | 180   | 2+2 |

**Planing knife** - extra planing knife of high-speed steel (HSS) for the TB98 cutter head.

| SKU     | Length | Width | Thick-ness |
|---------|--------|-------|------------|
| HSS-100 | 100    | 30    | 3          |
| HSS-180 | 180    | 30    | 3          |

**Reduction sleeve** - to adapt the TB98 cutter head to machines with different spindles than above.

| SKU     | Description            |
|---------|------------------------|
| 713,104 | Reduction sleeve 50-30 |
| 713,111 | Reduction sleeve 50-35 |
| 713,113 | Reduction sleeve 50-40 |

## CUTTER HEAD FOR SERRATED BACK KNIVES

Cutter head for serrated back knives MEC. All cutter heads for serrated back knives are supplied without knives.

**MEC**



**MEC**

Cutter head for serrated back knives MEC Z2

| SKU              | Dia. | Hole | Height | Blade | Material |
|------------------|------|------|--------|-------|----------|
| TBRS-13710050211 | 137  | 50   | 100    | 2     | Steel    |

Cutter head for serrated back knives MEC Z2

| SKU      | Dia. | Hole | Height | Blade | Material |
|----------|------|------|--------|-------|----------|
| 50110330 | 120  | 30   | 80     | 2     | steel    |
| 50110530 | 120  | 30   | 130    | 2     | steel    |

**MEC**



**MEC**



Cutter head for serrated back knives MEC Z4

| SKU              | Dia. | Hole | Height | Blade | Material |
|------------------|------|------|--------|-------|----------|
| TBRS-13718050411 | 137  | 50   | 180    | 4     | steel    |

Cutter head for serrated back knives, max. profile depth 25 mm

Cutter heads developed for Logosol planer/moulders

| SKU             | Dia. | Hole | Height | Blade | Material |
|-----------------|------|------|--------|-------|----------|
| TBRS-906030211  | 90   | 60   | 30     | 2     | steel    |
| TBRS-908030211  | 90   | 80   | 30     | 2     | steel    |
| TBRS-9010030211 | 90   | 100  | 30     | 2     | steel    |
| TBRS-9012030211 | 90   | 120  | 30     | 2     | steel    |

**MAN**



Cutter head for serrated back knives MAN Z2

| SKU              | Dia. | Hole | Height | Blade | Material |
|------------------|------|------|--------|-------|----------|
| TBRS-1228030221  | 122  | 80   | 30     | 2     | Steel    |
| TBRS-12210030221 | 122  | 100  | 30     | 2     | Steel    |
| TBRS-12213030221 | 122  | 130  | 30     | 2     | Steel    |



# VERTICAL MILLING CUTTERS



In some routing jobs, fixed cutters are preferable to loose cutter blades. For example, this could be when you want to cut really deep profiles, such as in window manufacture or when you want to remove a lot of material at high speed.

Our vertical milling cutter range contains of a wide selection of professional cutters with indexable inserts or brazed hard metal knives. Log21, our own brand, is a very priceworthy choice. This range, which we have designed ourselves, includes the cutters that we believe meet the basic requirements for vertical milling.

## GROOVE, SLOT AND MORTISE CUTTER WITH INDEXABLE HM INSERTS

| SKU        | D   | d  | B  | Z | V | Extra insert Z | Extra insert V |
|------------|-----|----|----|---|---|----------------|----------------|
| 06,125,004 | 125 | 30 | 4  | 4 | 4 | 09-455         | 09-470         |
| 06,125,006 | 125 | 30 | 6  | 4 | 4 | 09-461         | 09-470         |
| 06,125,008 | 125 | 30 | 8  | 4 | 4 | 09-450         | 09-475         |
| 06,125,010 | 125 | 30 | 10 | 4 | 4 | 09-452         | 09-475         |
| 06,125,012 | 125 | 30 | 12 | 4 | 4 | 09-454         | 09-475         |
| 06,180,008 | 180 | 30 | 8  | 4 | 4 | 09-450         | 09-475         |
| 06,180,010 | 180 | 30 | 10 | 4 | 4 | 09-452         | 09-475         |
| 06,180,012 | 180 | 30 | 12 | 4 | 4 | 09-454         | 09-475         |



## ADJUSTABLE GROOVE CUTTER WITH INDEXABLE HM INSERTS

01,130,475G has stepless adjustment for width.

01,130,475M has spacer rings for this.

| SKU             | D   | d  | B       | Z | V | Extra insert Z | Extra insert V |
|-----------------|-----|----|---------|---|---|----------------|----------------|
| 01,130,475G     | 130 | 30 | 4-7,5   | 4 | 4 | 09-455         | 09-470         |
| 01,130,475M     | 130 | 30 | 4-7,5   | 4 | 4 | 09-455         | 09-470         |
| 01,160,815,030G | 160 | 30 | 15-Aug  | 4 | 4 | 09-450         | 09-475         |
| 01,160,125,030G | 160 | 30 | 12,5-24 | 4 | 4 | 09-453         | 09-475         |



## RABBETING CUTTER

Indexable insert cutter with HM inserts. Steel body.

| SKU         | D   | d  | B  | Z | V | Extra insert Z | Extra insert V |
|-------------|-----|----|----|---|---|----------------|----------------|
| K002-100-30 | 100 | 30 | 30 | 2 | 4 | L301           | L141           |
| K002-100-50 | 100 | 30 | 50 | 2 | 4 | L501           | L141           |
| K002-125-30 | 125 | 30 | 30 | 2 | 4 | L301           | L141           |
| K002-125-50 | 125 | 30 | 50 | 2 | 4 | L501           | L141           |
| 02,125,050S | 125 | 30 | 50 | 4 | 4 | L501           | L141           |



MAN

## RABBETING CUTTER

With indexable HM inserts. Aluminium body.

| SKU          | D   | d  | B  | Z | V | Extra insert Z | Extra insert V |
|--------------|-----|----|----|---|---|----------------|----------------|
| 02,090,040   | 90  | 30 | 40 | 2 | 4 | L401           | L141           |
| 02,125,030   | 125 | 30 | 30 | 2 | 4 | L301           | L141           |
| 02,125,050   | 125 | 30 | 50 | 2 | 4 | L501           | L141           |
| 02,125,050A4 | 125 | 30 | 50 | 4 | 4 | L501           | L141           |



MAN

## ADJUSTABLE CHAMFER CUTTER

With indexable HM inserts. Adjustable in steps of 7.5°, except K019 which is adjustable in steps of 2.5°.

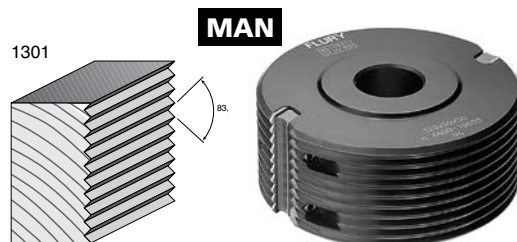
| SKU              | D   | d  | B  | Z | G       | Extra insert Z |
|------------------|-----|----|----|---|---------|----------------|
| K019-140-50      | 140 | 30 | 50 | 2 | + - 85° | L501           |
| 10,150,050,030,S | 150 | 30 | 50 | 2 | + - 90° | L501           |
| 10,160,060,030,S | 160 | 30 | 60 | 2 | + - 90° | I601           |



## GLULAM CUTTER

With indexable HM inserts.

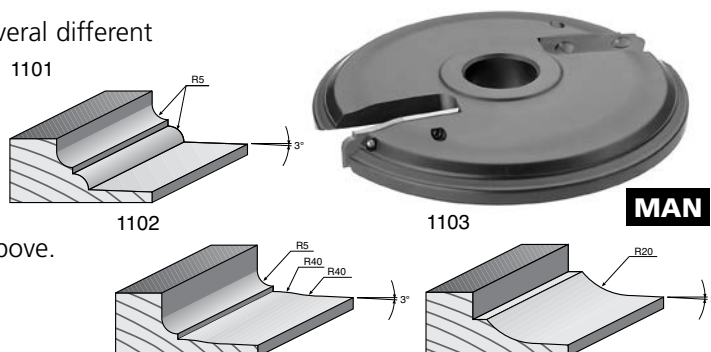
| SKU        | D   | d  | B  | Z | Extra insert |
|------------|-----|----|----|---|--------------|
| 13,120,050 | 120 | 30 | 50 | 2 | 4,09,1301    |



## FRIEZE CUTTER WITH INDEXABLE HM INSERT

One and the same cutter body can be used for several different frieze profiles. Delivered with insert no. 1101.

| SKU        | Dia. | Hole | Height | No. of inserts |
|------------|------|------|--------|----------------|
| 11,160,020 | 160  | 30   | 20     | 2              |

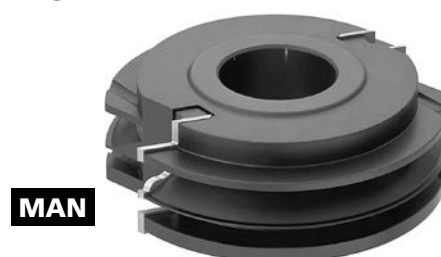


**Loose inserts**, shape 1 is included in the cutter above.  
Order no: 4.09.1101, 4.09.1102, 4.09.1103

## MATING PROFILE CUTTER WITH REPLACEABLE HM INSERT

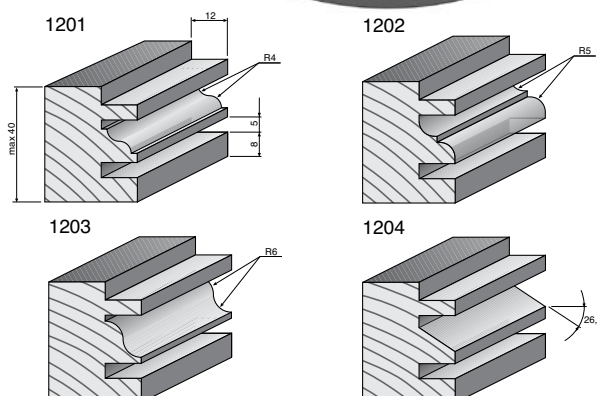
One and the same cutter body can be used for several different mating profiles. Delivered with insert no. 1201.

| SKU        | Dia. | Hole | Height | No. of inserts |
|------------|------|------|--------|----------------|
| 12,120,040 | 120  | 30   | 40     | 2              |



### Loose insert

Order no: 4.09.1201, 4.09.1202, 4.09.1203, 4.09.1204



## WHAT DOES THE LAW SAY

MAN marked tools must be used in an standard milling machine. Tools marked MEC can be used in a multi-spindle machine like the planer/moulders.

## PRO WINDOW CUTTER KIT

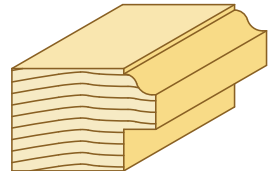
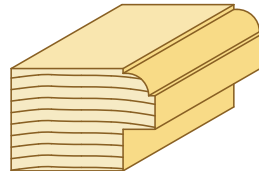
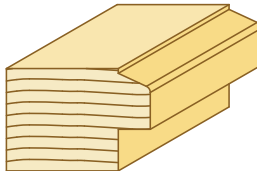
For linked casements on outwards opening 1+1 pane windows with 3 different casement profiles.

A kit of 18 different cutter heads with indeaxble hard metal inserts. The kit includes cutter heads for routing the tenons and slots for both casement and window frame.

The shank height and depth of cut are quickly and easily set once, using the accompanying setting gauge for all long routing cuts. The same principle is used for mortise and slot cuts, where only the cutter and spacer rings are changed for each routing task, using the accompanying drawings.



- \* Largest tool diameter is 206 mm.
- \* Greatest set-up height is 140 mm.
- \* Spindle diameter 30 mm



**SKU**

20200

## HELICAL COPYING CUTTER HEAD, WITH INDEXABLE HM INSERTS

| SKU         | Dia. | Hole | Height | No. of inserts | Extra insert | Ball bearing ring | Accessories |
|-------------|------|------|--------|----------------|--------------|-------------------|-------------|
| 080,120,030 | 80   | 30   | 120    | 18             | L141         | 476.62.080        | 47623       |
| 080,100,030 | 80   | 30   | 100    | 16             | L141         | 476.62.080        | 47623       |
| 062,080,030 | 62   | 30   | 80     | 12             | L141         |                   | 47623       |
| 080,080,030 | 80   | 30   | 80     | 12             | L141         |                   | 47623       |



## CUPBOARD DOOR EDGE CUTTER HEAD WITH INDEXABLE HM INSERT

One and the same cutter body can be used for several different profiles. Aluminium cutter head. Profile 4 is included.

| SKU        | Dia. | Hole | Height | No. of inserts | Cut width |
|------------|------|------|--------|----------------|-----------|
| 14,180,040 | 180  | 30   | 40     | 2              | 30,5      |



**Profile 1**

Indexable insert  
09.1441



**Profile 2**

Indexable insert  
09.1442



**Profile 3**

Indexable insert  
09.1443



**Profile 4**

Indexable insert  
09.1444



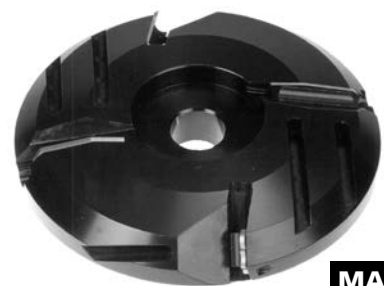
**Profile 5**

Indexable insert  
09.1445

## FRIEZE CUTTER HEAD WITH REPLACEABLE HM KNIVES

One and the same cutter body can be used for several different friezes. Aluminium cutter. All profiles are included.

| SKU        | Dia. | Hole | Height | No. of inserts | Cut width |
|------------|------|------|--------|----------------|-----------|
| 11,180,040 | 180  | 30   | 40     | 2+2            | 69        |



**Profile 1**

Indexable insert 09.1113 + 09.1112



**Profile 2**

Indexable insert 09.1113 + 09.1111



**Profile 3**

Indexable insert 09.1113 + 09.1110



**Profile 4**

Indexable insert 09.1114 + 09.1112



**Profile 5**

Indexable insert 09.1114 + 09.1111



**Profile 6**

Indexable insert 09.1114 + 09.1110

## GLULAM CUTTER HEAD WITH INDEXABLE INSERTS

Aluminium cutter body

| SKU              | D   | d  | B  | Z | Extra insert Z |
|------------------|-----|----|----|---|----------------|
| 18,130,050,030A2 | 130 | 30 | 50 | 2 | 09-1850        |
| 18,130,060,030A2 | 130 | 30 | 60 | 2 | 09-1860        |



## GLULAM CUTTER HEAD WITH INDEXABLE INSERTS

Steel cutter body.

| SKU              | D   | d  | B  | Z | Extra insert Z |
|------------------|-----|----|----|---|----------------|
| 18,130,050,030S2 | 130 | 30 | 50 | 2 | 09-1850        |
| 18,130,060,030S2 | 130 | 30 | 60 | 2 | 09-1860        |
| 18,130,080,030S2 | 130 | 30 | 80 | 2 | 09-1880        |



## CORNER JOINTING CUTTER HEAD WITH INDEXABLE INSERTS

Aluminium cutter body

| SKU              | D   | d  | B  | Z | Extra insert Z |
|------------------|-----|----|----|---|----------------|
| 18,140,040,030A2 | 140 | 30 | 40 | 2 | 09-1801        |



## CORNER JOINTING CUTTER HEAD WITH INDEXABLE INSERTS

Steel cutter body.

| SKU              | D   | d  | B  | Z | Extra insert Z |
|------------------|-----|----|----|---|----------------|
| 18,170,040,030S2 | 170 | 30 | 40 | 2 | 10-0026        |



## ADJUSTABLE JOIST AND DECKING CUTTER HEAD

**With replaceable knives.** Adjustable joist and decking cutter head for thicknesses between 5-62 mm. You can choose to do rounding or chamfering cuts. Replaceable knives with radius 5 and 45° chamfer are included in the kit.

| SKU             | D   | d  | B | Z | Extra insert Z |
|-----------------|-----|----|---|---|----------------|
| 20,HK,19,SET5BG | 113 | 30 | - | 2 | 2-5 45G        |

Also available for spindle diameters up to 50 mm.



## ROUNDING CUTTER HEAD WITH REPLACEABLE KNIVES

| SKU             | D   | d  | B  | Z | R     | Extra insert Z |
|-----------------|-----|----|----|---|-------|----------------|
| 19,120,020,130A | 120 | 30 | 20 | 2 | 3-10  | See table      |
| 19,140,030,130A | 140 | 30 | 30 | 2 | 12-20 | See table      |

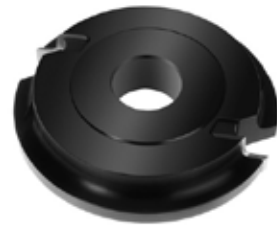
Item 19,120,020,130A is supplied with R8 as standard  
Item 19,140,030,130A is supplied with R12 as standard

### Kit

| SKU             | D   | d  | B  | Z | R            |
|-----------------|-----|----|----|---|--------------|
| 19,120,020,030A | 120 | 30 | 20 | 2 | 3,4,5,6,8,10 |
| 19,140,030,030A | 140 | 30 | 30 | 2 | 12,15,18,20  |

Extra knives

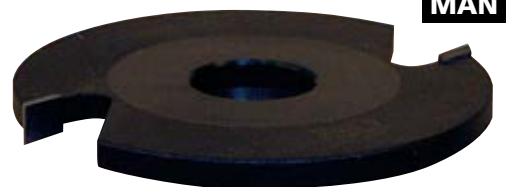
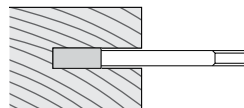
09-19103 Profile R=3  
09-19104 Profile R=4  
09-19105 Profile R=5  
09-19106 Profile R=6  
09-19108 Profile R=8  
09-19110 Profile R=10  
09-19112 Profile R=12  
09-19115 Profile R=15  
09-19118 Profile R=18  
09-19120 Profile R=20



## STRAIGHT TONGUE & GROOVE CUTTER HM

For grooves, small mortises and slots.

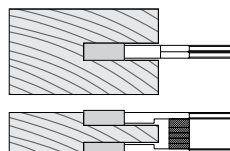
| SKU        | Dia. | Hole | Height |
|------------|------|------|--------|
| A61-120-10 | 120  | 30   | 10     |
| A61-120-12 | 120  | 30   | 12     |
| A61-120-4  | 120  | 30   | 4      |
| A61-120-6  | 120  | 30   | 6      |
| A61-120-8  | 120  | 30   | 8      |



## SLOT / MORTISE CUTTER KIT HM

8–16 mm with accompanying spacer rings.

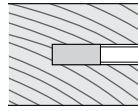
| SKU     | Dia. | Hole | Height |
|---------|------|------|--------|
| A62-160 | 160  | 30   | 8–16   |
| A62-200 | 200  | 30   | 8–16   |



## STRAIGHT TONGUE & GROOVE CUTTER HM

For grooves, small mortises and slots.

| SKU     | Dia. | Hole | Height |
|---------|------|------|--------|
| WP50104 | 120  | 30   | 4      |
| WP50106 | 120  | 30   | 6      |
| WP50108 | 120  | 30   | 8      |
| WP50110 | 120  | 30   | 10     |
| WP50112 | 120  | 30   | 12     |

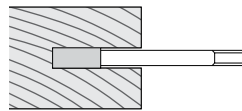


MAN

## SLOT AND MORTISE CUTTER WITH HM INSERTS

For grooves, mortises and slots.

| SKU     | Dia. | Hole | Height | Blade | Insert |
|---------|------|------|--------|-------|--------|
| WP50206 | 160  | 30   | 6      | 2     | 2      |
| WP50208 | 160  | 30   | 8      | 2     | 2      |
| WP50210 | 160  | 30   | 10     | 2     | 2      |
| WP50212 | 160  | 30   | 12     | 2     | 2      |
| WP50306 | 180  | 30   | 6      | 2     | 2      |
| WP50308 | 180  | 30   | 8      | 2     | 2      |
| WP50310 | 180  | 30   | 10     | 2     | 2      |
| WP50312 | 180  | 30   | 12     | 2     | 2      |

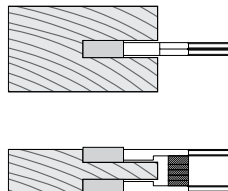


MAN

## SLOT / MORTISE CUTTER HM

Adjustable between 8-16 mm with accompanying spacer rings.

| SKU     | Dia. | Hole | Height |
|---------|------|------|--------|
| WP50501 | 160  | 30   | 8-16   |
| WP50601 | 200  | 30   | 8-16   |

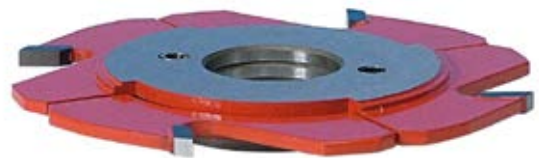
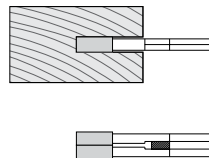


MAN

## ADJUSTABLE TONGUE & GROOVE CUTTER HM

Adjustable between 4-8 mm with accompanying spacer rings.

| SKU     | Dia. | Hole | Height |
|---------|------|------|--------|
| WP50401 | 120  | 30   | 5-10   |

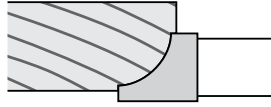


MAN

## ROUNDING CUTTER HM

With hard metal knives, can be used together with template rings.

| SKU          | Dia. | Hole | Height |
|--------------|------|------|--------|
| Q32-120-R5   | 100  | 30   | 5      |
| Q32-120-R7,5 | 105  | 30   | 7,5    |
| Q32-120-R10  | 110  | 30   | 10     |
| Q27-120-R15  | 120  | 30   | 15     |

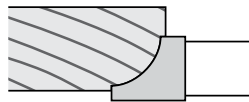


MAN

## ROUNDING CUTTER HM

Can be used together with template rings.

| SKU     | Dia. | Hole | Radius |
|---------|------|------|--------|
| WP50704 | 98   | 30   | 4      |
| WP50705 | 100  | 30   | 5      |
| WP50775 | 105  | 30   | 7,5    |
| WP50710 | 110  | 30   | 10     |
| WP50715 | 120  | 30   | 15     |

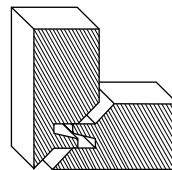


MAN

## CORNER JOINING CUTTER HM

Hard metal.

| SKU       | D   | B  | b  |
|-----------|-----|----|----|
| FS4150011 | 140 | 30 | 30 |

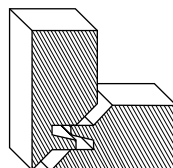


MAN

## CORNER JOINING CUTTER HM

Material thickness 16-25 mm.

| SKU     | D   | B  | b  |
|---------|-----|----|----|
| WP51101 | 120 | 30 | 30 |

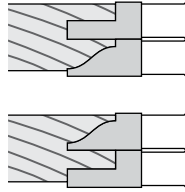


MAN

### PROFILE AND MATCHING PROFILE CUTTER KIT HM

For simple and professional routing of kitchen, wardrobe, glazed cabinet and bookshelf doors with material thicknesses between 18.5–22 mm. You do not need to use spacer rings when adjusting the tool. This makes it extra quick and easy to use.

| SKU      | D   | d  |
|----------|-----|----|
| J134-116 | 116 | 30 |

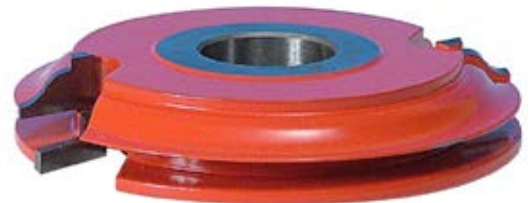
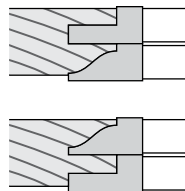


MAN

### PROFILE AND MATCHING PROFILE CUTTER KIT, 2 ITEMS HM

For simple and professional routing of kitchen, wardrobe, glazed cabinet and bookshelf doors with material thicknesses between 18.5–22 mm. You do not need to use spacer rings when adjusting the tool. This makes it extra quick and easy to use.

| SKU     | Dia. | Hole |
|---------|------|------|
| WP51301 | 116  | 30   |



MAN

### FRIEZE CUTTER HM

Hard metal.

| SKU        | D   | d  | R | G |
|------------|-----|----|---|---|
| 26-176-160 | 160 | 30 | 8 | 5 |



MAN

### FRIEZE CUTTER HM

| SKU     | Dia. | Hole | Radius | G |
|---------|------|------|--------|---|
| WP51201 | 160  | 30   | 8      | 5 |

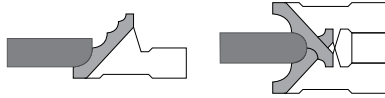


MAN

## RADIUS CUTTER HM

For rounded corners and roundwood, with variable radius: 4, 6, 8 or 10 mm radius.

| SKU  | Dia. | Hole | Radius   |
|------|------|------|----------|
| J176 | 140  | 30   | 4+6+8+10 |

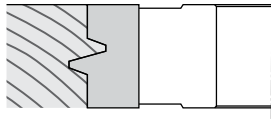


MAN

## GLULAM CUTTER HM

To make a strong bonded joint.

| SKU     | Dia. | d  | B  |
|---------|------|----|----|
| H08-120 | 120  | 30 | 28 |

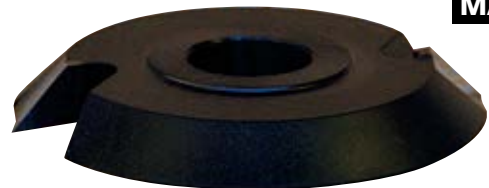
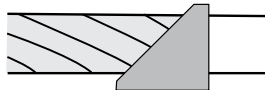


MAN

## CHAMFER CUTTER HM

45 degrees.

| SKU        | Dia. | Hole | Height |
|------------|------|------|--------|
| V19-120-45 | 120  | 30   | 15     |

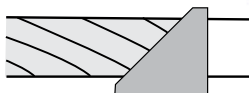


MAN

## CHAMFER CUTTER HM

45 degrees.

| SKU     | Dia. | Hole | Height |
|---------|------|------|--------|
| WP50801 | 120  | 30   | 15     |

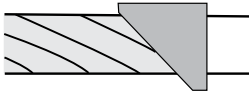


MAN

## CHAMFER CUTTER HM

45 degrees.

| SKU     | Dia. | Hole | Height |
|---------|------|------|--------|
| WP50802 | 120  | 30   | 15     |



MAN

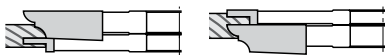
## PROFILE AND MATCHING PROFILE CUTTER KIT, 2 ITEMS HM

A unique cutter kit for making complete kitchen cabinet doors and interior doors, with both mating profiles and panel routing. Material thickness 15-45 mm. You do not need to use spacer rings when adjusting the tool. This makes it extra quick and easy to use.

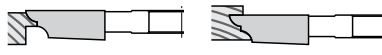
| SKU      | Dia. | Hole |
|----------|------|------|
| J166-160 | 120  | 30   |



Mating profile machining for kitchen cabinet doors 16-22 mm



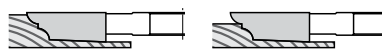
Mating profile machining for kitchen cabinet doors 15-24 mm



Mating profile machining for kitchen cabinet doors 22-25 mm



Panel routing



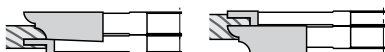
## PROFILE AND MATCHING PROFILE CUTTER KIT, 2 ITEMS HM

A unique cutter kit for making complete kitchen cabinet doors and interior doors, with both mating profiles and panel routing. Material thickness 15-45 mm. You do not need to use spacer rings when adjusting the tool. This makes it extra quick and easy to use.

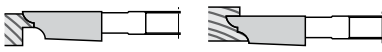
| SKU     | Dia. | Hole |
|---------|------|------|
| WP51401 | 160  | 30   |



Mating profile machining for kitchen cabinet doors 16-22 mm



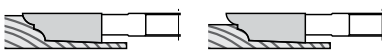
Mating profile routing for kitchen cabinet doors 15-24 mm



Mating profile machining for kitchen cabinet doors 22-25 mm



Panel routing



## FRIEZE CUTTER HM

| SKU     | Dia. | Hole | Degrees |
|---------|------|------|---------|
| WP51202 | 160  | 30   | 5       |

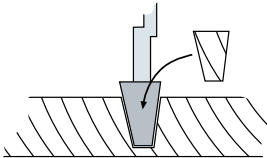


TAPERED CUTTER KIT HM

For repairing carvel-built boats and wooden floors etc.  
Consists of 1 blade and 1 hard metal shank cutter.

| SKU     |
|---------|
| WP52400 |

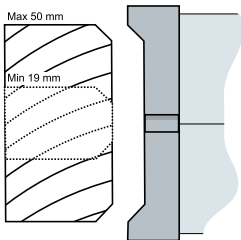
| Technical data, blade |        | Technical data, shank cutter |        |
|-----------------------|--------|------------------------------|--------|
| External diameter     | 125 mm | Diameter                     | 6.2 mm |
| Hole                  | 20 mm  | Flute length                 | 25 mm  |
| Cut width             | 6.2 mm | Shank                        | 8 mm   |
| Degrees               | 3      | Degrees                      | 3      |



ADJUSTABLE JOIST AND DECKING CUTTER HEAD HM

With 45° chamfered edge. 2 part cutter kit, thickness adjustable between 19 and 50 mm, using the accompanying rings.

| SKU     | Dia. | Hole | Blade | Height |
|---------|------|------|-------|--------|
| WP51045 | 120  | 30   | 2+2   | 30+30  |

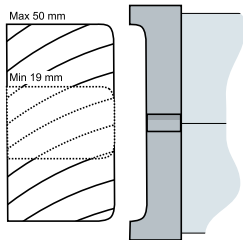


MAN

ADJUSTABLE JOIST AND DECKING CUTTER HM

With rounded edge, radius 3 mm. 2 part cutter kit, thickness adjustable between 19 and 50 mm, using the accompanying rings.

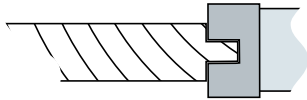
| SKU     | Dia. | Hole | Blade | Height |
|---------|------|------|-------|--------|
| WP50903 | 120  | 30   | 2+2   | 30+30  |



**TONGUE CUTTER HEAD HM**

Tongued board 6.0 mm

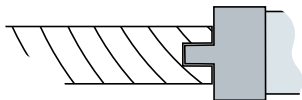
| SKU     | Dia. | Hole | Blade | Height |
|---------|------|------|-------|--------|
| WP51501 | 110  | 30   | 4     | 40     |



**GROOVE CUTTER HEAD HM**

Grooved board 6.4 mm

| SKU     | Dia. | Hole | Blade | Height |
|---------|------|------|-------|--------|
| WP51502 | 110  | 30   | 4     | 40     |

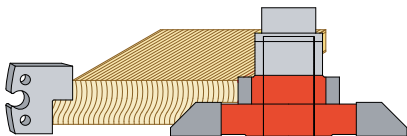
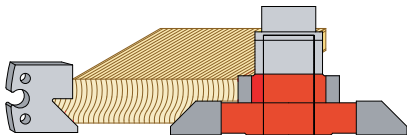


**CLADDING CUTTER KIT**

Developed for producing tongue-and-grooved cladding with an un-planed exterior. Complete kit. Contains: 2 pairs of 40 mm HSS inserts (94341HSS & 94342HSS)

| SKU     |
|---------|
| WP52500 |

Only work with PH260



## WP WINDOW KIT

Complete window machining kit, incl. rustic profile, 8 different HM tools for making windows. This tool kit can be used to make conventional coupled casement 2 or 3 pane insulating glass windows with conventional casements and glazing bars. The requirement is that there must be access to a jointer/planer, circular saw and router with a 30 mm spindle.

### SKU

WP50000

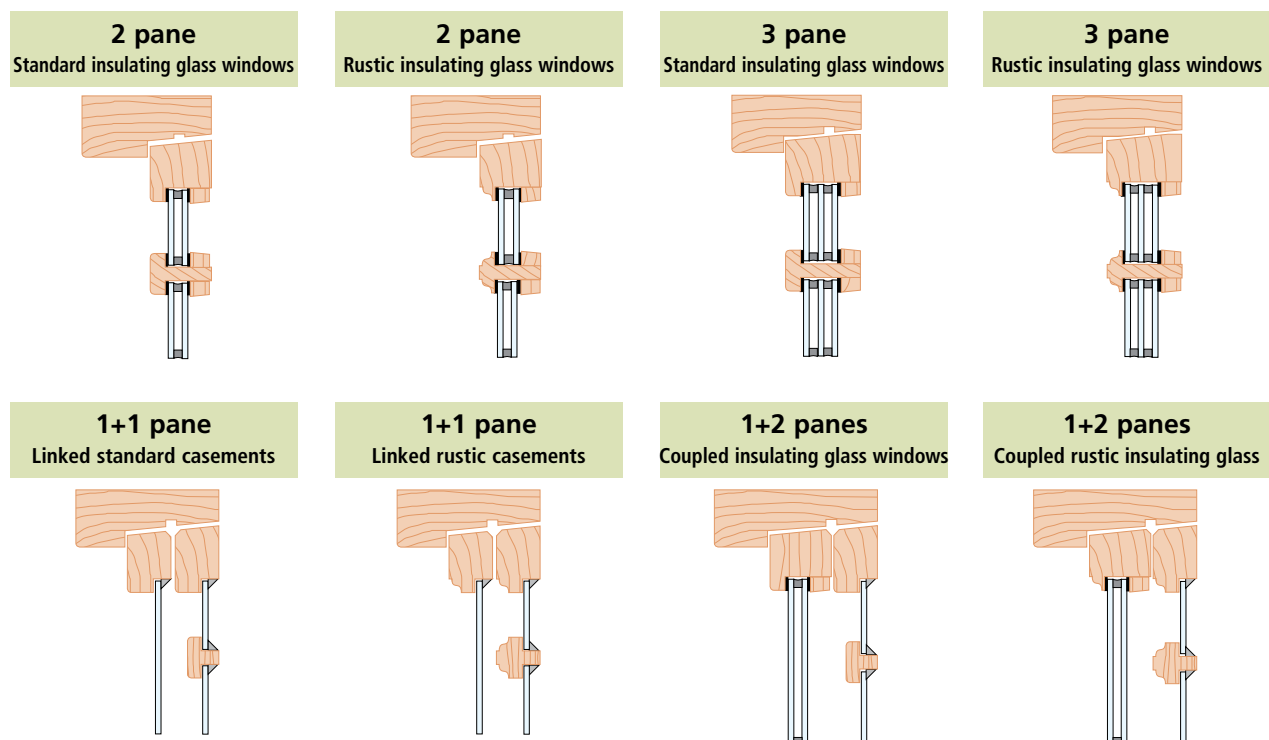
### Cutters included in WP Window cutter kit

|                                                                | Dia-<br>meter | Flute<br>length | Blade | Hole |                 | Separate SKU |
|----------------------------------------------------------------|---------------|-----------------|-------|------|-----------------|--------------|
| Tongue & groove cutter, window flashing tongue & groove cutter | 100           | 1               | 4     | 30   |                 | WP52101      |
| Rounding cutter                                                | 98            | 9               | 2     | 30   | Radius = 4      | WP50704      |
| Double insert cutter                                           | 120           | 15              | 2     | 30   | Degrees = 45+45 | WP51845      |
| Chamfer cutter                                                 | 120           | 50              | 2     | 30   | Degrees = 6     | WP51606      |
| Rabbeting cutter with insert                                   | 120           | 50              | 2     | 30   | Insert = 2+2    | WP51950      |
| Slit & mortise cutter                                          | 160           | 8               | 2     | 30   | Insert = 1+1    | WP50208      |
| Slit & mortise cutter                                          | 180           | 12              | 2     | 30   | Insert = 1+1    | WP50312      |
| Rustic profile / mat-<br>ing slot & mortise                    | 180           | 13              | 2     | 30   | Radius = 4+4    | WP51704      |

MAN



The following types of windows can be made with the WP Window cutter kit:



**SUPPLEMENTARY KIT, MORTISE & TENON FOR CASEMENTS**

Intended for cutting mortises and tenons in casements for outwards opening windows. Designed to suit all our window cutter kits.



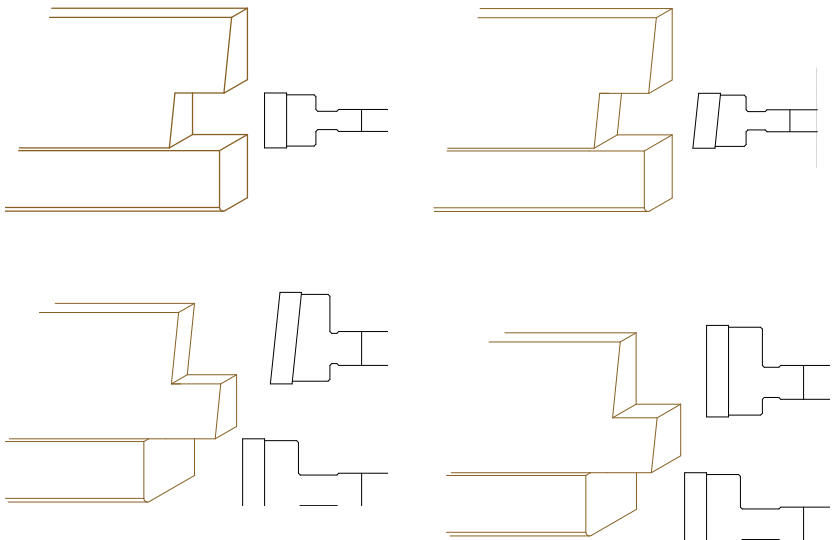
**SKU**

WP50001

Cutters included in supplementary kit WP50001

| Cutter         | Diameter | Flute length | Degrees | Hole |
|----------------|----------|--------------|---------|------|
| Chamfer cutter | 129,6    | 50           | 6       | 30   |
| Chamfer cutter | 136      | 30           | 6       | 30   |
| Chamfer cutter | 136      | 30           |         | 30   |
| Chamfer cutter | 136      | 50           |         | 30   |
| Chamfer cutter | 160      | 50           |         | 30   |

Mortise & Tenon for casement WP50001



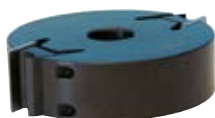
## TB90 WINDOW CUTTER KIT

For making windows. This tool kit can be used to make conventional coupled casement 2 or 3 pane insulating glass windows with conventional casements and glazing bars. The requirement is that there must be access to a jointer/planer, a circular saw and a milling machine with a 30 mm spindle. This window cutter kit is the most flexible one commercially available, allowing you to configure your window production to meet customer requirements for profiling of the windows to be produced. To make production as efficient as possible with this kit, order an extra TB90-140S cutter, so you can make the tenons in one pass, as in the illustration on the next page.



Straight tongue & groove cutter with auxiliary blade

| SKU     | Dia. | Hole | Height | Blade | Insert |
|---------|------|------|--------|-------|--------|
| WP50208 | 160  | 30   | 8      | 2     | 2      |



TB90-140S – Safety cutter with replaceable moulding knives + chip limiter

| SKU      | Material | Diameter | Height | Blade            | Steel thickness |
|----------|----------|----------|--------|------------------|-----------------|
| TB90-140 | Steel    | 138      | 30     | 2 + chip limiter | 4               |

**Complete window cutter kit incl. cutters and knives. Order no. TB90-FönsterS**

**A chip limiter is included for all profiles**



94753HSS  
94753S



95027HSS  
95027S

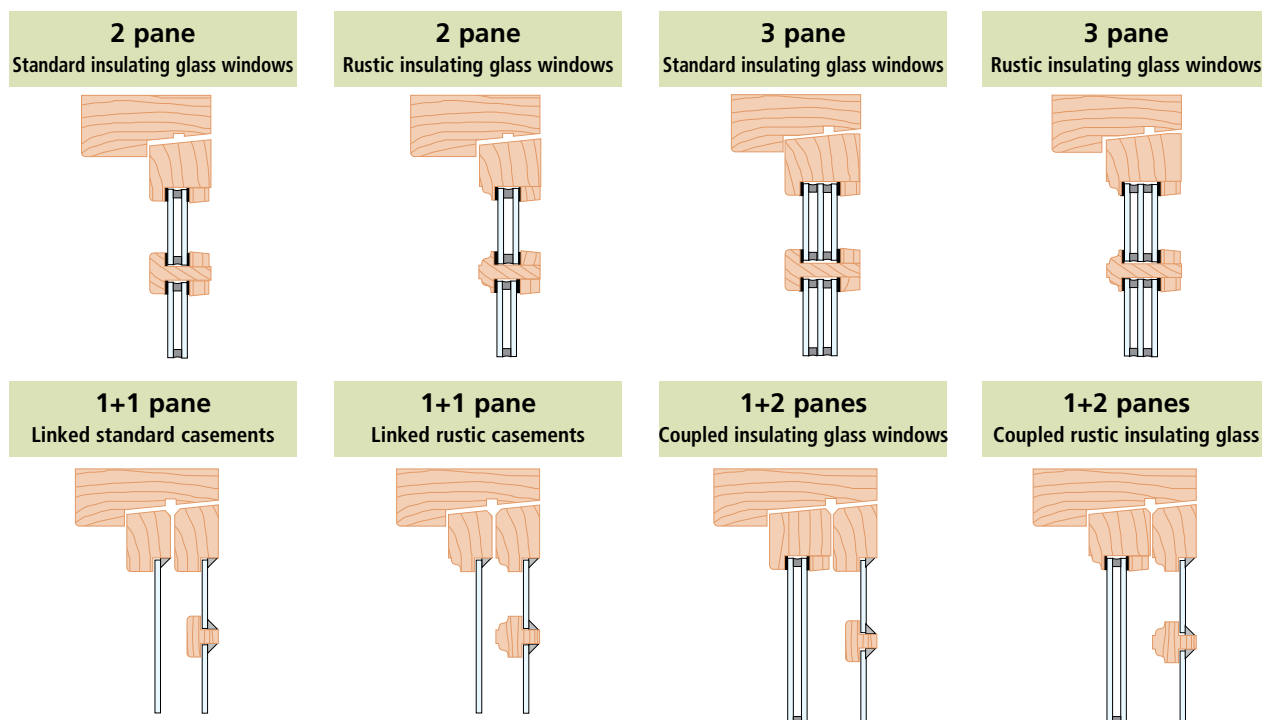


9000-20HSS  
9000-20S



90127  
90127S

The following types of windows can be made with the WP Window cutter kit:



**SUPPLEMENTARY PROFILES FOR TB90 WINDOWS**

Profile machining, window casement



Mating profile machining, window casement



Moulding knife: 94362HSS  
Mating moulding knife: 94363HSS



Moulding knife: 94364HSS  
Mating moulding knife: 94365HSS



Moulding knife: 94366HSS  
Mating moulding knife: 94367HSS



Moulding knife: 94368HSS  
Mating moulding knife: 94369HSS



Moulding knife: 94370HSS  
Mating moulding knife: 94371HSS



Moulding knife: 94372HSS  
Mating moulding knife: 94373HSS



Moulding knife: 94374HSS  
Mating moulding knife: 94375HSS



Moulding knife: 94376HSS  
Mating moulding knife: 94377HSS



Moulding knife: 94378HSS  
Mating moulding knife: 94379HSS

The window profiles above are designed to suit the TB90 window cutter kit. This means that the original tenon thickness is intended to be 8 mm, to suit the accompanying tongue & groove cutter. Please refer to moulding knives HSS 40 x 4 mm for detailed drawings of the above moulding/mating moulding knives. **Specify the profile number and finish off with an S to order chip limiters.**

## SKU REGISTER – TB SYSTEM

| SKU:  | PAGE:  | SKU:  | PAGE:                      | SKU:  | PAGE:          | SKU:  | PAGE:     | SKU:  | PAGE:  | SKU:  | PAGE: |
|-------|--------|-------|----------------------------|-------|----------------|-------|-----------|-------|--------|-------|-------|
| 9016  | 5      | 91308 | 54                         | 94264 | 27, 44         | 94356 | 19-21, 47 | 94455 | 15     | 94553 | 22    |
| 9017  | 5      | 91309 | 54                         | 94265 | 10, 19, 27, 44 | 94357 | 19, 47    | 94456 | 17     | 94554 | 22    |
| 9216  | 26     | 91310 | 54                         | 94266 | 27, 44         | 94358 | 36, 47    | 94457 | 17     | 94555 | 22    |
| 9216  | 27     | 91311 | 54                         | 94267 | 19-20, 44      | 94359 | 9, 47     | 94458 | 17-18  | 94556 | 22    |
| 64670 | 6      | 91312 | 54                         | 94268 | 20, 45         | 94360 | 47        | 94459 | 17-18  | 94557 | 22    |
| 69027 | 16     | 91313 | 54                         | 94269 | 18, 45         | 94361 | 47        | 94460 | 18     | 94558 | 22    |
| 90129 | 18, 19 | 91314 | 54                         | 94270 | 45             | 94362 | 47        | 94461 | 18     | 94559 | 14    |
| 91001 | 20, 52 | 91315 | 54                         | 94271 | 45             | 94364 | 47        | 94463 | 23-25  | 94560 | 14    |
| 91002 | 19, 20 | 91316 | 54                         | 94272 | 18, 20, 45     | 94365 | 47        | 94464 | 23-24  | 94561 | 25    |
| 91003 | 27, 52 | 91317 | 54                         | 94273 | 26, 45         | 94366 | 47        | 94465 | 22-25  | 94562 | 25    |
| 91004 | 30, 52 | 91318 | 54                         | 94274 | 26, 45         | 94367 | 47        | 94466 | 23     | 94563 | 25    |
| 91010 | 52     | 91319 | 54                         | 94275 | 31, 45         | 94368 | 47        | 94467 | 23, 37 | 94565 | 25    |
| 91011 | 52     | 91320 | 27, 54                     | 94276 | 9, 45          | 94369 | 16-17, 47 | 94468 | 14     | 94566 | 25    |
| 91012 | 52     | 91321 | 19, 55                     | 94277 | 9, 45          | 94370 | 47        | 94469 | 14     | 94567 | 25    |
| 91013 | 52     | 91323 | 55                         | 94278 | 45             | 94371 | 47        | 94470 | 14     | 94568 | 25    |
| 91014 | 52     | 91324 | 55                         | 94279 | 45             | 94372 | 47        | 94471 | 14     | 94571 | 7     |
| 91015 | 52     | 91325 | 55                         | 94280 | 45             | 94373 | 48        | 94472 | 14     | 94572 | 7     |
| 91016 | 52     | 91326 | 55                         | 94281 | 45             | 94374 | 48        | 94473 | 14     | 94573 | 7     |
| 91017 | 52     | 91327 | 24                         | 94282 | 45             | 94375 | 48        | 94474 | 14     | 94574 | 29    |
| 91018 | 52     | 91328 | 25                         | 94283 | 45             | 94376 | 48        | 94477 | 28     | 94575 | 14    |
| 91020 | 21, 53 | 91329 | 28                         | 94284 | 45             | 94377 | 48        | 94478 | 28     | 94576 | 14    |
| 91021 | 31, 53 | 91330 | 29                         | 94285 | 20, 45         | 94378 | 48        | 94479 | 22     | 94580 | 37    |
| 91022 | 27, 36 | 91331 | 29                         | 94286 | 45             | 94379 | 48        | 94480 | 22     | 94581 | 37    |
| 91023 | 26, 53 | 91332 | 29                         | 94287 | 45             | 94380 | 36, 48    | 94481 | 22     | 94582 | 37    |
| 91024 | 53     | 91333 | 29                         | 94288 | 45             | 94381 | 33, 48    | 94482 | 22     | 94583 | 14    |
| 91025 | 20, 53 | 91343 | 16                         | 94290 | 45             | 94382 | 33, 48    | 94483 | 23     | 94584 | 14    |
| 91028 | 28     | 91344 | 11                         | 94291 | 45             | 94383 | 20, 48    | 94484 | 23     | 94585 | 31    |
| 91029 | 23     | 91716 | 34                         | 94292 | 45             | 94384 | 9         | 94485 | 23     | 94586 | 31    |
| 91030 | 23     | 94200 | 8, 43                      | 94293 | 9, 45          | 94389 | 7         | 94486 | 23     | 94587 | 31    |
| 91031 | 24     | 94201 | 8, 43                      | 94294 | 9, 45          | 94390 | 7         | 94487 | 23     | 94588 | 31    |
| 91032 | 24     | 94202 | 8, 43                      | 94295 | 30, 45         | 94396 | 17        | 94488 | 23     | 94589 | 37    |
| 91033 | 24     | 94203 | 8, 43                      | 94296 | 45             | 94397 | 17        | 94489 | 23     | 94590 | 37    |
| 91034 | 24     | 94204 | 8, 43                      | 94297 | 45             | 94398 | 17        | 94490 | 23     | 94591 | 37    |
| 91035 | 24     | 94205 | 8, 43                      | 94298 | 45             | 94399 | 17        | 94491 | 23     | 94592 | 37    |
| 91036 | 24     | 94206 | 8, 43                      | 94299 | 45             | 94400 | 16-17     | 94494 | 22     | 94593 | 37    |
| 91037 | 24     | 94207 | 8, 43                      | 94300 | 45             | 94401 | 16-17     | 94495 | 23     | 94594 | 37    |
| 91038 | 24     | 94208 | 19-23, 30, 43              | 94301 | 33, 46         | 94402 | 16        | 94496 | 23     | 94595 | 37    |
| 91039 | 24     | 94209 | 8, 43                      | 94302 | 33, 46         | 94403 | 16        | 94497 | 23     | 94596 | 37    |
| 91040 | 24     | 94210 | 8, 43                      | 94303 | 33, 46         | 94404 | 17        | 94498 | 23     | 94597 | 37    |
| 91041 | 24     | 94211 | 9, 43                      | 94304 | 5, 46          | 94405 | 17        | 94501 | 24     | 94598 | 37    |
| 91042 | 24     | 94212 | 9, 43                      | 94305 | 5, 46          | 94406 | 17        | 94502 | 24     | 94600 | 38    |
| 91043 | 25     | 94213 | 5, 9, 43                   | 94306 | 6, 46          | 94407 | 17        | 94503 | 24     | 94601 | 38    |
| 91044 | 25     | 94214 | 8-9, 12-13, 31, 39-40, 43  | 94308 | 6, 46          | 94408 | 37        | 94505 | 24     | 94602 | 38    |
| 91045 | 25     | 94215 | 18-19, 26-27, 39-40, 42-43 | 94310 | 6, 46          | 94409 | 37        | 94505 | 24     | 94603 | 38    |
| 91046 | 25     | 94216 | 26-27, 43                  | 94312 | 6, 46          | 94410 | 16        | 94506 | 24     | 94604 | 38    |
| 91047 | 25     | 94217 | 43                         | 94314 | 46             | 94411 | 15-18     | 94507 | 24     | 94605 | 38    |
| 91048 | 28     | 94218 | 10, 43                     | 94315 | 46             | 94413 | 14        | 94508 | 24     | 94606 | 38    |
| 91049 | 28     | 94219 | 33, 39-40, 43              | 94316 | 9, 46          | 94414 | 14        | 94509 | 24     | 94607 | 38    |
| 91050 | 28     | 94220 | 43                         | 94317 | 9, 46          | 94415 | 14        | 94510 | 24     | 94608 | 38    |
| 91051 | 29     | 94221 | 8, 43                      | 94318 | 5              | 94416 | 14        | 94511 | 24     | 94609 | 38    |
| 91052 | 29     | 94222 | 43                         | 94319 | 46             | 94417 | 14        | 94512 | 24     | 94610 | 38    |
| 91053 | 29     | 94223 | 43                         | 94321 | 46             | 94418 | 14        | 94513 | 24     | 94611 | 38    |
| 91054 | 29     | 94224 | 43                         | 94322 | 46             | 94419 | 16        | 94514 | 24     | 94612 | 38    |
| 91055 | 29     | 94225 | 43                         | 94323 | 46             | 94420 | 16-17     | 94515 | 24     | 94613 | 38    |
| 91056 | 29     | 94226 | 43                         | 94324 | 46             | 94421 | 16-17     | 94516 | 24     | 94616 | 15    |
| 91057 | 29     | 94227 | 43                         | 94325 | 46             | 94422 | 17        | 94517 | 24     | 94617 | 15    |
| 91058 | 29     | 94229 | 44                         | 94326 | 46             | 94423 | 17        | 94518 | 25     | 94618 | 15    |
| 91059 | 25     | 94232 | 44                         | 94327 | 46             | 94424 | 17        | 94519 | 25     | 94619 | 15    |
| 91060 | 25     | 94234 | 44                         | 94328 | 46             | 94425 | 17        | 94520 | 25     | 94620 | 15    |
| 91061 | 25     | 94236 | 44                         | 94329 | 21             | 94426 | 17        | 94523 | 25     | 94621 | 15    |
| 91062 | 25     | 94238 | 44                         | 94329 | 46             | 94427 | 17        | 94525 | 25     | 94622 | 31    |
| 91063 | 25     | 94240 | 44                         | 94330 | 31             | 94429 | 17        | 94526 | 25     | 94622 | 31-32 |
| 91064 | 22     | 94241 | 44                         | 94331 | 36, 46         | 94429 | 17        | 94527 | 25     | 94624 | 31    |
| 91072 | 17     | 94242 | 44                         | 94332 | 36, 46         | 94430 | 15-16     | 94528 | 25     | 94625 | 32    |
| 91073 | 16     | 94243 | 44                         | 94333 | 46             | 94431 | 16        | 94529 | 25     | 94626 | 32    |
| 91074 | 16     | 94244 | 8, 13, 31, 41, 44          | 94334 | 46             | 94432 | 16        | 94530 | 37     | 94627 | 32    |
| 91075 | 16     | 94245 | 44                         | 94335 | 46             | 94433 | 15        | 94531 | 37     | 94628 | 38    |
| 91076 | 16     | 94246 | 44                         | 94336 | 46             | 94434 | 15        | 94535 | 28     | 94629 | 38    |
| 91077 | 28     | 94247 | 44                         | 94337 | 46             | 94437 | 16        | 94536 | 28     | 94630 | 38    |
| 91078 | 21     | 94248 | 19-22, 25, 30, 44          | 94338 | 46             | 94439 | 16        | 94537 | 28     | 94631 | 38    |
| 91079 | 21     | 94249 | 26, 49                     | 94339 | 47             | 94440 | 16        | 94538 | 28     | 94632 | 38    |
| 91080 | 20     | 94250 | 44                         | 94340 | 47             | 94441 | 16        | 94539 | 28     | 94633 | 38    |
| 91081 | 19     | 94251 | 19-20, 44                  | 94341 | 47             | 94442 | 16        | 94540 | 28     | 94634 | 38    |
| 91082 | 26     | 94252 | 44                         | 94342 | 47             | 94443 | 14-15     | 94541 | 28     | 94635 | 7     |
| 91083 | 21     | 94253 | 33, 44                     | 94343 | 47             | 94444 | 14-15     | 94542 | 29     | 94636 | 7     |
| 91087 | 16     | 94254 | 25, 44                     | 94345 | 9, 47          | 94445 | 15, 17    | 94543 | 29     | 94637 | 15    |
| 91088 | 16     | 94255 | 44                         | 94347 | 47             | 94446 | 15        | 94544 | 29     | 94638 | 7, 15 |
| 91089 | 16     | 94256 | 44                         | 94348 | 47             | 94447 | 15, 18    | 94545 | 15     | 94639 | 7     |
| 91301 | 26, 53 | 94257 | 8, 20, 44                  | 94349 | 47             | 94448 | 14-15, 18 | 94546 | 15     | 94643 | 37    |
| 91302 | 53     | 94258 | 8, 20, 44                  | 94350 | 47             | 94449 | 14        | 94547 | 35     | 94644 | 16    |
| 91303 | 53     | 94259 | 8, 18-20, 44               | 94351 | 47             | 94450 | 14        | 94548 | 35     | 94646 | 32    |
| 91304 | 53     | 94260 | 8, 44                      | 94352 | 47             | 94451 | 14        | 94549 | 35     | 94647 | 15    |
| 91305 | 53     | 94261 | 39-40, 42, 44              | 94353 | 19, 21, 27, 47 | 94452 | 14        | 94550 | 35     | 94648 | 15    |
| 91306 | 53     | 94262 | 26, 44                     | 94354 | 21, 47         | 94453 | 15, 17-18 | 94551 | 22     | 94650 | 28    |
| 91307 | 54     | 94263 | 26, 44                     | 94355 | 27, 47         | 94454 | 15        | 94552 | 22     | 94651 | 28    |

| SKU:  | PAGE:        | SKU:  | PAGE:             | SKU:  | PAGE:     | SKU:   | PAGE:      | SKU:          | PAGE:                |
|-------|--------------|-------|-------------------|-------|-----------|--------|------------|---------------|----------------------|
| 94654 | 13           | 94738 | 12                | 95048 | 50        | 95142  | 13         | 956073        | 37                   |
| 94655 | 13           | 94739 | 12                | 95049 | 50        | 95143  | 13         | ø81099HSS     | 58                   |
| 94656 | 13           | 94740 | 12-13             | 95050 | 50        | 95146  | 10-11      | ø81399HSS     | 58                   |
| 94657 | 13-14        | 94741 | 12                | 95051 | 50        | 95147  | 30         | ø841099HSS    | 58                   |
| 94658 | 13-14        | 94742 | 12-13             | 95052 | 50        | 95148  | 21         | ø841399HSS    | 58                   |
| 94659 | 14           | 94743 | 12                | 95053 | 50        | 95149  | 36-37      | ø84499HSS     | 58                   |
| 94660 | 14           | 94744 | 12                | 95054 | 50        | 95151  | 37         | ø84599HSS     | 58                   |
| 94661 | 13-14        | 94745 | 12                | 95055 | 50        | 95152  | 37         | ø84699HSS     | 58                   |
| 94662 | 14           | 94746 | 12                | 95056 | 5, 50     | 95153  | 34         | ø8499         | 58                   |
| 94663 | 13           | 94747 | 12                | 95057 | 5, 50     | 95154  | 34         | ø8499HM       | 58                   |
| 94664 | 13           | 94748 | 12                | 95058 | 36, 50    | 95155  | 34         | ø8499HSS      | 58                   |
| 94665 | 13           | 94749 | 12                | 95059 | 36, 50    | 95156  | 35         | ø8499S        | 58                   |
| 94666 | 13           | 94750 | 12                | 95061 | 50        | 95158  | 21-22      | ø85293        | 58                   |
| 94667 | 13           | 94750 | 12                | 95062 | 50        | 95159  | 12         | ø85499HM      | 58                   |
| 94668 | 13           | 94751 | 12-13             | 95063 | 50        | 95160  | 12         | ø85599HM      | 58                   |
| 94670 | 6, 10-11     | 94756 | 13                | 95064 | 50        | 95161  | 12         | ø85599HSS     | 58                   |
| 94671 | 6, 10        | 94757 | 32                | 95065 | 50        | 95162  | 13         | ø85699HSS     | 58                   |
| 94672 | 11           | 94758 | 32                | 95066 | 50        | 95163  | 13         | ø8599         | 58                   |
| 94673 | 11           | 94759 | 32                | 95067 | 50        | 96001  | 51         | ø8599HM       | 58                   |
| 94674 | 11           | 94760 | 32                | 95068 | 50        | 96002  | 31, 51     | ø8599HSS      | 58                   |
| 94675 | 6, 11, 39-41 | 94768 | 37                | 95070 | 6, 50     | 96003  | 19, 51     | ø8599S        | 58                   |
| 94676 | 11           | 94781 | 42                | 95071 | 6, 50     | 96004  | 31, 51     | ø8699         | 58                   |
| 94677 | 11           | 94782 | 42                | 95072 | 9, 50     | 96005  | 27, 51     | ø8699S        | 58                   |
| 94678 | 11           | 94783 | 42                | 95073 | 26-29, 50 | 96006  | 26, 51     | 7000-000-9502 | 39-42                |
| 94679 | 11           | 94784 | 42                | 95074 | 27-28, 50 | 96007  | 26         | 7000-002-5202 | 56                   |
| 94680 | 11           | 94786 | 42                | 95075 | 31, 50    | 96008  | 33, 51     | 7000-002-5212 | 56                   |
| 94681 | 11           | 94787 | 39-40, 42         | 95076 | 36, 51    | 96009  | 19-20, 51  | 7000-002-5222 | 56                   |
| 94682 | 11           | 94788 | 39-40             | 95077 | 51        | 96010  | 51         | 7000-002-5232 | 56                   |
| 94683 | 11           | 94798 | 12                | 95078 | 5, 51     | 96011  | 51         | 7000-002-5237 | 56                   |
| 94684 | 6            | 94800 | 39-41             | 95079 | 5, 51     | 96014  | 6, 51      | 7000-002-5242 | 56                   |
| 94685 | 6            | 94801 | 39-40             | 95080 | 51        | 96015  | 6, 51      | 7500-001-0050 | 55                   |
| 94686 | 6, 7         | 94814 | 40                | 95082 | 32, 51    | 96017  | 30, 51     | 7500-001-0051 | 55                   |
| 94687 | 6, 39-41     | 94815 | 41                | 95083 | 32, 51    | 96018  | 19, 21, 51 | 8020-007-5202 | 57                   |
| 94688 | 7            | 94832 | 39-41             | 95085 | 7         | 96019  | 19, 51     | 8020-007-5232 | 57                   |
| 94689 | 11           | 94833 | 41                | 95086 | 7         | 96020  | 30, 51     | 8020-007-5252 | 57                   |
| 94690 | 11           | 94834 | 41                | 95088 | 15-16     | 96021  | 30, 51     | 9000-16       | 8, 10-12, 16, 19, 35 |
| 94691 | 11           | 94835 | 41                | 95089 | 15-16     | 96022  | 20, 51     | 9000-20       | 16-17                |
| 94692 | 11           | 95001 | 48                | 95090 | 15        | 96025  | 16         | 900-16        | 13                   |
| 94693 | 10           | 95002 | 32, 48            | 95091 | 16        | 96027  | 16         | 9016-2        | 5                    |
| 94694 | 10           | 95003 | 32, 48            | 95092 | 16        | 96028  | 28         | 9016-3        | 5                    |
| 94695 | 10           | 95004 | 8, 48             | 95093 | 28        | 96029  | 22         | 9017-2        | 5                    |
| 94696 | 10           | 95005 | 8, 48             | 95094 | 22        | 96030  | 22         | 9017-3        | 5                    |
| 94697 | 11           | 95006 | 30, 48            | 95095 | 23        | 96031  | 22         | 91002HSS      | 52                   |
| 94698 | 10           | 95007 | 30, 48            | 95096 | 23        | 96032  | 22         | 9400-20       | 15                   |
| 94699 | 10           | 95008 | 30, 48            | 95097 | 23        | 96033  | 23         | 9500-16       | 30                   |
| 94700 | 10           | 95009 | 9, 48             | 95098 | 23        | 96034  | 23         | 9500-20       | 48                   |
| 94701 | 21           | 95010 | 27, 42, 48        | 95099 | 23        | 96035  | 23         | 9600-20       | 51                   |
| 94702 | 21           | 95011 | 10, 48            | 95100 | 23        | 96036  | 23         | 96007HSS      | 51                   |
| 94703 | 36           | 95012 | 8-9, 48           | 95101 | 23        | 96037  | 23         | KIL360-048    | 40                   |
| 94704 | 6            | 95013 | 8-9, 18-19, 48    | 95102 | 23        | 96038  | 23         | STOPPKIL-040  | 42                   |
| 94705 | 10           | 95014 | 26, 48            | 95103 | 24        | 96039  | 23         | TB90-008      | 40                   |
| 94705 | 22           | 95015 | 9, 48             | 95104 | 24        | 96040  | 23         | TB90-009      | 39                   |
| 94706 | 10           | 95016 | 8, 27, 48         | 95105 | 25        | 96041  | 23         | TB90-010      | 42                   |
| 94707 | 33           | 95017 | 9, 19-20, 48      | 95106 | 25        | 96042  | 23         | TB90-011      | 41                   |
| 94708 | 33           | 95018 | 10, 49            | 95107 | 25        | 96043  | 24         |               |                      |
| 94709 | 33           | 95019 | 10, 26, 49        | 95108 | 37        | 96046  | 24         |               |                      |
| 94710 | 34           | 95020 | 10, 49            | 95109 | 29        | 96048  | 24         |               |                      |
| 94711 | 34           | 95021 | 5, 49             | 95110 | 29        | 96049  | 24         |               |                      |
| 94712 | 34           | 95022 | 5, 49             | 95111 | 29        | 96050  | 24         |               |                      |
| 94713 | 34           | 95023 | 5, 49             | 95112 | 29        | 96053  | 25         |               |                      |
| 94714 | 34           | 95024 | 5, 49             | 95113 | 35        | 96054  | 37         |               |                      |
| 94715 | 34           | 95025 | 18-19, 49         | 95114 | 25        | 96055  | 29         |               |                      |
| 94717 | 34           | 95026 | 49                | 95120 | 37        | 96056  | 29         |               |                      |
| 94718 | 34           | 95027 | 36, 49            | 95121 | 31        | 96057  | 29         |               |                      |
| 94719 | 34           | 95028 | 49                | 95122 | 15, 31    | 96058  | 29         |               |                      |
| 94720 | 27           | 95029 | 49                | 95123 | 37        | 96060  | 35         |               |                      |
| 94721 | 27           | 95030 | 5, 49             | 95124 | 37        | 96061  | 35         |               |                      |
| 94722 | 35           | 95031 | 5, 49             | 95125 | 7         | 96062  | 14         |               |                      |
| 94723 | 35           | 95032 | 26-28, 36, 38, 49 | 95126 | 7         | 96063  | 25         |               |                      |
| 94724 | 35           | 95033 | 18, 20, 49        | 95127 | 7         | 96065  | 28         |               |                      |
| 94725 | 35           | 95034 | 49                | 95128 | 7         | 96069  | 27         |               |                      |
| 94726 | 36           | 95035 | 49                | 95129 | 7         | 96070  | 35         |               |                      |
| 94727 | 36           | 95036 | 26, 49            | 95130 | 7         | 96071  | 21         |               |                      |
| 94728 | 36           | 95038 | 5, 49             | 95130 | 7         | 96072  | 21         |               |                      |
| 94729 | 36           | 95039 | 5, 49             | 95131 | 7         | 96075  | 16         |               |                      |
| 94730 | 36           | 95040 | 49                | 95132 | 15        | 96086  | 39-41      |               |                      |
| 94731 | 10           | 95041 | 49                | 95133 | 7         | 96087  | 39-40      |               |                      |
| 94732 | 11           | 95042 | 49                | 95134 | 7         | 96089  | 29         |               |                      |
| 94733 | 11           | 95043 | 49                | 95135 | 7         | 955144 | 11         |               |                      |
| 94734 | 11           | 95044 | 49                | 95138 | 28        | 955145 | 11         |               |                      |
| 94735 | 11           | 95045 | 33, 49            | 95139 | 22        | 955157 | 35         |               |                      |
| 94736 | 21           | 95046 | 33, 39            | 95140 | 13        | 956067 | 34         |               |                      |
| 94737 | 12           | 95047 | 31, 50            | 95141 | 13        | 956068 | 34         |               |                      |

## SKU REGISTER – UNIVERSAL CUTTER HEADS

| SKU:          | PAGE: | SKU:             | PAGE:  |
|---------------|-------|------------------|--------|
| 47093         | 65    | TB90-140S        | 64     |
| 50110330      | 68    | TB90-200S        | 64     |
| 50110530      | 68    | TB90-84-20       | 62     |
| 7000-000-9502 | 66    | TB90-84-30       | 62     |
| 7000-000-9506 | 66    | TB90-92          | 62, 65 |
| 7000-000-9508 | 66    | TB90-92 Steel    | 63     |
| 713, 104      | 67    | TB90-92 Z4       | 63     |
| 713, 111      | 67    | TB90-92S         | 64     |
| 713, 113      | 67    | TB912-92         | 63     |
| 99-1318-2     | 66    | TB912-92S        | 63     |
| 99-1318-3     | 66    | TB98-100100      | 67     |
| 99-1318-82    | 66    | TB98-100120      | 67     |
| HM-9000       | 65    | TB98-100180      | 67     |
| HSS-100       | 67    | TB98-120100      | 67     |
| HSS-180       | 67    | TB98-120180      | 67     |
| KIL360-048    | 66    | TBRS-12210030221 | 68     |
| L141          | 65    | TBRS-12213030221 | 68     |
| L401          | 65    | TBRS-1228030221  | 68     |
| TB90-06       | 65    | TBRS-13710050211 | 68     |
| TB90-06S      | 65    | TBRS-13718050411 | 68     |
| TB90-10       | 65    | TBRS-9010030211  | 68     |
| TB90-10S      | 65    | TBRS-9012030211  | 68     |
| TB90-12       | 65    | TBRS-906030211   | 68     |
| TB90-120      | 64    | TBRS-908030211   | 68     |
| TB90-120Z4    | 64    | WPTB90-06S       | 65     |
| TB90-12S      | 65    | WPTB90-98S       | 62     |
| TB90-140      | 62    |                  |        |

## SKU REGISTER – VERTICAL MILLING CUTTERS

| SKU:             | PAGE: | SKU:         | PAGE: | SKU:    | PAGE: |
|------------------|-------|--------------|-------|---------|-------|
| 20200            | 73    | 94362HSS     | 87    | WP50001 | 85    |
| 90127            | 86    | 94363HSS     | 87    | WP50104 | 77    |
| 01,130,475G      | 71    | 94364HSS     | 87    | WP50106 | 77    |
| 01,130,475M      | 71    | 94365HSS     | 87    | WP50108 | 77    |
| 01,160,125,030G  | 71    | 94366HSS     | 87    | WP50110 | 77    |
| 01,160,815,030G  | 71    | 94367HSS     | 87    | WP50112 | 77    |
| 02,090,040       | 71    | 94368HSS     | 87    | WP50206 | 77    |
| 02,125,030       | 71    | 94369HSS     | 87    | WP50208 | 77    |
| 02,125,050       | 71    | 94370HSS     | 87    | WP50208 | 84    |
| 02,125,050A4     | 71    | 94371HSS     | 87    | WP50208 | 86    |
| 02,125,050S      | 71    | 94372HSS     | 87    | WP50210 | 77    |
| 06,125,004       | 71    | 94373HSS     | 87    | WP50212 | 77    |
| 06,125,006       | 71    | 94374HSS     | 87    | WP50306 | 77    |
| 06,125,008       | 71    | 94375HSS     | 87    | WP50308 | 77    |
| 06,125,010       | 71    | 94376HSS     | 87    | WP50310 | 77    |
| 06,125,012       | 71    | 94377HSS     | 87    | WP50312 | 77    |
| 06,180,008       | 71    | 94378HSS     | 87    | WP50312 | 84    |
| 06,180,010       | 71    | 94379HSS     | 87    | WP50401 | 77    |
| 06,180,012       | 71    | 94753HSS     | 86    | WP50501 | 77    |
| 062,080,030      | 74    | 94753S       | 86    | WP50601 | 77    |
| 080,080,030      | 74    | 95027HSS     | 86    | WP50704 | 78    |
| 080,100,030      | 74    | 95027S       | 86    | WP50704 | 84    |
| 080,120,030      | 74    | A61-120-10   | 76    | WP50705 | 78    |
| 10,150,050,030,S | 72    | A61-120-12   | 76    | WP50710 | 78    |
| 10,160,060,030,S | 72    | A61-120-4    | 76    | WP50715 | 78    |
| 11,160,020       | 72    | A61-120-6    | 76    | WP50775 | 78    |
| 11,180,040       | 74    | A62-160      | 76    | WP50801 | 80    |
| 12,120,040       | 72    | A62-200      | 76    | WP50802 | 80    |
| 13,120,050       | 72    | A91-120-8    | 76    | WP50903 | 82    |
| 14,180,040       | 74    | FS4150011    | 78    | WP51045 | 82    |
| 18,130,050,030A2 | 75    | H08-120      | 80    | WP51101 | 78    |
| 18,130,050,030S2 | 75    | J134-116     | 79    | WP51201 | 79    |
| 18,130,060,030A2 | 75    | J166-160     | 81    | WP51202 | 81    |
| 18,130,060,030S2 | 75    | J176         | 80    | WP51301 | 79    |
| 18,130,080,030S2 | 75    | K002-100-30  | 71    | WP51401 | 81    |
| 18,140,040,030A2 | 75    | K002-100-50  | 71    | WP51501 | 83    |
| 18,170,040,030S2 | 75    | K002-125-30  | 71    | WP51502 | 83    |
| 19,120,020,030A  | 76    | K002-125-50  | 71    | WP51606 | 84    |
| 19,120,020,130A  | 76    | K019-140-50  | 72    | WP51704 | 84    |
| 19,140,030,030A  | 76    | Q27-120-R15  | 78    | WP51845 | 84    |
| 19,140,030,130A  | 76    | Q32-120-R10  | 78    | WP51950 | 84    |
| 20,HK,19,SET58G  | 75    | Q32-120-R5   | 78    | WP52101 | 84    |
| 26-176-160       | 79    | Q32-120-R7,5 | 78    | WP52400 | 82    |
| 9000-20HSS       | 86    | TB90-140     | 86    | WP52500 | 83    |
| 9000-20S         | 86    | V19-120-45   | 80    |         |       |
| 90127S           | 86    | WP50000      | 84    |         |       |

**ORDER FORM**

| SKU | PRODUCT/DESIGNATION | QTY. |
|-----|---------------------|------|
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