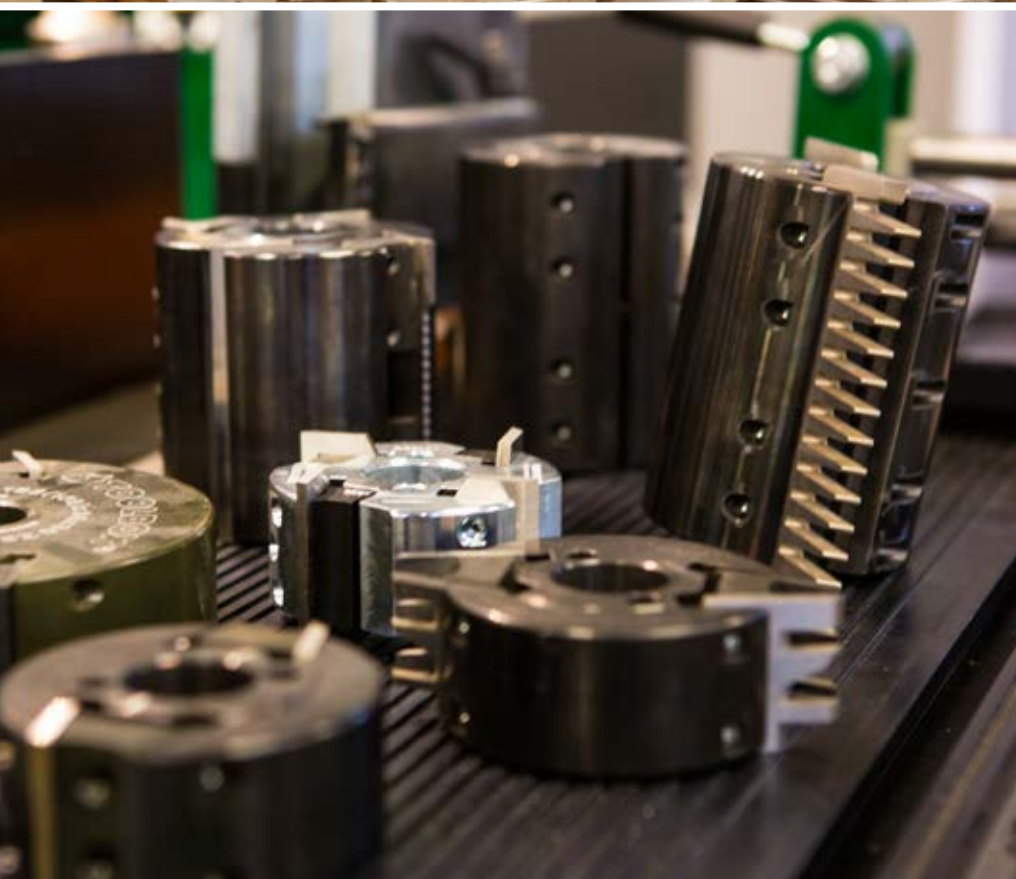




MACHINE TOOLS FOR YOUR LOGOSOL MACHINES



logosol.com



 **LOGOSOL**

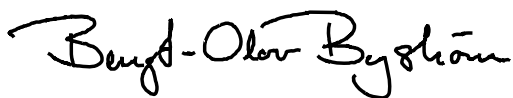
DISCOVER A WIDE PRODUCT RANGE FOR LOGOSOL MACHINES!

Please leaf through our new tool catalogue! Logosol offers a selection of cutting equipment, which includes moulding knives, cutters, blades, end cutters, and other useful cutting tools. Our goal is that you should always be able to choose a Logosol product when you expand your activities.

We offer you an exciting range of tools for hobbyists, craftsmen and light industry in the field of wood processing. You can find the whole range here in our catalogue, in our Internet shop and at our dealers, world-wide. Please contact us, and we will help you find the right product!

We want to be a one-stop supplier for people who work in wood. Logosol has unique experience of small-scale sawing, planing and woodworking. We hope you will find what you need in this catalogue.

You are warmly welcome!



Bengt-Olov Byström

Founder and chairman,
Logosol in Härnösand, Sweden





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Errors and misprints are reserved.

THIS IS HOW YOU ORDER!

Buying from LOGOSOL is easy. Order from our e-store on www.logosol.com or by phone or email. You are welcome to call us and tell about your projects. We will help you find the right equipment for it.

Welcome to contact us!

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Phone: +46 611-182 85
Email: info@logosol.com
Website: www.logosol.com

TB SYSTEM



The following pages contain a selection of the knives that are available for our TB universal cutters. We have several Swedish and Norwegian standard profiles, and also moulding knives from the American standard collection.

You can choose from 1000 different moulding knives when you set up your own range of planed goods. The knives can be combined in an infinite number of ways, but if you can not find what you are looking for, we can make special knives to your own design.

COMBINATIONS

TONGUE AND GROOVE



Tongue-and-Groove 4 mm (close tolerance, 0.1 mm)

SKU: 94305, 94304



Tongue-and-Groove 4.5 mm (close tolerance, 0.1 mm)

SKU: 94213, 94318



Tongue-and-Groove 6 mm (close tolerance, 0.1 mm)

SKU: 9017, 9016



Tongue-and-Groove 8 mm (t&g floorboards)

SKU: 9017-2, 9016-2



Tongue-and-Groove 10 mm (t&g floorboards)

SKU: 95022, 95021



Tongue-and-Groove 10 mm (close tolerance)

SKU: 9017-3, 9016-3



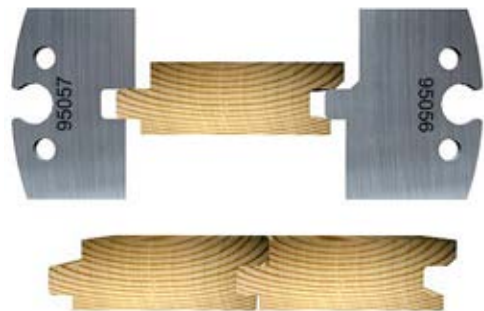
Tongue-and-Groove (Bath)

SKU: 95039, 95038



Tongue-and-Groove (Bath)

SKU: 95031, 95030



Tongue-and-Groove (Floorboard with nail chamfer)

SKU: 95057, 95056

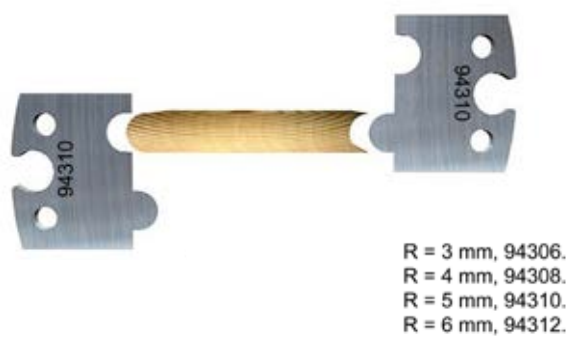


Tongue-and-Groove (Floorboard)

SKU: 95023, 95024

Tongue-and-Groove
(chamfered floorboard profile with nail chamfer)

SKU: 95078, 95079



Tongue-and-Groove (Canoe insert)
SKU: 94306, 94308, 94310, 94312



Tongue-and-Groove (Garden shed)
SKU: 96015, 96014



Tongue-and-Groove (Garden shed USA)
SKU: 95071, 95070



17 mm
SKU: 94675, 94687



20 mm
SKU: 94670, 94671



23 mm
SKU: 94670, 94671



15 mm
SKU: 94675, 94704



21 mm
SKU: 94670, 94684



27 mm
SKU: 94686, 94685



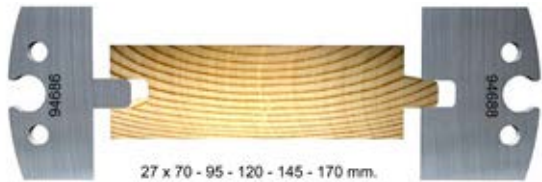
33 mm
SKU: 94686, 94685



15 mm
SKU: 94675, 94687

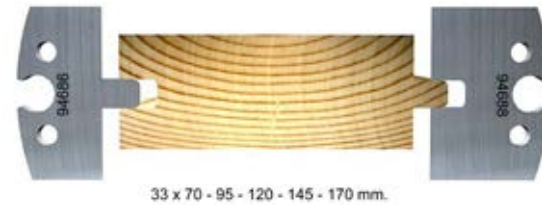


21 mm
SKU: 94670, 94671



27 mm

SKU: 94686, 94688



33 mm

SKU: 94686, 94688



Flooring D&M 1" - 1 3/8"

SKU: 95125, 95126



Flooring 1, 1 1/2"

SKU: 95129, 95130



Flooring 2, 1 1/2"

SKU: 95131, 95130



Flooring 1/4" x 1/4"

SKU: 94639, 94638



Flooring

SKU: 94572, 94571, 94573



Flooring

SKU: 94389, 94390



Decking 3/8" x 7/16"

SKU: 95127, 95128



T&G 1/4" x 3/86"

SKU: 94635, 94636



T&G 1 9/16"

SKU: 95133, 95134



T&G 2, 1 9/16"

SKU: 95131, 95135



T&G

SKU: 95086, 95085

COMBINATIONS

PANELLING



Chamfered casing

SKU: 9000-16, 95016, 94214

Can also be used indoors



Chamfered panel, 3 mm tongue

SKU: 94209, 94210



Chamfered panel, 5 mm tongue

SKU: 94207, 94206



Rounded panel

SKU: 94205, 94204



Fillet panel

SKU: 94244, 94260, 94221



Log cabin panel

SKU: 94214, 95012, 95013, 94214



Norwegian panel, swan neck

Vertical tongue-and-groove panel with sawn front.
A 4-insert cutter is needed.

SKU: 94259, 94258



Norwegian panel, moulding

Vertical tongue-and-groove panel with sawn front.
A 4-insert cutter is needed.

SKU: 94214, 94244, 94257, 94258



Log cabin panel, 50 mm

SKU: 95004, 95005



Log cabin panel, 80 mm

SKU: 94200, 94201, 94202, 94203

**Fell panel**

SKU: 94214, 95012, 95013, 94214

**Mora panel**

SKU: 94213, 94211, 94212, 94214

**Tongued, grooved and beaded timber**

SKU: 94213, 95015, 95009, 94214

**Tongued, grooved and beaded timber with centre profile**

SKU: 94213, 95015, 94345, 95009, 94214

**Large tongued, grooved and beaded timber**

SKU: 94213, 95015, 95072, 94214

**Rounded panel**

SKU: 94213, 95017, 94214

**Chamfered casing**

SKU: 94213, 95015, 94214

**45° Chamfered panel**

SKU: 94317, 94316

**Double 45° Chamfered panel**

SKU: 94294, 94293

**Chamfered panel with centre profile**

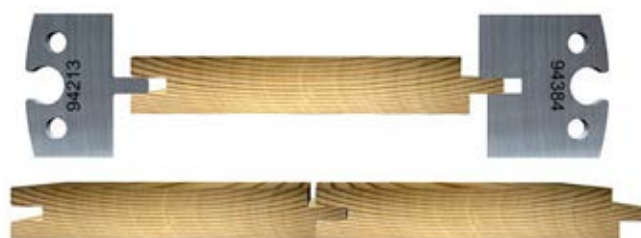
SKU: 94213, 95015, 94345, 95017, 94214

**Chamfered panel with centre profile**

SKU: 94213, 95015, 94359, 95017, 94214

**Chamfered casing**

SKU: 94277, 94276

**Single soffit panel**

SKU: 94213, 94384



Top hat casing

SKU: 9000-16, 95011, 94218



Chamfered casing

SKU: 95019, 94218, 95019



Decorative casing

SKU: 95019, 95018, 94218



Decorative casing

SKU: 95020, 94218, 95020



Decorative casing

SKU: 95020, 95018, 94218, 95020



Rustic moulding

SKU: 94700, 94698, 94699



Cover moulding

SKU: 94265, 94698, 94731



Casting moulding

SKU: 94706, 94705



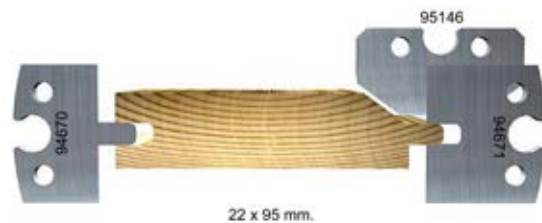
22 x 95 mm

SKU: 94696, 94695



22 x 120-145 mm

SKU: 94694, 94693



22x95 mm

SKU: 94670, 95146, 94671



22 x 120-145 mm

SKU: 94673, 95146, 94697



22 x 120-145 mm

SKU: 94735, 94734, 9000-16



130 x 22 mm

SKU: 94732, 91344, 94733



12 mm

SKU: 94689, 94691, 94690



15 mm

SKU: 94692, 94691, 94690



Chamfered, indoor, 9 mm

SKU: 94682, 94683



Chamfered, indoor, 12 mm

SKU: 94680, 94681



Chamfered, indoor, 15 mm

SKU: 94680, 94681



Chamfered, indoor, 21 mm

SKU: 94670, 955144



Straight, indoor, 15 mm

SKU: 94675, 94674



Straight, indoor, 21 mm

SKU: 94670, 955145



Chamfered, outdoor, 22 x 95 mm

SKU: 94677, 94676



Chamfered, outdoor, 22 x 120-145 mm

SKU: 94679, 94678



Straight, 22 mm

SKU: 94673, 94672



Barokkledning

SKU: 95159



Buer casing

SKU: 94737, 94738



Double rabbet 28° chamfer with stagger

SKU: 94740, 94798, 9000-16



Double rabbet 28° chamfer with stagger

SKU: 94740, 94741, 94739, 9000-16



Double rabbet 60° chamfer

SKU: 94740, 94738, 9000-16



Empire casing

SKU: 9000-16, 94742, 94743



Empire batten

SKU: 94744, 94745



Single rabbet

SKU: 94740, 9000-16



Chamfered T&G board

SKU: 94747, 94746



Tongued, grooved and beaded panel

SKU: 94749, 94748, 94214



Rustic T&G board, round edge

SKU: 94751, 95160, 94750



Shadow moulding, round edge

SKU: 94751, 95160, 94750



Sveitser tongued grooved and beaded board

SKU: 94752, 94742, 95161, 94214



Vestland T&G and beaded board with chamfer

SKU: 94740, 94742, 95162, 9000-16



Vestland T&G board with hollow rabbet

SKU: 94751, 95163, 94214



Chamfered casing

SKU: 94654, 94655



Smooth T&G board

SKU: 94656, 94756



Rounded T&G panel with round moulding

SKU: 94658, 95141, 94214



Chamfered T&G panel with round moulding

SKU: 94657, 95140, 94214



Möller cabin panel

SKU: 94661, 94663, 95142, 94214



Tongued, grooved and beaded timber

SKU: 94654, 94664, 94214



Rustic T&G casing, round edge

SKU: 94658, 95143, 94214



Rustic panel, chamfered edge

SKU: 94657, 94665, 94214



Shadow panel, square edge

SKU: 94661, 94668



Shadow panel, chamfered edge

SKU: 94657, 94665, 94214



Lower panel

SKU: 94667, 94666



Double groove panel, joining piece

SKU: 94244, 94214



Joining panel, square edge

SKU: 94661, 94662



Joining panel, round edge

SKU: 94658, 94659



Joining panel, chamfered edge

SKU: 94657, 94660



TB133

SKU: 94474, 94472, 94473



TB134

SKU: 94471, 94469, 94470



TB135

SKU: 94468



Batten big

SKU: 94414, 94415, 94413



3/4" x 1-3/4"

Ogee batten, small

SKU: 94417, 94418, 94416



TB224

SKU: 94583, 94584



TB229

SKU: 94575, 94576



TB229

SKU: 94559, 94560



TB229

SKU: 96062



Ceiling 1 x 6 EV

23/32" x 5-3/8"

SKU: 94443, 94444



Ceiling 5-8 x 4 EB

9/16" x 3-3/8"

SKU: 94449, 94448, 94450



Ceiling 5-8 x 4 V

9/16" x 3-3/8"

SKU: 94451, 94452



3/4" X 3 3/8" - 10 7/8"

T&G 1/4" x 1/4"

SKU: 94637, 94638



3/4" X 3 1/2" - 10 3/4"

Shiplap 1/2"

SKU: 94647



23/32" x 5-3/8"

Ceiling E-CB

SKU: 94446, 94447, 94448, 94411



23/32" x 5-3/8"

Ceiling CV

SKU: 94443, 94445, 94444



9/16" x 3-3/8"

E-CV Ceiling

SKU: 94454, 94453, 94455

**Ambers**

SKU: 94546, 94545



23/32" X 5 3/8" - 11 1/8"

Channel rustic siding

SKU: 95132, 94647



3/4" X 3 1/2" - 10 7/8"

Shiplap, 3/8" lap

SKU: 94648, 94648



1 9/16" X 4 - 11", 1/2" LAP

Shiplap 2" - 12"

SKU: 95122



11/16" X 1-5/8"

TB182

SKU: 94619, 94618, 94620



9/16" X 1-1/8"

TB183

SKU: 94617, 94616



9/32" X 1-3/8"

TB185

SKU: 94621

**Siding 101**

SKU: 94430, 95088, 9400-20

**Siding 104**

SKU: 94433, 94434, 95089, 94411

**Siding 105**

SKU: 94430, 95090, 9400-20



Siding 106

SKU: 94410, 95091, 94411



Siding 115

SKU: 94437, 91087, 91088, 9000-20



Siding 118

SKU: 94439, 96027, 91089, 94411



Siding 124

SKU: 94410, 91343, 94411



Siding 102

SKU: 94410, 95089, 94411



Siding 103

SKU: 94431, 94432, 95088, 9000-16



Siding 109

SKU: 94430, 95092, 9000-16



Siding 115

SKU: 9000-16, 91075, 91076, 94437



Siding 117

SKU: 9000-16, 91074, 96075, 94644



Siding 118

SKU: 94439, 96027, 91073, 94411



V-CV Rustic

SKU: 94440, 94442, 94441



WP 2-WP 4

SKU: 94400, 94419, 96025, 94369



WP 3

SKU: 94402, 94403, 94401



WP 4

SKU: 94420, 94421

**WP 6**

SKU: 94405, 94425, 94425, 94396

**WP 7**

SKU: 94422, 94424, 94423

**WP 8**

SKU: 94400, 94404, 94369

**WP 9**

SKU: 94426, 94407, 9000-20

**WP 10**

SKU: 94405, 94406, 94396

**WP 11**

SKU: 94422, 94423

**WP 12**

SKU: 94397, 94399, 94396

**WP 13**

SKU: 94401, 94407, 91072

**WP 14**

SKU: 94397, 94398, 94396

**WP 16**

SKU: 94420, 94424, 94421

**WP 18**

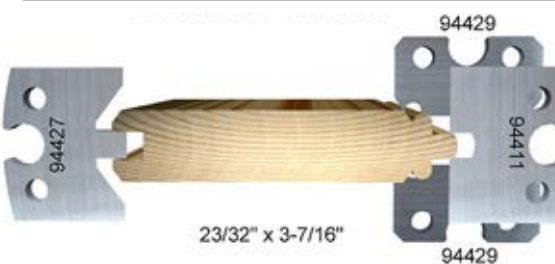
SKU: 94420, 94424, 94421

**1 x 4 E-CV Partition**

SKU: 94458, 94453, 94459

**1 x 6 E-CV Partition**

SKU: 94456, 94445, 94457

**Beaded partition**

SKU: 94427, 94429, 94411, 94429



E-CB Partition
SKU: 94458, 94447, 94448, 94411



E-CV Partition
SKU: 94460, 94453, 94461



V Partition
SKU: 94458, 94459

COMBINATIONS

CASING / BASEBOARDS



Fillet
SKU: 95025, 94269



Log cabin moulding
SKU: 95025, 95013



Swan neck moulding
SKU: 95025, 94259



Quarter-round moulding
SKU: 94272



Rustic moulding
SKU: 95025, 94215, 90129



Haga moulding
SKU: 95025, 95033

**Gamlestad moulding**

SKU: 95025, 95017, 94259

**Stockholm moulding**

SKU: 95025, 96009, 94267

**Gotland moulding**

SKU: 95025, 91081, 94265

**Halland moulding**

SKU: 95025, 91002

**Backa moulding**

SKU: 95025, 94357

**Utby moulding**

SKU: 95025, 96018, 94353

**Villa Frimodig**

SKU: 95025, 91321

**Log cabin casing**

SKU: 94248, 95013

**Rustic casing**

SKU: 94248, 94215, 90129

**American casing, 57 mm**

SKU: 9000-16, 96019, 94208

**Backa casing**

SKU: 94356, 94357

**Decorative casing, 70 mm**

SKU: 94251, 96003



Decorative casing, 95 mm

SKU: 94251, 91001



Gamlestad casing

SKU: 94248, 95017, 94259



Gotland casing

SKU: 94258, 91080, 94257



Haga casing

SKU: 94248, 95033



Halland casing

SKU: 94248, 91002



Quarter-round casing

SKU: 94272



Door trim

SKU: 94208, 91025



Rounded casing

SKU: 94268, 94285



Skirö casing

SKU: 94356, 96022, 94383



Stockholm casing

SKU: 94248, 96009, 94267



Swan neck casing

SKU: 94248, 94259

**Sätra casing**

SKU: 91083, 94354

**Utby casing**

SKU: 94356, 96018, 94353

**Villa Frimodig**

SKU: 94329, 91020

**43 mm**

SKU: 94208, 94702

**56 mm**

SKU: 94208, 96072

**69 mm**

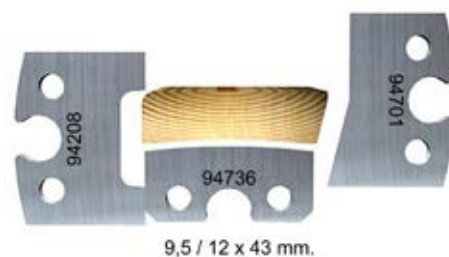
SKU: 94208, 91079

**43 x 12 mm**

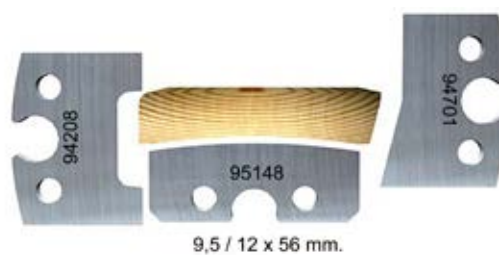
SKU: 94208, 95158, 94248

**56 x 21 mm**

SKU: 94208, 96071, 94248

**43 mm**

SKU: 94208, 94736, 94701

**56 mm**

SKU: 94208, 95148, 94701

**69 mm**

SKU: 94208, 91078, 94701



43 x 21 mm

SKU: 94208, 95158, 94248



8 x 15 - 21 - 27 - 33 - 43 mm

SKU: 94705, 94208



TBBA1

SKU: 94554, 94555



TBBA19

SKU: 94553



TBBA21

SKU: 94556



TBBA68

SKU: 94551



TBBA70

SKU: 94557, 94558



TBBA42

SKU: 94552



Fortune

SKU: 94465, 91064



TB442

SKU: 95139, 94494



TB307

SKU: 96029, 94479



TB315

SKU: 96030, 94480



TB316

SKU: 96031, 94481



TB321

SKU: 95094, 94482



TB324

SKU: 96032



TB327
SKU: 96033, 94483



TB328
SKU: 95095, 94484



TB329
SKU: 95096, 94485



TB330
SKU: 95097, 94486



TB332
SKU: 94487, 94488



TB346
SKU: 95098



TB351
SKU: 94208, 96035



TB356
SKU: 94208, 96034



TB361
SKU: 94464, 95099, 94489



TB366
SKU: 94490, 94491



TB387
SKU: 94208, 95100



TB413
SKU: 94467



TB440
SKU: 94208, 96036, 94492



TB444
SKU: 94463, 91029, 94466



TB501
SKU: 94463, 96037



TB502
SKU: 94463, 96038



TB503
SKU: 94208, 96039



TB504
SKU: 94463, 96040



TB506
SKU: 94463, 91030



TB507
SKU: 94463, 96042, 94496



TB508
SKU: 94463, 96041, 94495



TB509
SKU: 94466, 95102, 94498



TB510
SKU: 94465, 95101, 94497



TB511 SKU: 96043, 94501



TB512 SKU: 91031



TB515 SKU: 91032



TB2000 SKU: 94503, 91327, 94502



TB2001 SKU: 94505, 96046, 94505



TB2002 SKU: 91033



TB2003 SKU: 91035



TB2004 SKU: 91034



TB2005 SKU: 94507, 94506, 94508



TB2006 SKU: 91036



TB2007 SKU: 91037



TB2008 SKU: 91038



TB2009 SKU: 91039



TB2010 SKU: 96047



TB2011 SKU: 94463, 96048, 94463



TB2012 SKU: 94465, 91040, 94509



TB2013 SKU: 94463, 91041, 94463



TB2014 SKU: 96049



TB2015 SKU: 91042



TB2033 SKU: 94510, 96050, 94511



TB2039 SKU: 94513, 94512, 94514



TB2045 SKU: 94464, 95103, 94464



TB2051 SKU: 95104



TB2057 SKU: 94516, 94515, 94517

**TB2063**

SKU: 91043

**TB2069**

SKU: 94248, 95105, 94518

**TB2075**

SKU: 94465, 95106, 94519

**TB2081**

SKU: 94463, 95107, 94463

**TB2087**

SKU: 94520, 91044

**TBA41**

SKU: 94524, 96053, 94523

**TBA42**

SKU: 94526, 94525, 94527

**TBA43**

SKU: 94526, 91045, 94527

**TBA44**

SKU: 91328

**TBCA33**

SKU: 95114, 94561

**TBCA52**

SKU: 91060

**TBCA147**

SKU: 91059

**TBCA180**

SKU: 94562, 91061, 94563

**TBCA197**

SKU: 96063

**TBCA261**

SKU: 94567, 94568

**TBCA263**

SKU: 91062

**TBMK0047**

SKU: 91047

**TBCA294**

SKU: 94565, 91063, 94566

**TBA45**

SKU: 94528, 91046, 94529

COMBINATIONS

SOFFIT / CROWN / COVE MOULDING



Shadow moulding

SKU: 94262, 95036, 94263



Staircase moulding

SKU: 94274, 94273, 95019



Quarter-round soffit moulding

SKU: 94216, 94249



Profile soffit moulding, 70 mm

SKU: 95032, 96006



Swan neck soffit moulding, 45 mm

SKU: 94216, 94215



Swan neck soffit moulding, 56 mm

SKU: 94216, 95014



Swan neck soffit moulding, 68 mm

SKU: 94216, 96007



Swan neck soffit moulding, 80 mm

SKU: 95032, 91082



Swan neck soffit moulding, 95 mm

SKU: 95032, 91023



Swan neck soffit moulding, 120 mm

SKU: 95032, 91301



Swan neck soffit moulding, USA, 80 mm

SKU: 95073, 91082



Hollow soffit moulding, 45 mm

SKU: 94216, 94215,



Hollow soffit moulding, 60 mm

SKU: 95010



Hollow soffit moulding, 70 mm

SKU: 96005



Hollow soffit moulding, 95 mm

SKU: 91003



Plaster cornice moulding

SKU: 94264, 94266, 94265



Backa soffit moulding

SKU: 95032, 91022



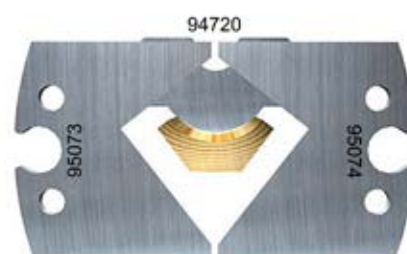
Utby soffit moulding

SKU: 94355, 95016, 94353



Villa Frimodig

SKU: 95032, 91320



27 mm

27 x 12 mm.

SKU: 95073, 94720, 95074



43 mm

15 x 43 mm.

SKU: 94216, 94721



69 mm

SKU: 96069



**TB52**

SKU: 96055

**TB53**

SKU: 96056

**TB54**

SKU: 95109

**TB57**

SKU: 91051

**TB58**

SKU: 95110

**TB59**

SKU: 94542

**TB60**

SKU: 94543

**TB67**

SKU: 95111

**TB68**

SKU: 94544

**TB4020**

SKU: 91330

**TB4025**

SKU: 91331

**TB4026**

SKU: 91332

**TB4027**

SKU: 91052

**TB4028**

SKU: 91053

**TB4029**

SKU: 91054

**TB4030**

SKU: 96057

**TB4034**

SKU: 91055

**TB4037**

SKU: 91333

**TB4039**

SKU: 91056

**TB4045**

SKU: 91057

**TBMK0044**

SKU: 95112

**TBMK0045**

SKU: 96058

**TBMK4061**

SKU: 91058

**TBMK0046**

SKU: 94574, 96089, 95073

COMBINATIONS

JOISTS AND DECKING



Straight

SKU: 9500-16



Rounding, single

SKU: 95006, 95007



Rounding, double, 19 mm

SKU: 94208



Rounding, double, 25 mm

SKU: 94295



Rounding, double, 28 mm

SKU: 94248



Rounding, double, 48 mm

SKU: 96017



Grip profile 1

SKU: 96020



Grip profile 2

SKU: 91004



Grip profile 3

SKU: 96021



22 mm

SKU: 94208



28 mm

SKU: 94248



34 mm

SKU: 95147



Joist 45 mm

SKU: 95008



TBEE001

SKU: 94585



TBEE002

SKU: 94586



TBEE003

SKU: 94587



TBEE004

SKU: 94588



TBEE005

SKU: 95121



TBEE006

SKU: 95122



SKU: 94275



SKU: 95047

COMBINATIONS

PLYCAPS / DADO MOULDINGS



Rounded

SKU: 94244, 96002



Profile

SKU: 94244, 96004



Profile

SKU: 95075, 94214



Villa Frimodig

SKU: 94330, 91021



TB290

SKU: 94623, 94622



TB292

SKU: 94624, 94622



11/16" X 1-1/8"

TB294

SKU: 94625, 94622



1/2" X 1-1/4"

TB295

SKU: 94626, 94622



3/4" X 3/4"

TB296

SKU: 94627, 94646

COMBINATIONS

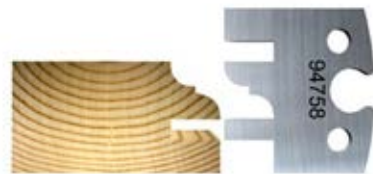
DOOR PROFILE



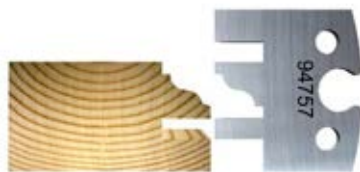
SKU: 94760



SKU: 94759



SKU: 94758



SKU: 94757



Door profile 1

SKU: 95002



Door profile 1

SKU: 95003



Door profile 2

SKU: 95002



Door profile 2-2

SKU: 95003

COMBINATIONS

GROOVING AND RECESSING



Grooving of casings

SKU: 94219



Cutouts in casings

SKU: 94261

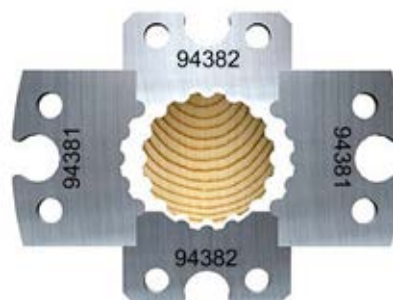


Cutouts in base board

SKU: 96008

COMBINATIONS

ROUND BARS



Diameter 33 mm

(also suitable for making dowels for log cabins)

SKU: 94381, 94382



Round bar, 24 mm

SKU: 94302, 94301, 94303



Round bar, 40 mm

SKU: 95045, 94253, 95046



Radius 12 mm.

12 mm

SKU: 94707, 94708, 94709



15 mm

Radius 15 mm.

SKU: 94713, 94714, 94715



21 mm

Radius 21 mm.

SKU: 94710, 94711, 94712



27 mm

Radius 27 mm.

SKU: 94716, 94717, 94718



33 mm

Radius 33 mm.

SKU: 95153, 94719, 95154



43 mm

Thickness 5.5 mm

SKU: 956067, 95155, 956068

COMBINATIONS

LOG CABIN



TB3400

3/4" X 3-1/2"

SKU: 94615, 91070, 94614



TB3405

3/4" X 4"

SKU: 94615, 91071, 94614



TB3405

3/4" X 4-1/2"

SKU: 94615, 91340, 94614



TM3420

3/4" X 5"

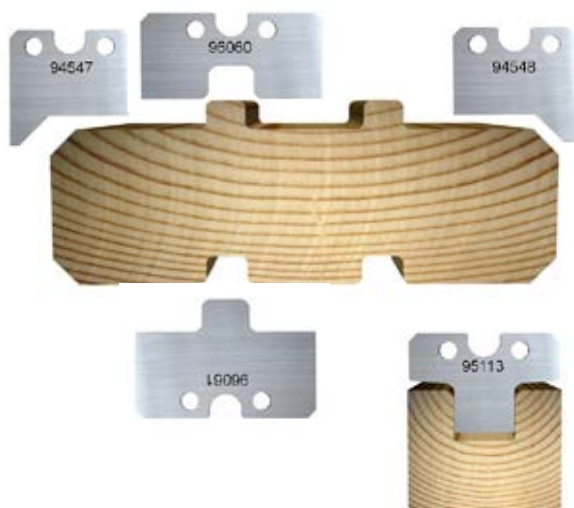
SKU: 94615, 91341, 94614



TB3430

3/4" X 5-1/2"

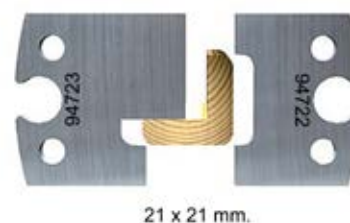
SKU: 94615, 91342, 94614

**Logg 4" - 8" Chamfer**

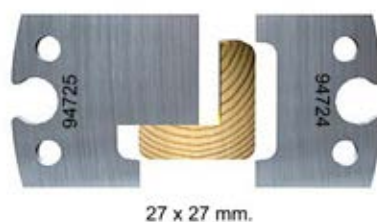
SKU: 94547, 96060, 94548, 96061, 95113

**Logg 4" - 8" Rounded**

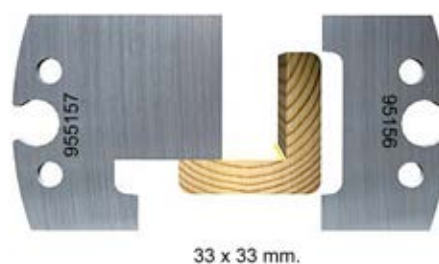
SKU: 94549, 96060, 94550, 96061, 95113

COMBINATIONS**CORNER MOULDINGS****21 mm**

SKU: 94723, 94722

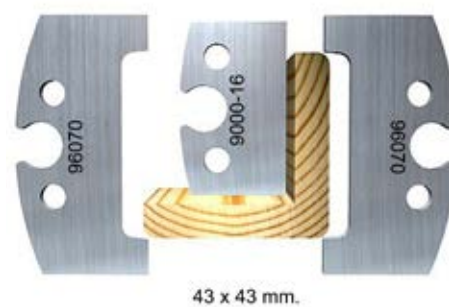
**27 mm**

SKU: 94725, 94724

**33 mm**

Thickness 5.5 mm

SKU: 955157, 95156

**43 mm**

SKU: 96070, 9000-16

COMBINATIONS

UNCATEGORIZED MOULDINGS



Double 45° chamfer

SKU: 95032



Single 45° chamfer

SKU: 94380



Lower window lining, profiled lower board

SKU: 95076



Lower window lining

SKU: 95027, 94358



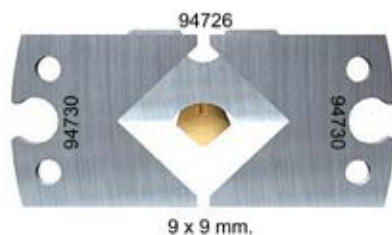
Lower window lining, Villa Frimodig

SKU: 95058, 95059



Lower window lining

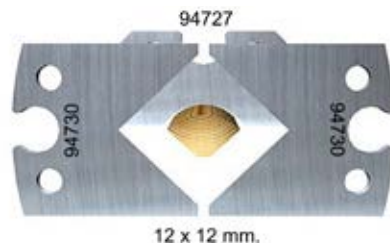
SKU: 94332, 94331



9 x 9 mm.

Quarter-round moulding, 9 mm

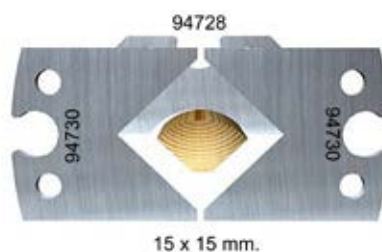
SKU: 94730, 94726



12 x 12 mm.

Quarter-round moulding, 12 mm

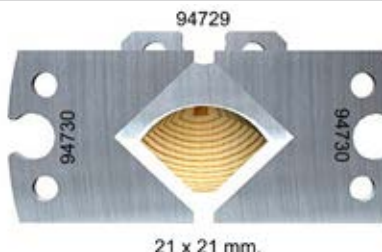
SKU: 94730, 94727



15 x 15 mm.

Quarter-round moulding, 15 mm

SKU: 94730, 94728



21 x 21 mm.

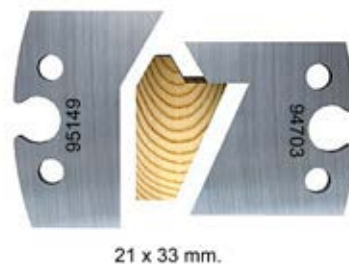
Quarter-round moulding, 21 mm

SKU: 94730, 94729



Triangular moulding, 15/21 mm

SKU: 94730



21 x 33 mm.

Shadow moulding, 21x33 mm

SKU: 95149, 94703



33 x 43 mm.
Shadow moulding, 33x43 mm

SKU: 95149, 956073



21 x 43 mm.
Shadow moulding, 21x43 mm

SKU: 95151, 95152



Beads, shelving 2 bead

SKU: 94409



Beads, shelving 3 bead

SKU: 94408



Bullnose, TB5004

SKU: 94580



Bullnose, TB5005

SKU: 94581



Bullnose, TB5006

SKU: 95120



Bullnose, TB5007

SKU: 94582



Chair rails, TB303

SKU: 94531, 95108, 94530



Chair rails, TB304

SKU: 94467, 96054,



Chair rails, Shiplap EV15

SKU: 95124, 95123



Doorstop, TB816

SKU: 94643



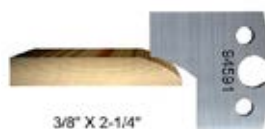
Doorstop, TB827

SKU: 94589



Doorstop, TB848

SKU: 94590



Doorstop, TB853

SKU: 94591



Doorstop, TB877

SKU: 94592



Doorstop, TB886

SKU: 94593



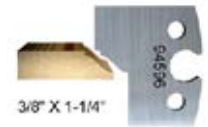
Doorstop, TB908

SKU: 94594



Doorstop, TB916

SKU: 94595



Doorstop, TB947

SKU: 94596



Glass bead, TB147

SKU: 94597



Glass bead, TB148

SKU: 94598



Glass bead, TBMK002

SKU: 94768



1/2" X 15/16"

Glass bead, TBMK003

SKU: 94600



11/16" X 3/4"

Glass bead, TBMK004

SKU: 94601



3/8" X 3/8"

Glass bead, TBMK005

SKU: 94602



5/8" X 3/8"

Glass bead, TBMK006

SKU: 94603



1/2" X 13/16"

Glass bead, TBMK007

SKU: 94604



3/8" X 11/16"

Glass bead, TBMK008

SKU: 94605



1/2" X 1/2"

Glass bead, TBMK009

SKU: 94606



5/8" X 3/8"

Glass bead, TBMK0010

SKU: 94607



3/8" X 3/4"

Glass bead, TBMK0011

SKU: 94608



1/2" X 5/8"

Glass bead, TBMK0012

SKU: 94609



1/2" X 11/16"

Glass bead, TBMK0013

SKU: 94610



9/16" X 1/2"

Glass bead, TBMK0014

SKU: 94611



1/2" X 3/4"

Glass bead, TBMK0015

SKU: 94612



3/8" X 5/8"

Glass bead, TBMK0016

SKU: 94613



1" X 1"

Quater round, TB104

SKU: 95032, 94628



3/4" X 3/4"

Quater round, TB105

SKU: 94629



11/16" X 11/16"

Quater round, TB106

SKU: 94630



5/8" X 5/8"

Quater round, TB107

SKU: 94631



1/2" X 1/2"

Quater round, TB108

SKU: 94632



3/8" X 3/8"

Quater round, TB109

SKU: 94633



1/4" X 1/4"

Quater round, TB110

SKU: 94634

STARTER PACKAGE WITH MOULDING KNIVES AND GIBS

FOR THE PLANER/MOULDER PH260

The package includes:

14 pairs of moulding knives of HSS and 3 pairs of gibs. The starter package of moulding knives allows you to produce a wide range of profiles. See for example the set-ups to the right. Let these examples of wood profiles inspire you, but you can make much more with the starter package!



Starter package with moulding knives and gibs for the PH260

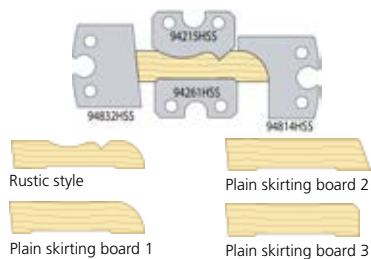
SKU: TB90-009

LOGOSOL PH260 four-sided planer/moulder

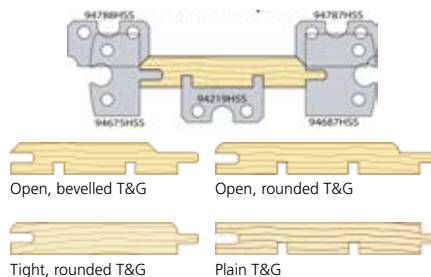
Examples of wood profiles you can make with the knives in the starter package:



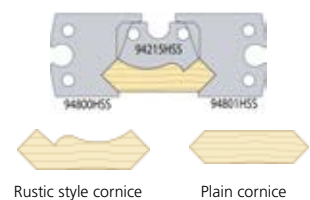
SKIRTING BOARDS



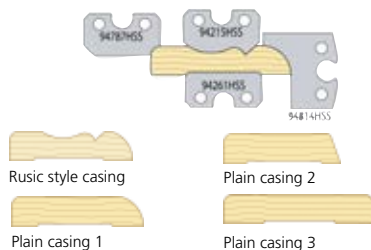
PANELLING



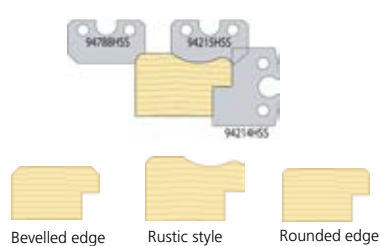
CORNICES



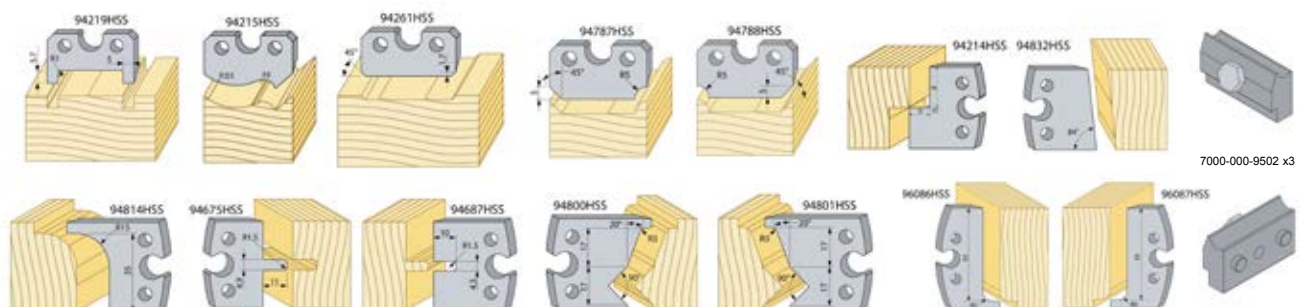
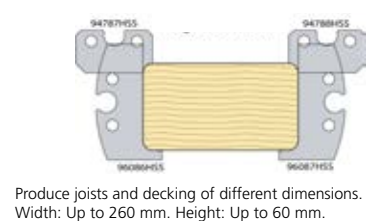
CASINGS



WAINSCOT MOULDINGS



JOISTS & DECKING



SKU TB90-009 contains of:

94219, 94215, 94261, 94787, 94788, 94214, 94832, 7000-000-9502, 94814, 94675, 94687, 94800, 94801, 96086, 96087

STARTER PACKAGE WITH MOULDING KNIVES AND GIBS

FOR THE PLANER/MOULDER PH360/PH365

The package includes:

14 pairs of moulding knives of HSS and 3 pairs of gibs. The starter package of moulding knives allows you to produce a wide range of profiles.

See for example the set-ups on the previous page. Let these examples of wood profiles inspire you, but you can make much more with the starter package!



LOGOSOL PH360 four-sided planer/moulder

**Starter package with moulding knives and gibs
for the PH360/PH365**

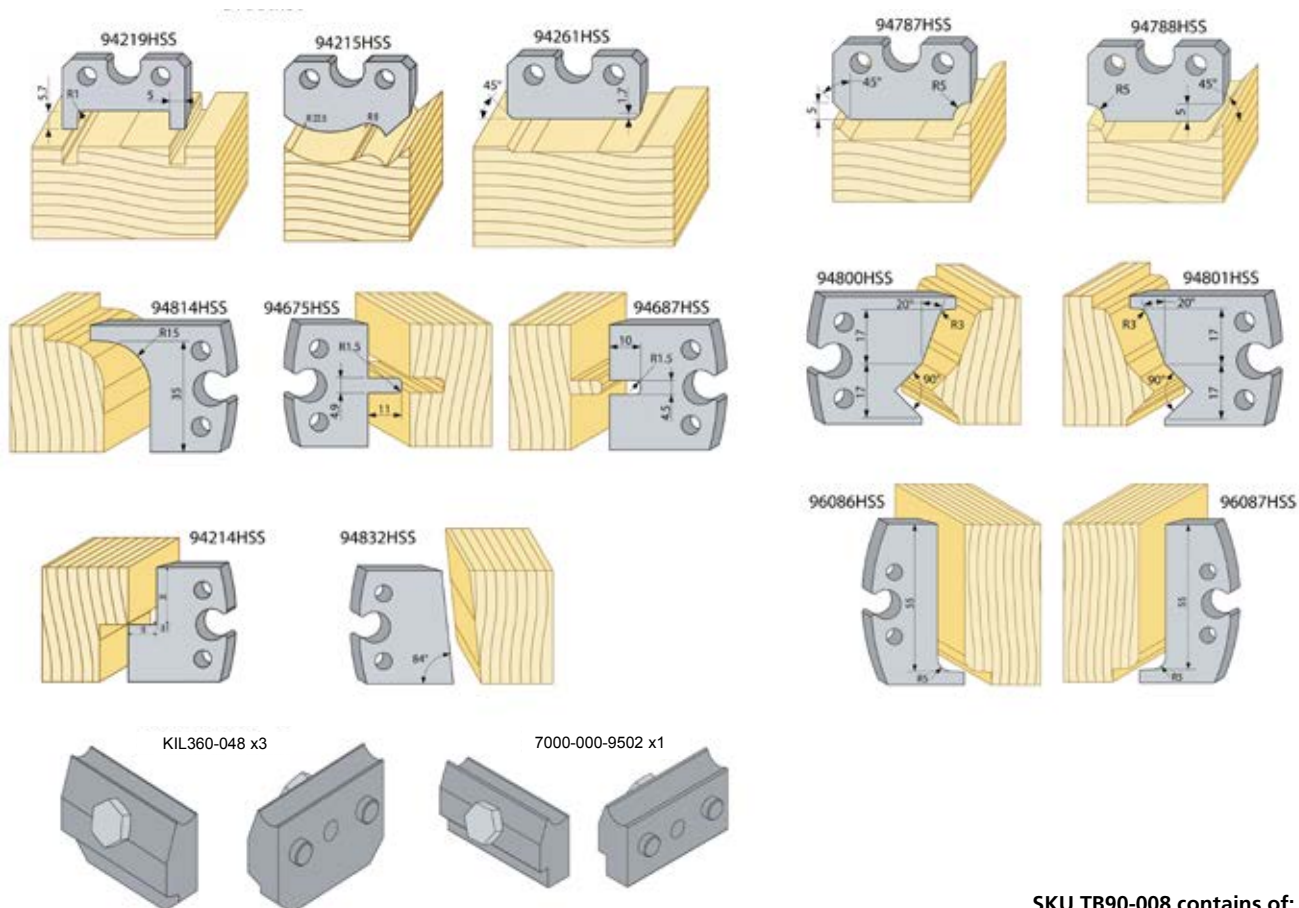
SKU: TB90-008



You can do all this and much more with the starter package!



Our planer/moulders are perfect for custom-made knives.
A common request is wide floorboards for old houses.



SKU TB90-008 contains of:

94219, 94215, 94261, 94787, 94788, 94814, 94675, 94687, 94800, 94801, 94214, 94832, 96086, 96087, KIL360-084, 7000-000-9502

STARTER PACKAGE WITH MOULDING KNIVES AND GIBS

FOR THE PLANER/MOULDER DH410

The package includes:

10 pairs of moulding knives of HSS, and 2 pairs of knife gibs.

The starter package of moulding knives allows you to produce a wide range of profiles. Our experience tells us that these profiles will without doubt be very useful to you.



Starter package with moulding knives and gibs for the DH410

SKU: TB90-011

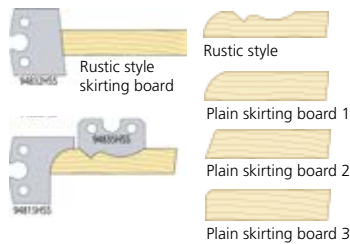


LOGOSOL DH410 two-sided planer/moulder

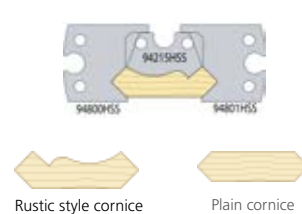
Examples of wood profiles you can make with the knives in the starter package:



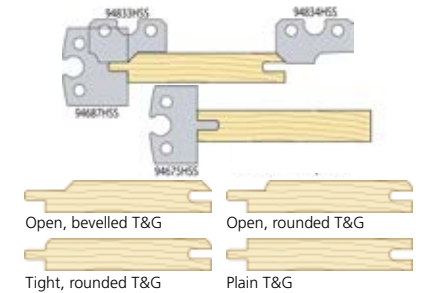
SKIRTING BOARDS



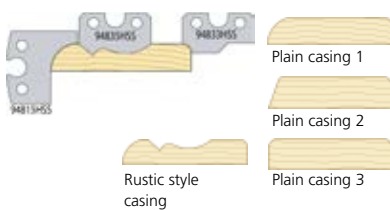
CORNICES



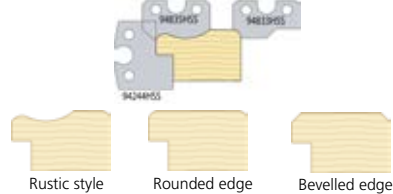
PANELLING



CASINGS



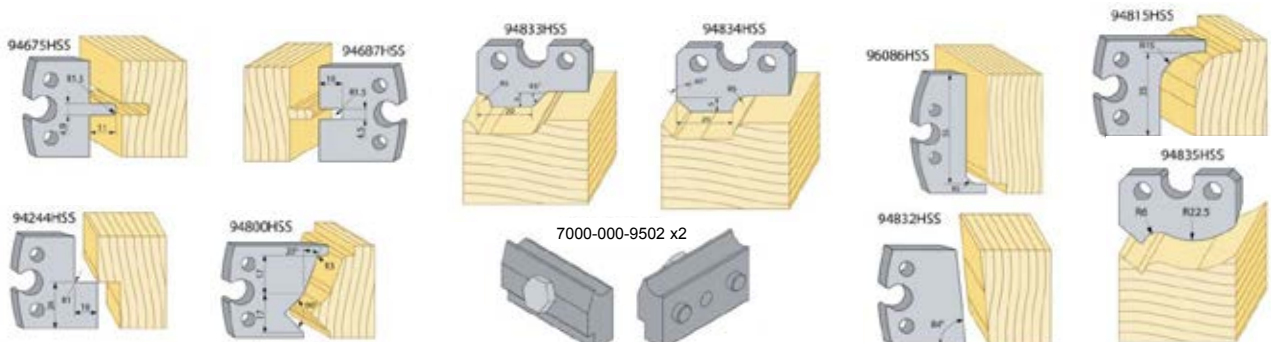
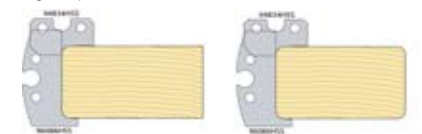
WAINSCOT MOULDINGS



JOISTS AND DECKING

Produce joists and decking of different dimensions.
Width: Up to 410 mm.
Height: Up to 60 mm.

Plane up to 410 mm in width



SKU TB90-011 contains of:

94675, 94687, 94833, 94834, 96086, 94815, 94244, 94800, 7000-000-9502, 94832, 94835

STARTER PACKAGE WITH MOULDING KNIVES AND GIBS

FOR THE SOLO PLANER SH410

The package includes:

9 pairs of moulding knives of HSS, 3 pairs of gibs and one pair of position holders. Look at the examples of knife combinations to the right. Let these examples inspire you, but you can make much more with the starter package!

Starter package with knives and gibs for the SH410

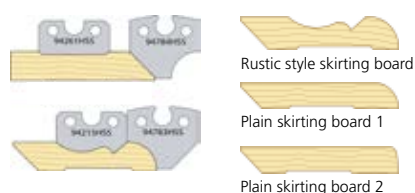
SKU: TB90-010



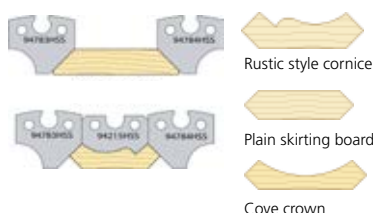
LOGOSOL SH410 solo planer

Examples of wood profiles you can make with the knives in the starter package:

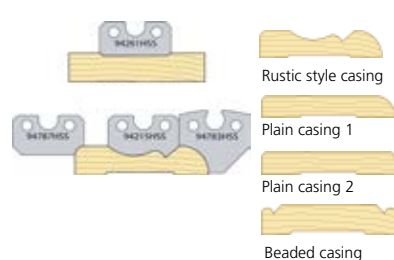
SKIRTING BOARDS



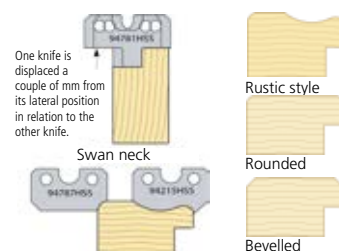
CORNICES



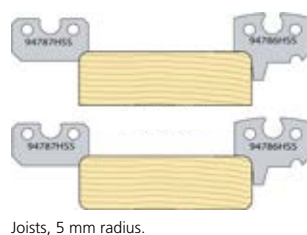
CASINGS



WAINSCOT MOULDINGS

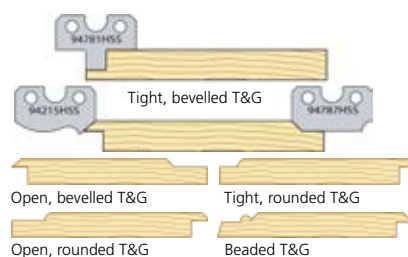


JOISTS & DECKING



Joists, 5 mm radius.

PANELLING



KNIVES FOR T&G PRODUCTION WITH THE SH410

The package includes:

Three selected knife pairs for tongue and groove. Hot tub knives, garden cabin knives and T&G knives. They fit in the top cutter of the SH410. You have to machine the workpiece twice for a finished profile.

SKU: 7504-555-9999

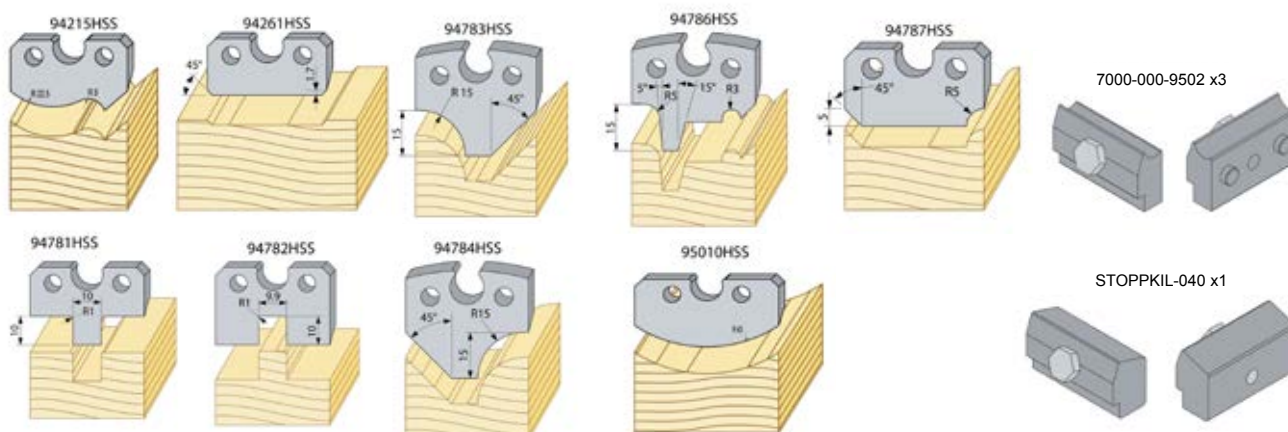
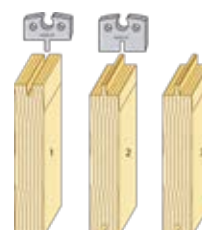
HOT TUB KNIVES, 50 MM



GARDEN CABIN KNIVES, 50 MM

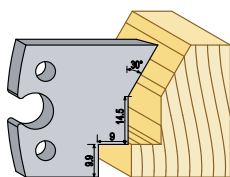


T&G KNIVES, 40 MM

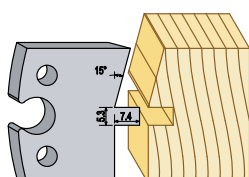


SKU TB90-010 contains of:

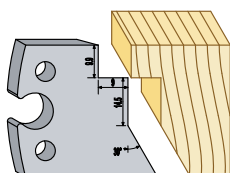
94215, 94261, 94783, 94786, 94787, 7000-000-9502, 94781, 94782, 94784, 95010, STOPPKIL-040

40 MM**HSS MOULDING KNIVES 40X4MM**

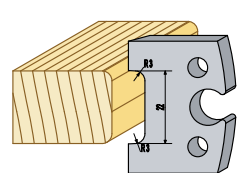
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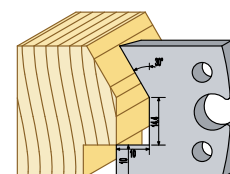
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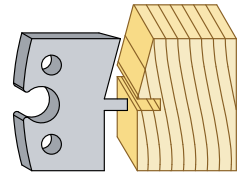
SKU: 94201



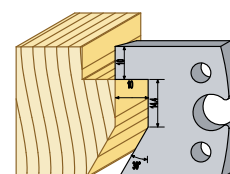
SKU: 94208



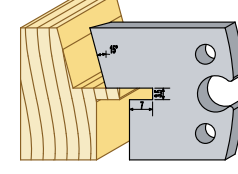
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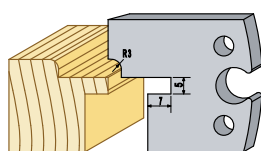
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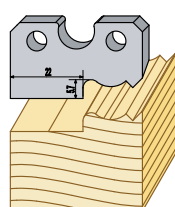
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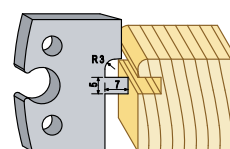
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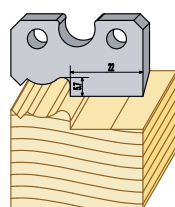
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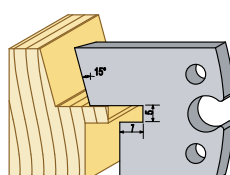
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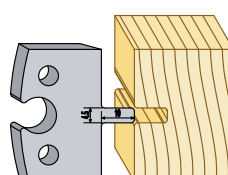
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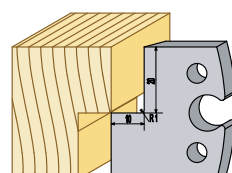
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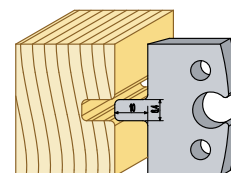
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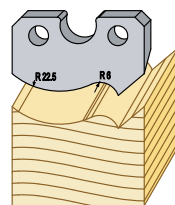
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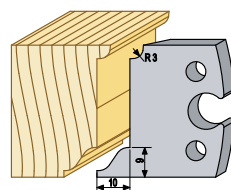
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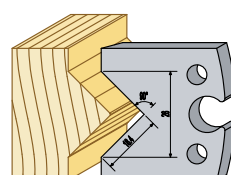
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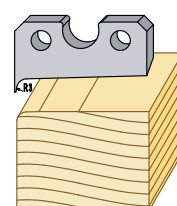
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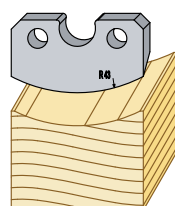
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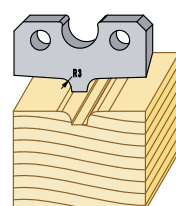
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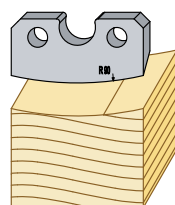
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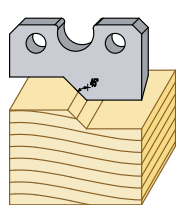
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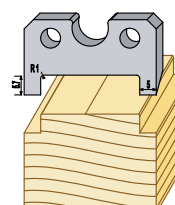
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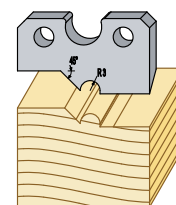
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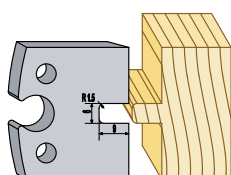
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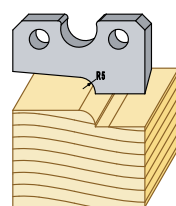
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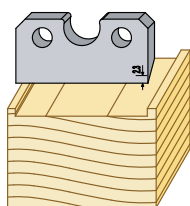


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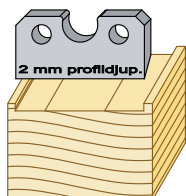


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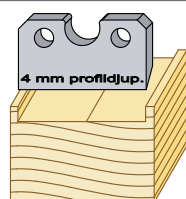
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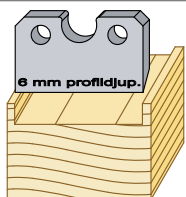
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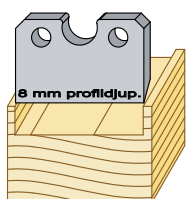
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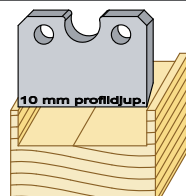
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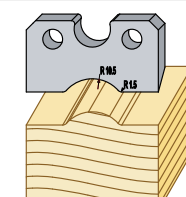
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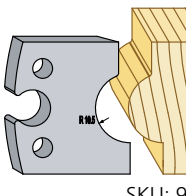
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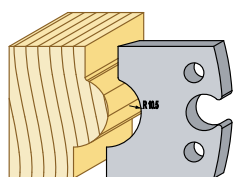
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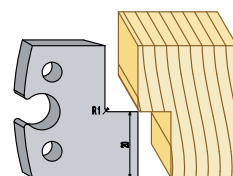
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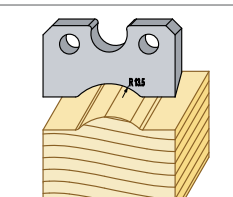
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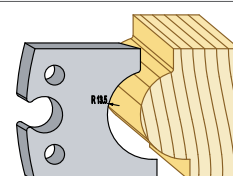
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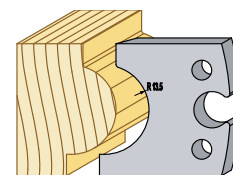
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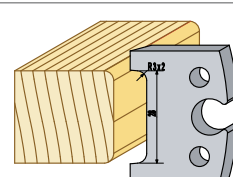
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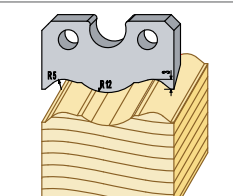
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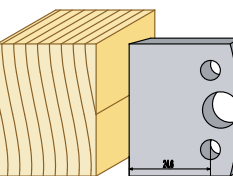
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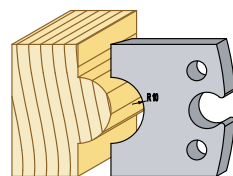
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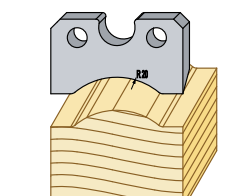
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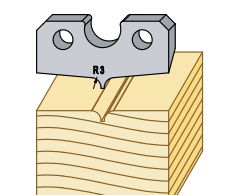
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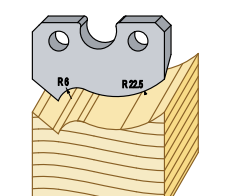
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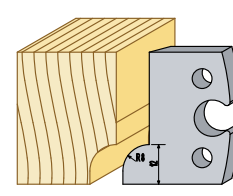
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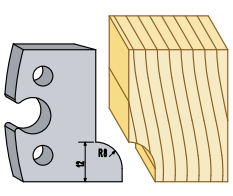
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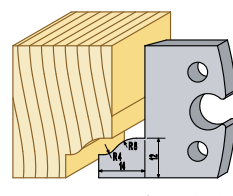
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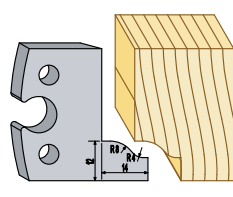
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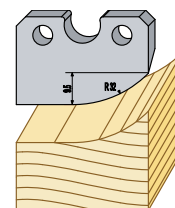
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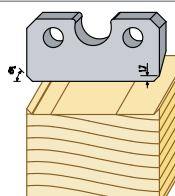
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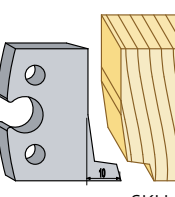
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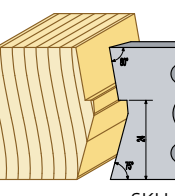
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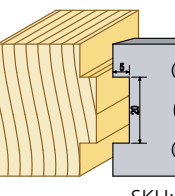
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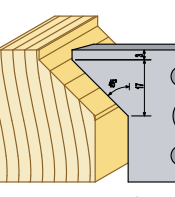
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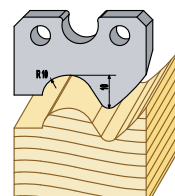
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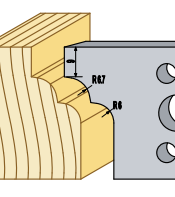
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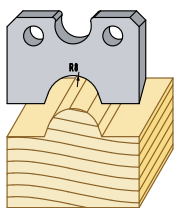
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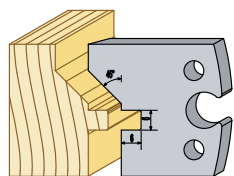
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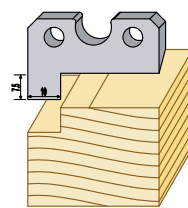
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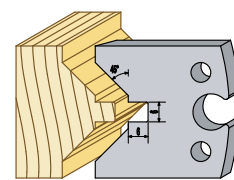
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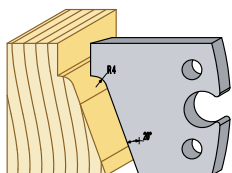
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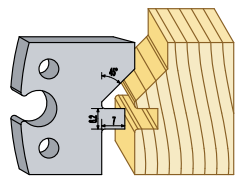
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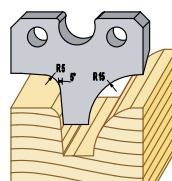


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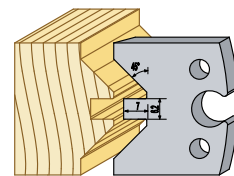


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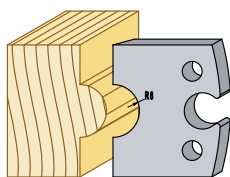
Only Solo plane



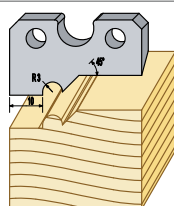
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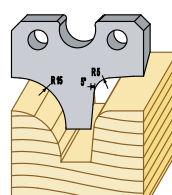


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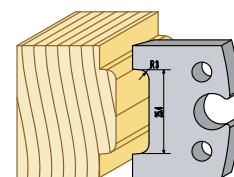


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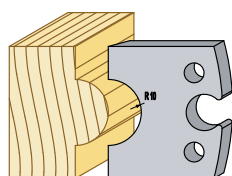
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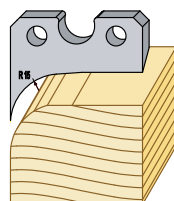
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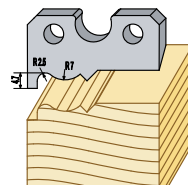
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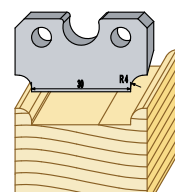
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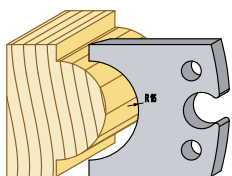
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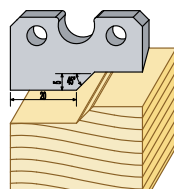
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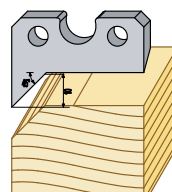
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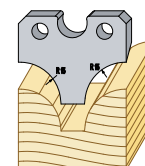


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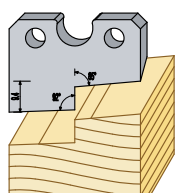


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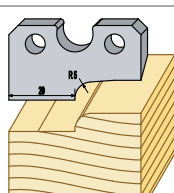
Only Solo plane



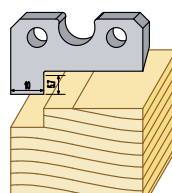
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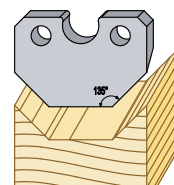


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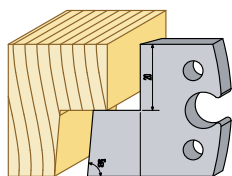


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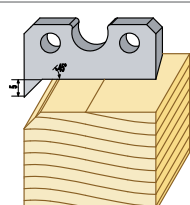
Only Solo plane



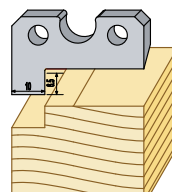
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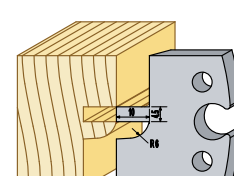
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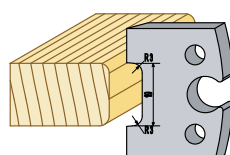
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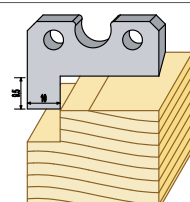
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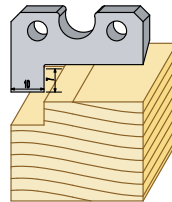
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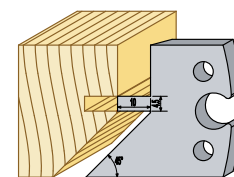
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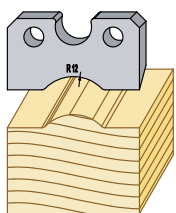


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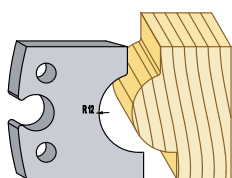


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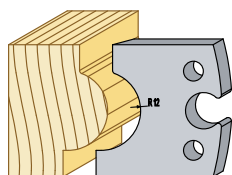
HSS MOULDING KNIVES 40X4MM



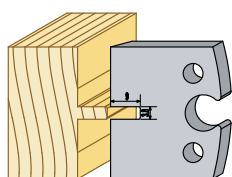
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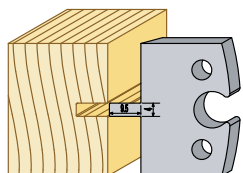
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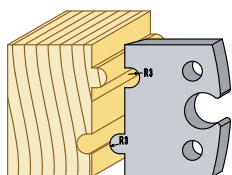
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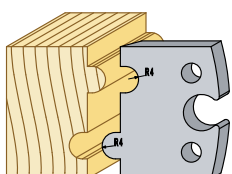
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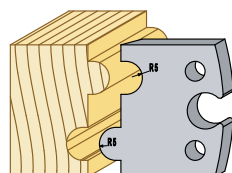
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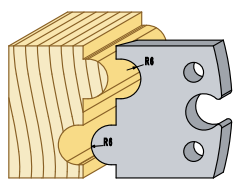
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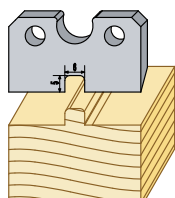
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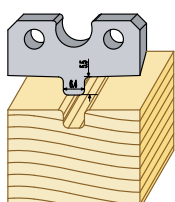
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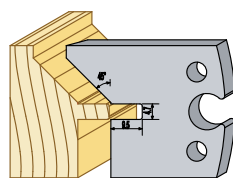
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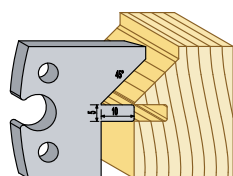
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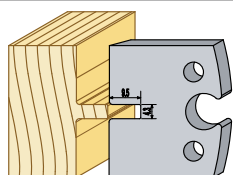
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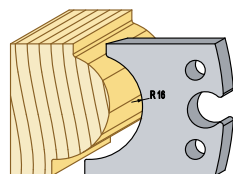
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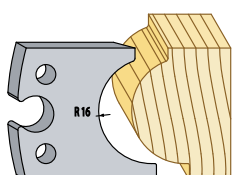
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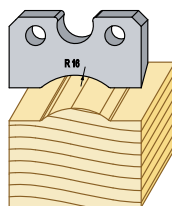
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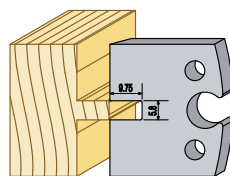
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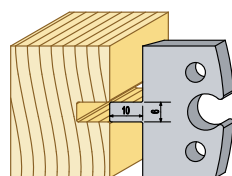
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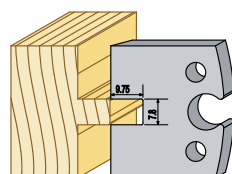
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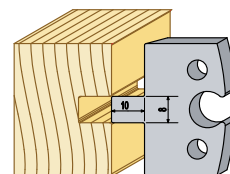
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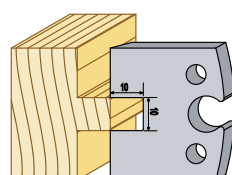
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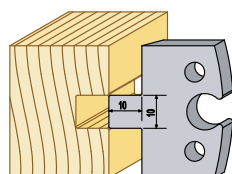
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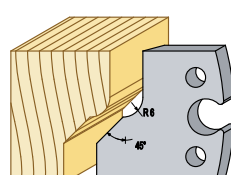
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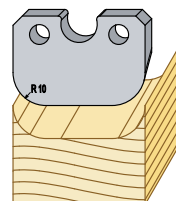
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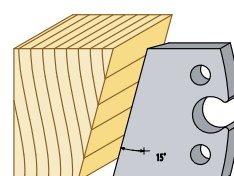
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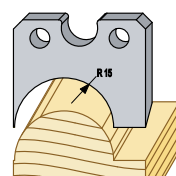
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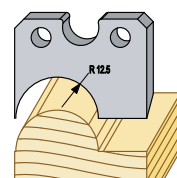
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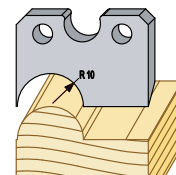
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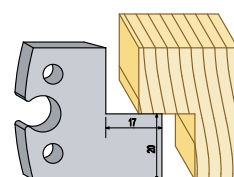
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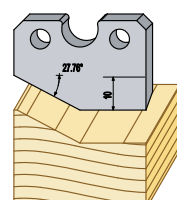
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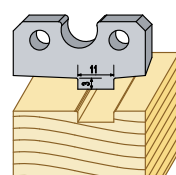
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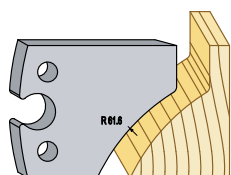
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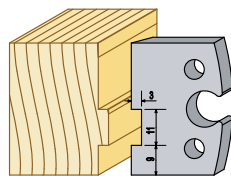
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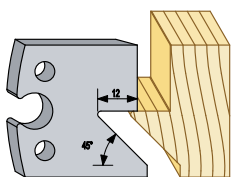
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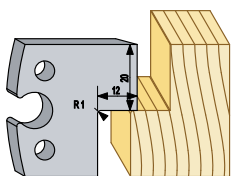
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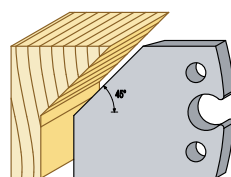
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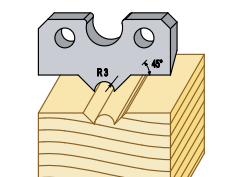
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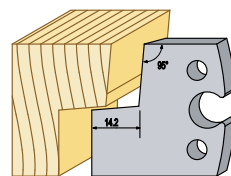
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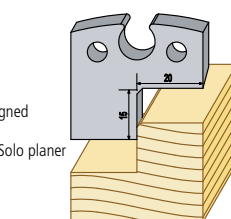
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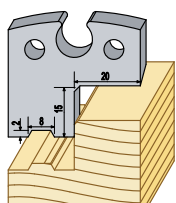


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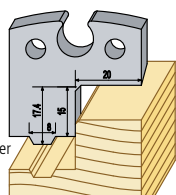


SKU: 94348

Designed for
The Solo planer

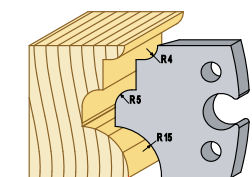


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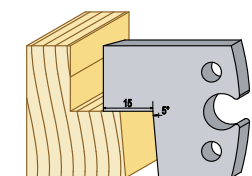


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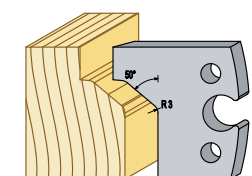
Designed for
The Solo planer



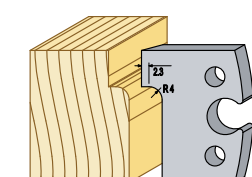
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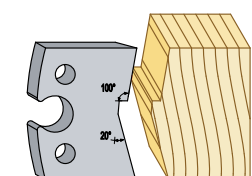
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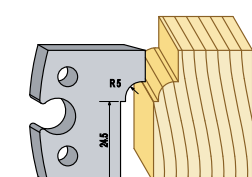
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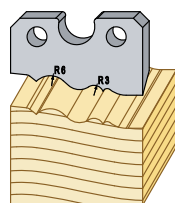
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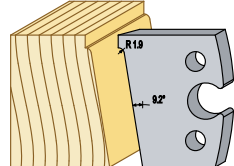
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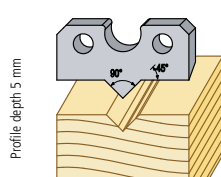
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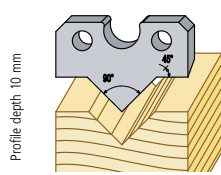
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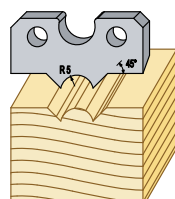
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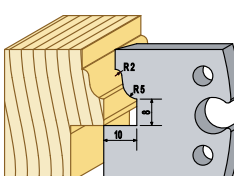
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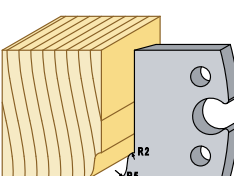
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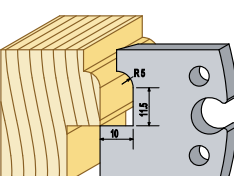
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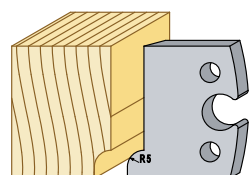
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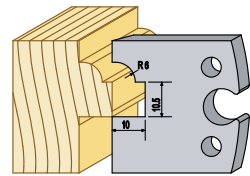
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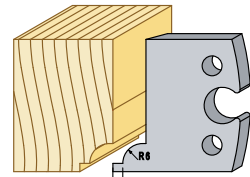
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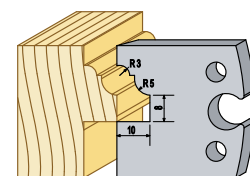
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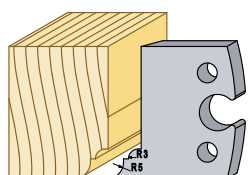
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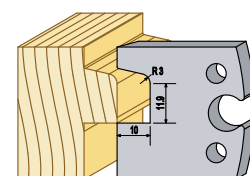
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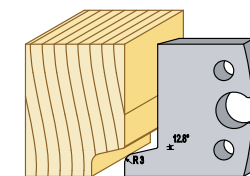
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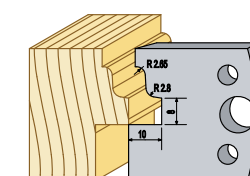
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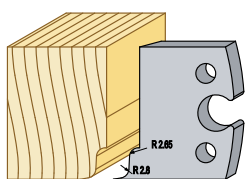


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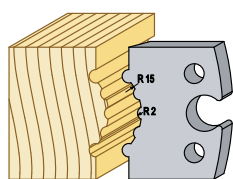


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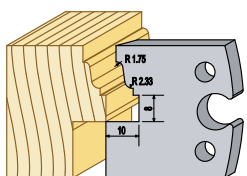
HSS MOULDING KNIVES 40X4MM



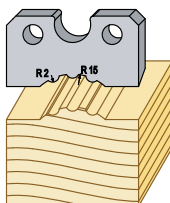
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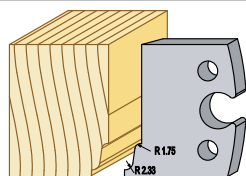
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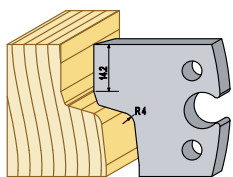
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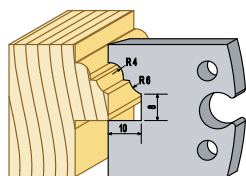
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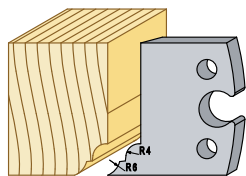
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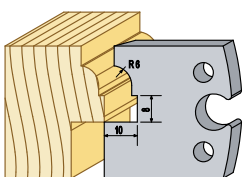
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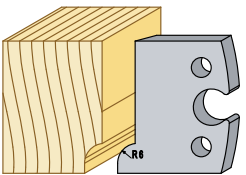
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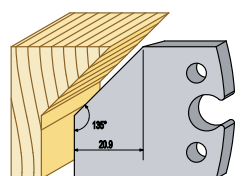
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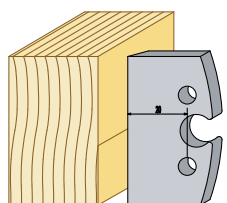
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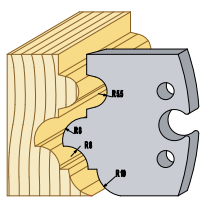
50 MM

HSS MOULDING KNIVES 50X4MM

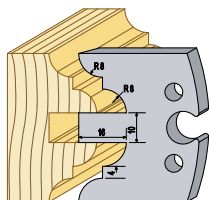


Also available in 9500-16, 9500-24, 9500-32

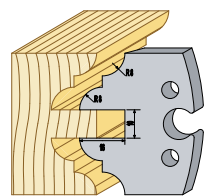
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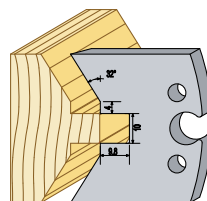
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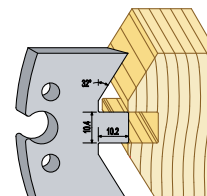
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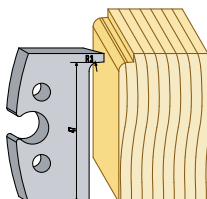
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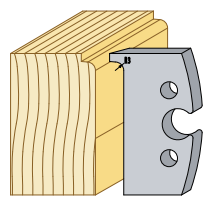
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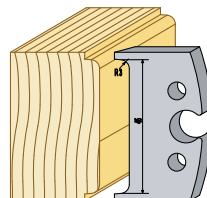
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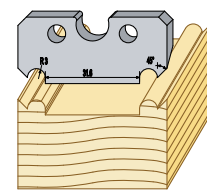
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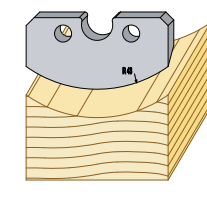
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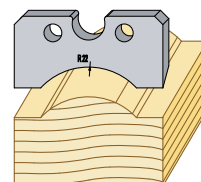
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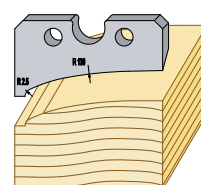
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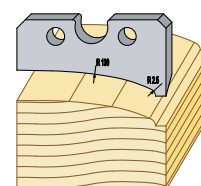
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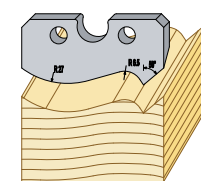
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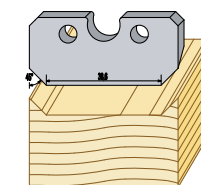
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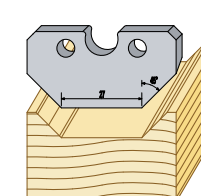
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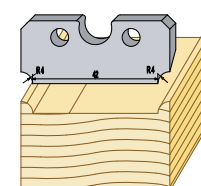
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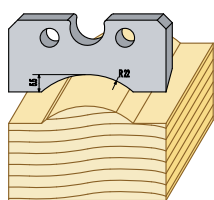
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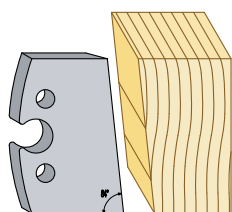
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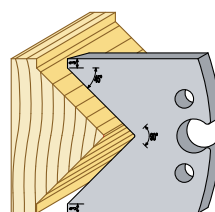
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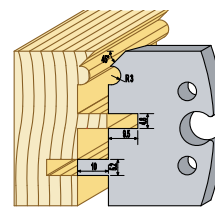
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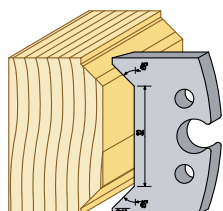
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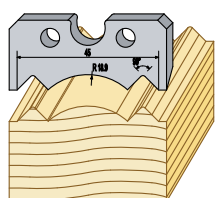
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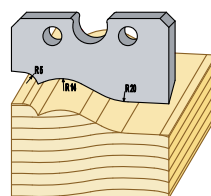
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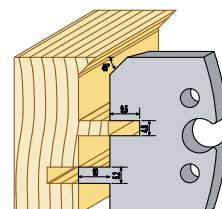
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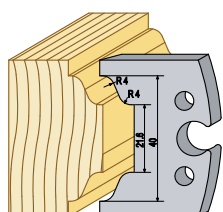
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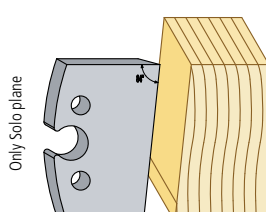
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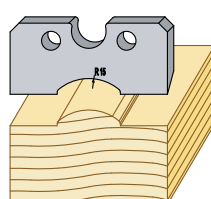
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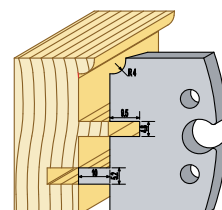
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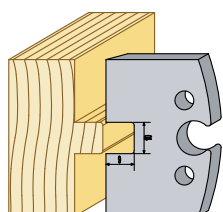
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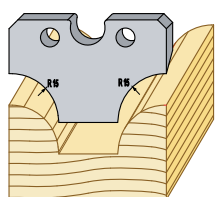
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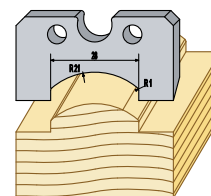
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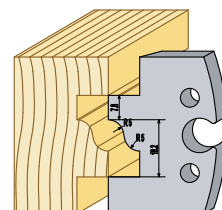
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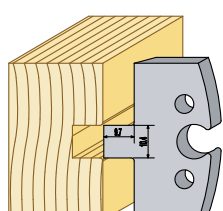
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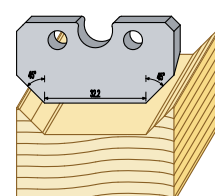
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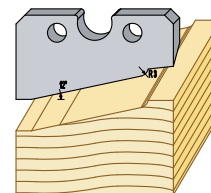
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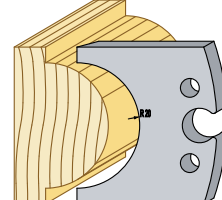
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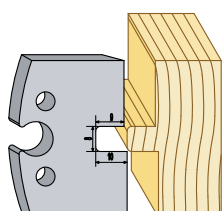
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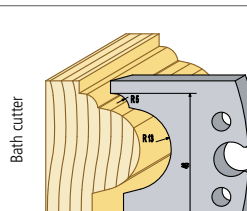
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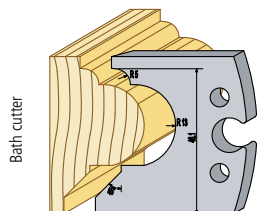
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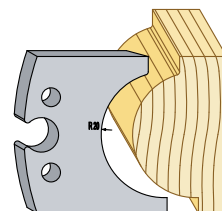
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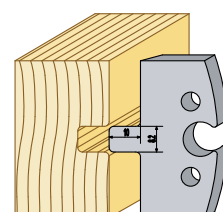
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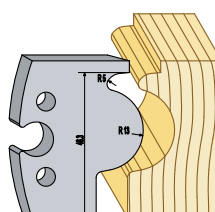
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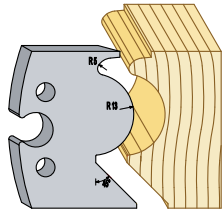
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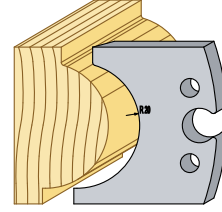
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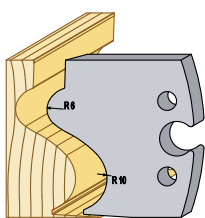
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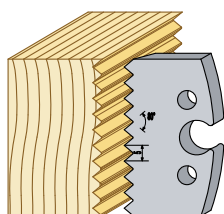
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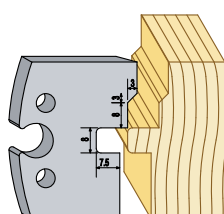
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60 MM**HSS MOULDING
KNIVES 60X4MM**

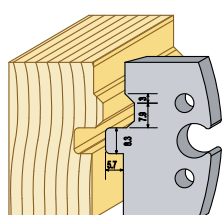
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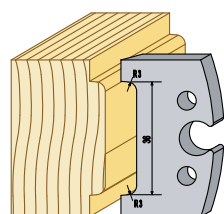
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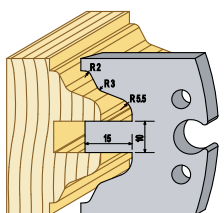
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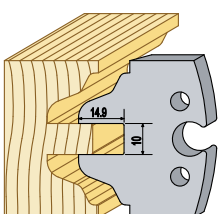
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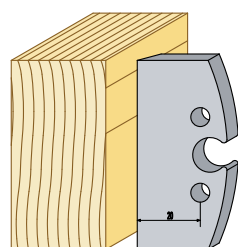
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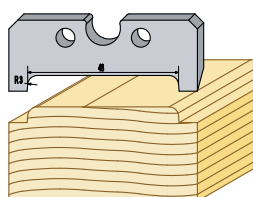


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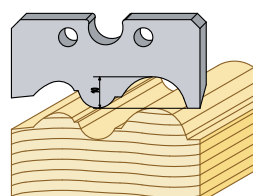


Also available in 9600-16, 9600-24, 9600-32

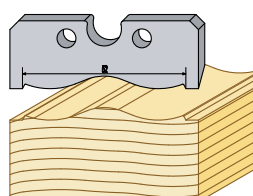
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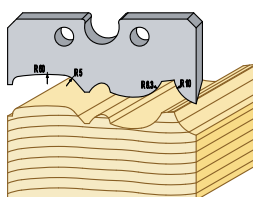
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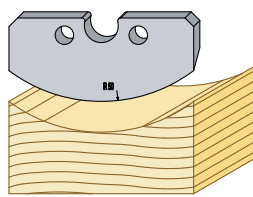
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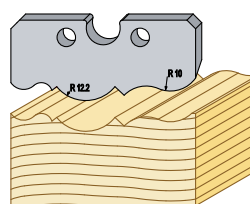
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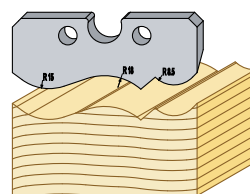
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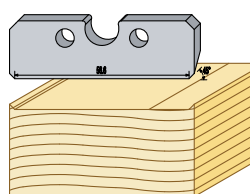
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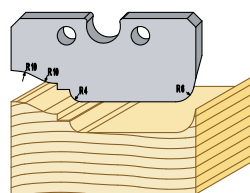
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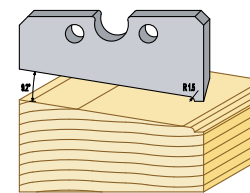
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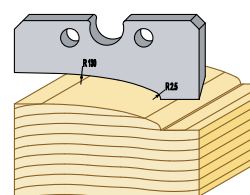
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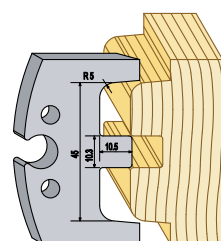
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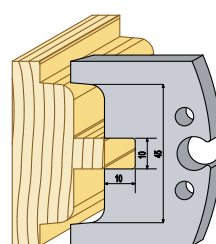
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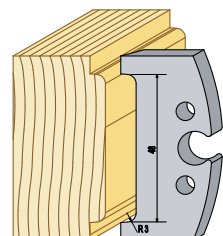
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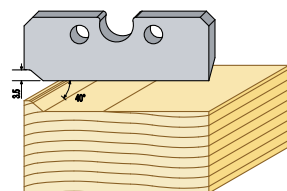
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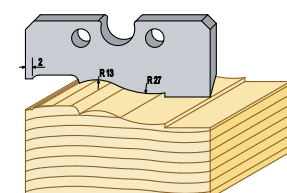
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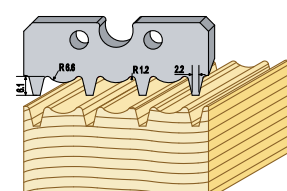
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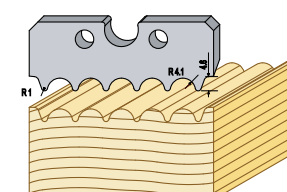
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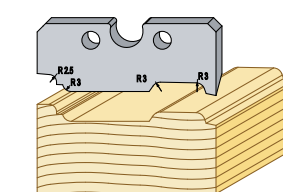
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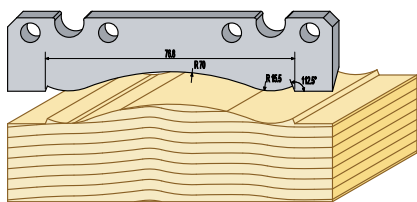
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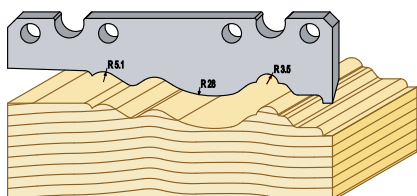
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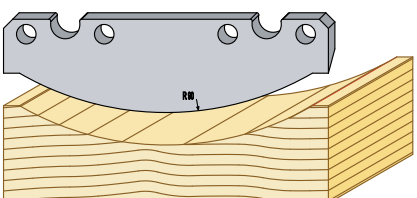
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100 MM**HSS MOULDING KNIVES 100X4MM**

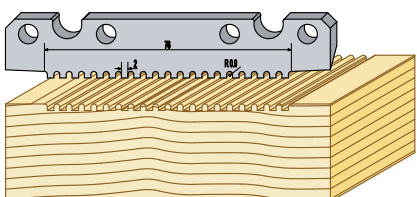
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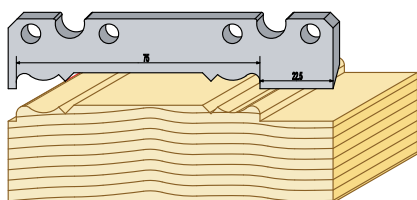
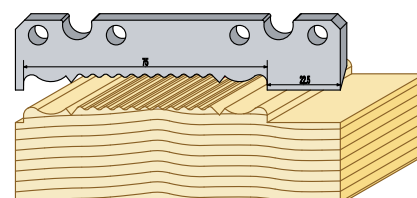
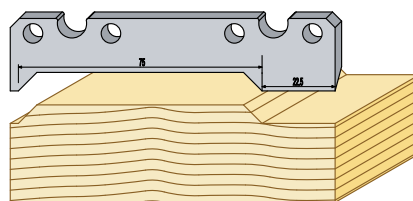
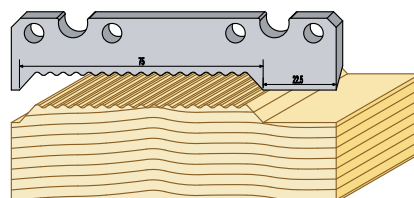
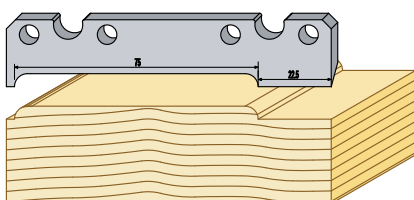
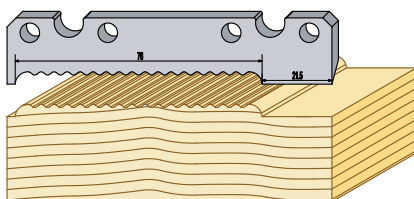
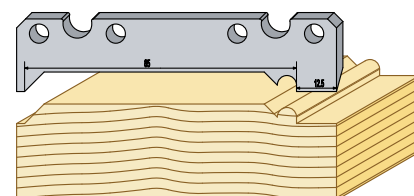
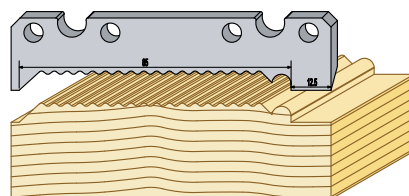
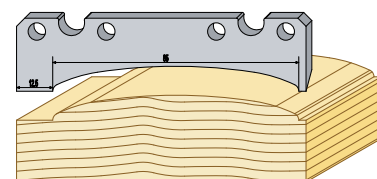
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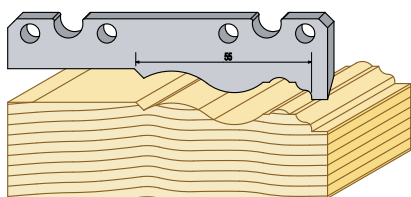


SKU: 91003

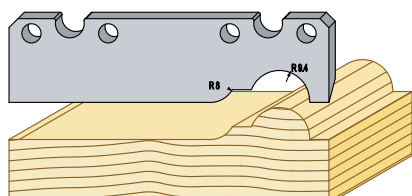


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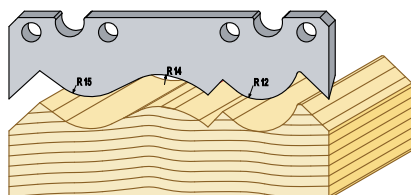
SKU: 91010
Mora panel 95 mmSKU: 91011
Grooved Mora panel 95 mmSKU: 91012
Facade panel 95 mmSKU: 91013
Grooved Facade panel 95 mmSKU: 91014
Rounded panel 95 mmSKU: 91015
Grooved rounded panel 95 mmSKU: 91016
Tongued, grooved and beaded timber 95 mmSKU: 91017
Tongued, grooved and beaded timber 95 mmSKU: 91018
Log cabin panel 95 mm



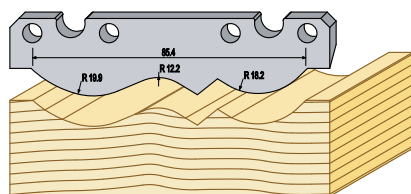
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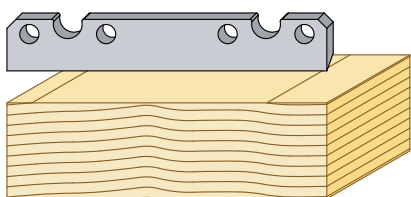
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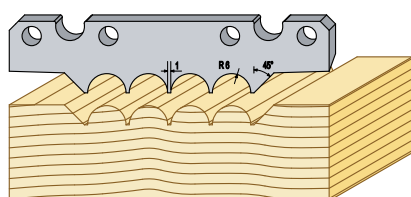
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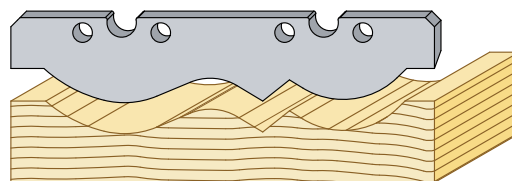
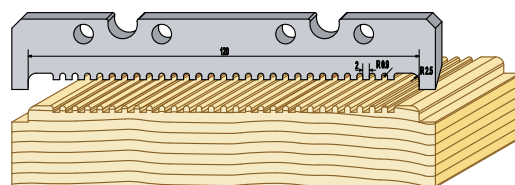
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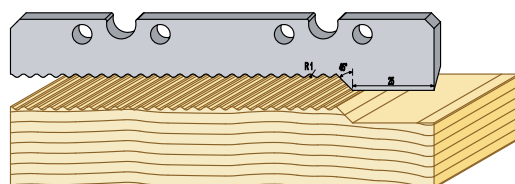
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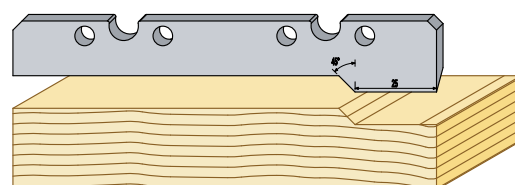
SKU: 91025

130 MM**HSS MOULDING KNIVES 130X4MM**SKU: 91301
Swan neck soffit moulding

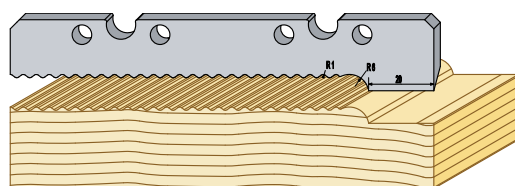
SKU: 91302



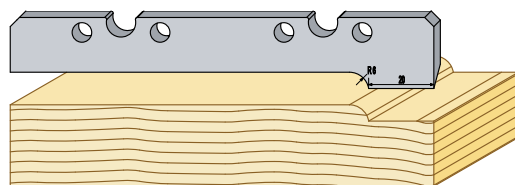
SKU: 91303



SKU: 91304

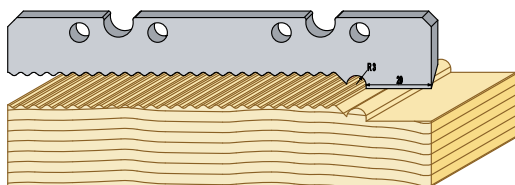


SKU: 91305

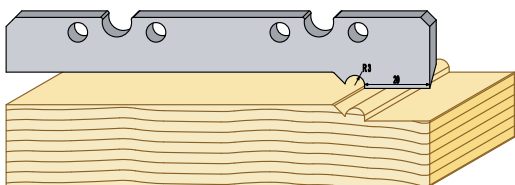


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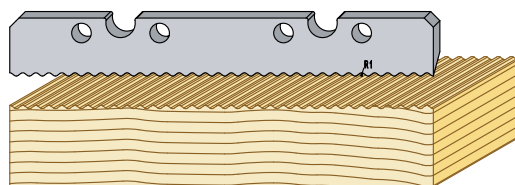
HSS MOULDING KNIVES 130X4MM



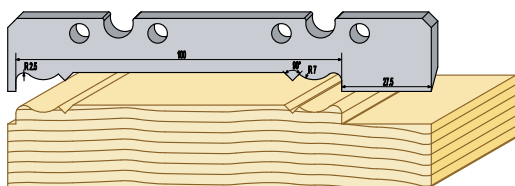
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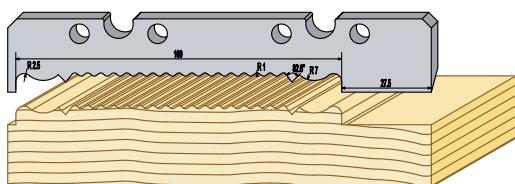
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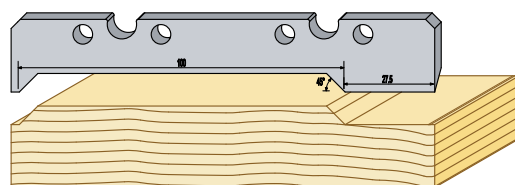
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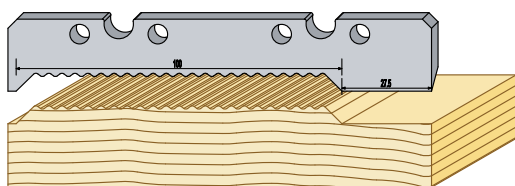
SKU: 91310
Mora panel 120 mm



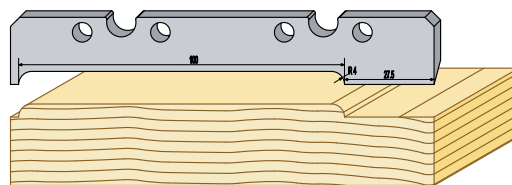
SKU: 91311
Grooved Mora panel 120 mm



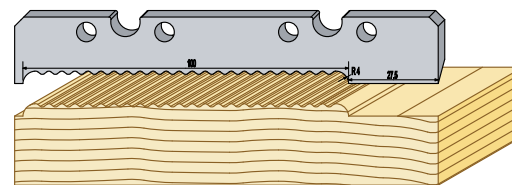
SKU: 91312
Facade panel 120 mm



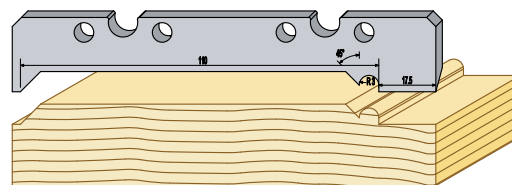
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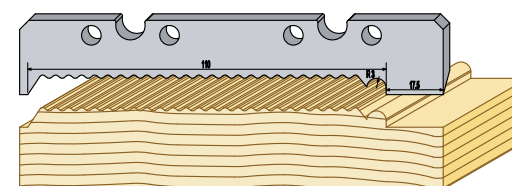
SKU: 91314
Rounded panel 120 mm



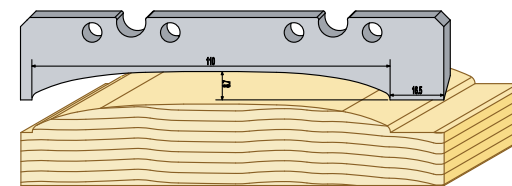
SKU: 91315
Grooved rounded panel 120 mm



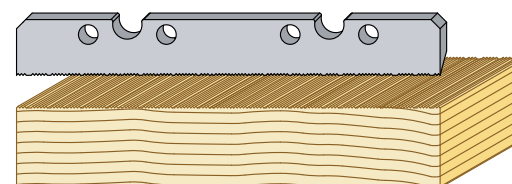
SKU: 91316
Tongued, grooved and beaded timber 120 mm



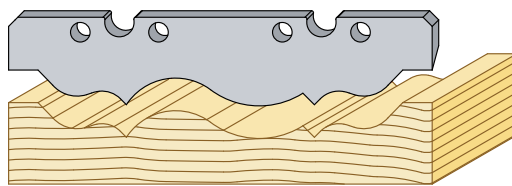
SKU: 91317
Grooved surface, tongued, grooved and beaded timber 120 mm



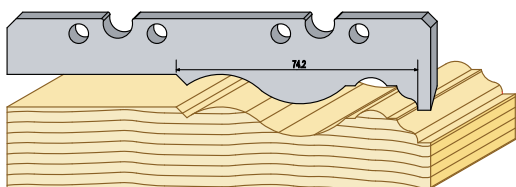
SKU: 91318
Log cabin panel 120 mm



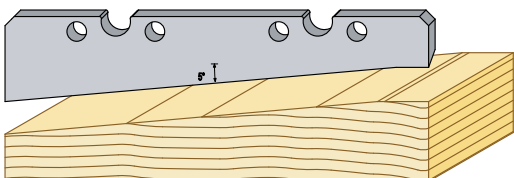
SKU: 91319
"Sawn" surface



SKU: 91320



SKU: 91321



SKU: 91323



SKU: 91324



SKU: 91325



SKU: 91326

KNIFE SETTER FOR CUTTER



Magnetite cutter aligner with micrometer screw for adjustment. Supplied in a protective wooden box.

SKU	Qty
7500-001-0050	1 pair

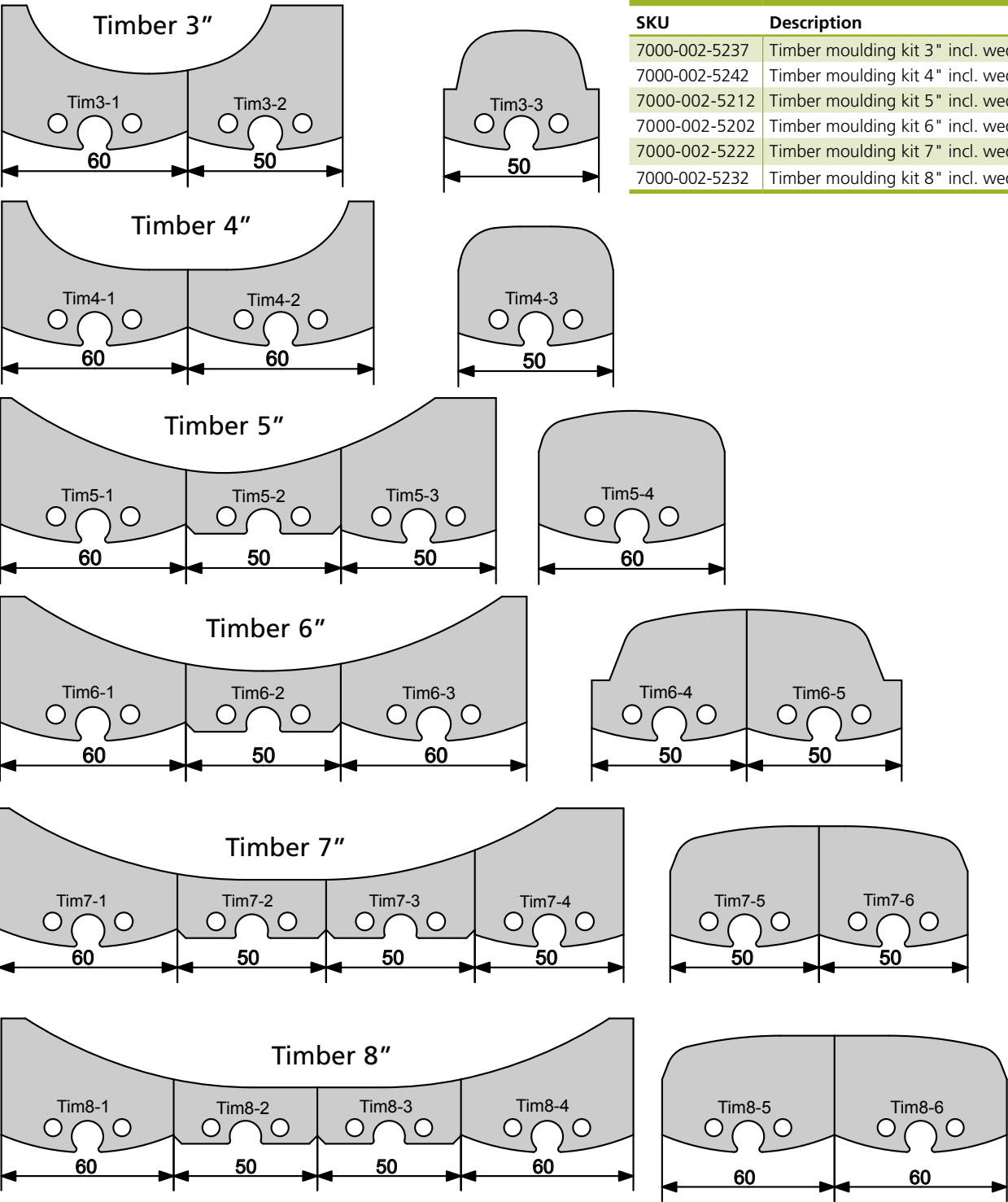
KNIFE SETTER FOR JOINTER/PLANER



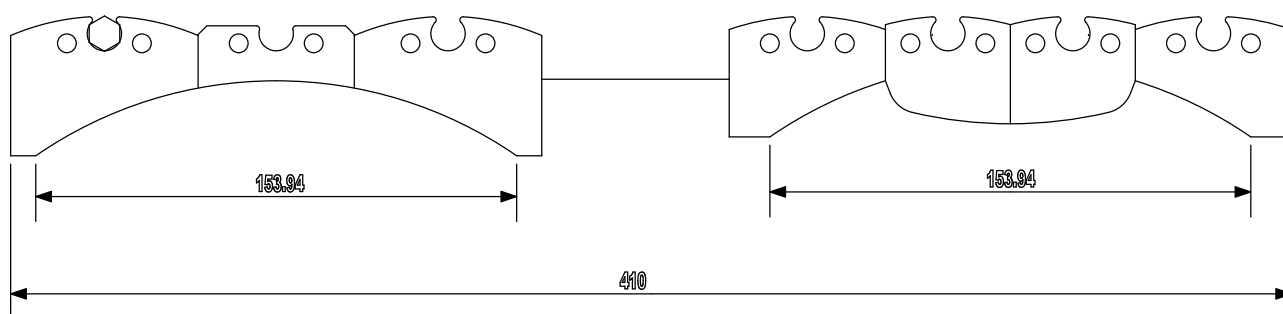
Magnetite cutter aligner for easy adjustment of moulding knives. Supplied in a protective wooden box.

SKU	Qty
7500-001-0051	1 pair

TB90 TIMBER MOULDING KNIVES

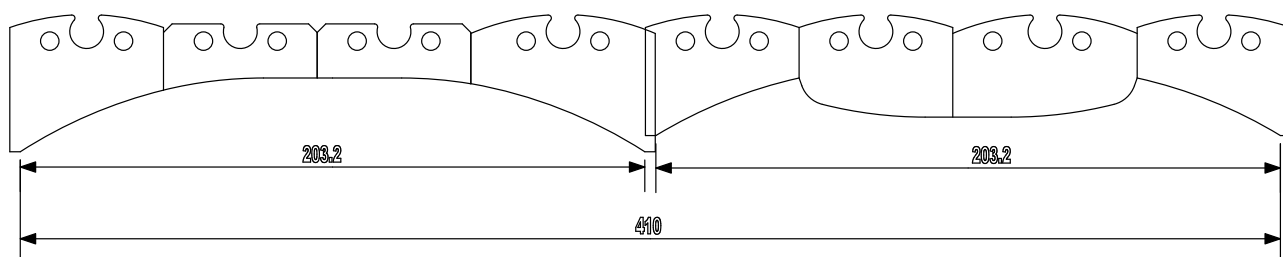


TIMBER MOULDING KNIFE KIT 6" FOR LM410



SKU	Description
8020-007-5202	Timber moulding kit 6" incl. wedges

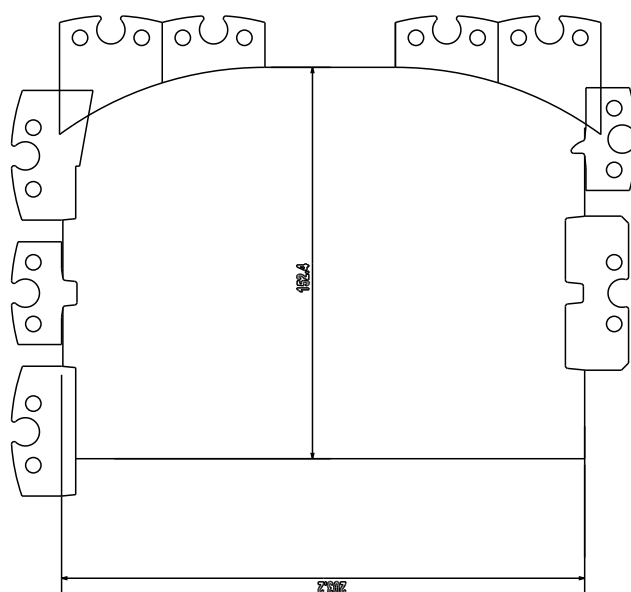
TIMBER MOULDING KNIFE KIT 8" FOR LM410



SKU	Description
8020-007-5232	Timber moulding kit 8" incl. wedges

TIMBER MOULDING KNIFE KIT 8 D-LOG 6-8" FOR LM410

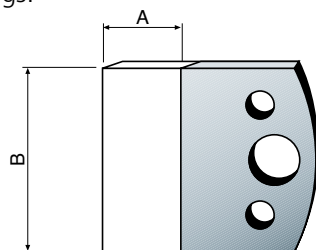
SKU	Description
8020-007-5252	Timber moulding kit D-log incl. wedges



MAKE YOUR OWN PROFILE

CUSTOM-MADE MOULDING KNIVES FOR THE TB SYSTEM

We offer custom-made profiles or grooved knives at a low cost. We draw the profile in a CAD program, that is then transferred to the machine that makes the knives. We need a sketch, drawing or wood sample to do this. **NOTE!** Remember to specify the reference dimensions on the drawings.



REMEMBER BEFORE YOU ORDER!

1. Choose the right steel blank

You can choose from different grades of steel, depending on the amount of work you intend to do with your blade.

Tool steel

Works well in softwood, such as spruce and pine, and if you are going to process less than 200 linear metres.

HSS 6%

Works well in softwood, such as spruce and pine, and if you are going to process more than 200 linear metres or end grain.

HSS 18%

Should be chosen if you are going to machine hardwoods like oak or beech.

HM

Should be chosen if you are going to machine materials like teak and MDF

Thickness

4 mm

Is the most common thickness, which works for most machining.

5.5 mm

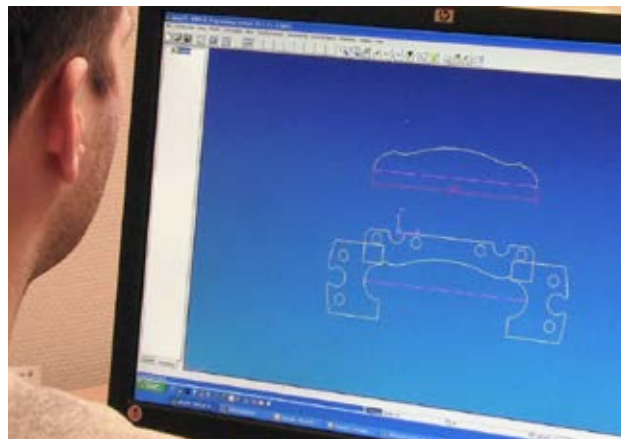
Should be chosen if you have tough machining jobs or large profiles.

2. Order form

Please use our form on the next page, or look through it to see what information we need to expedite your order as quickly and smoothly as possible.

3. Name and address

Please always include your name, address and phone number, so we can contact you if necessary.



We start by using a CAD program in the computer to draw the profile that you want, using a sketch or other sample from you.

WHAT DOES THE LAW SAY...

... about our steel blanks? Swedish Standard SS-EN874-1 specifies that the profile depth (A) of the knives for our universal cutters must not exceed the table below.

Thickness	SP/Tool Steel	HSS/High Speed Steel	HM/Hard metal
4 mm	17	21	11
5.5 mm	25	25	21

Custom-made TB knives

SKU	Material	Thickness	B (Width)
ø8499	Tool steel	4	40
ø8599	Tool steel	4	50
ø85293	Tool steel	5,5	50
ø8499HSS	HSS 6%	4	40
ø8599HSS	HSS 6%	4	50
ø8699HSS	HSS 6%	4	60
ø81099HSS	HSS 6%	4	100
ø81399HSS	HSS 6%	4	130
ø84499HSS	HSS 18%	4	40*
ø84599HSS	HSS 18%	4	50*
ø84699HSS	HSS 18%	4	60*
ø841099HSS	HSS 18%	4	100*
ø841399HSS	HSS 18%	4	130*
ø85599HSS	HSS 18%	5,5	50
ø85699HSS	HSS 18%	5,5	60
ø8499HM	Hard metal	4	40
ø8599HM	Hard metal	4	50
ø85499HM	Hard metal	5,5	40
ø85599HM	Hard metal	5,5	50
ø8499S	Chip limiter	40	
ø8599S	Chip limiter	50	
ø8699S	Chip limiter	60	

* Only for TB90 and Logosol/Moreten planer/moulders.

ORDER FORM FOR CUSTOM-MADE KNIVES**Machine type:**

Cutter type: ☐ TB90 / Side cutter* ☐ TB98 / Top cutter* ☐ TB95 (5.5) ☐ Other cutter with matching hole pattern
☐ Grooved cutter ☐ Grooved cutter (WPRS)

Steel grade: ☐ Tool steel ☐ HSS 6% (softwoods, such as pine or spruce) ☐ HSS 18% (hardwoods such as oak or beech) ☐ HM (E.g. teak or MDF)

Thickness: ☐ 4 mm ☐ 5.5 mm ☐ Grooved

No. of pairs: 40 mm 50 mm 60 mm 100 mm 130 mm

☐ ☐ ☐ ☐ ☐

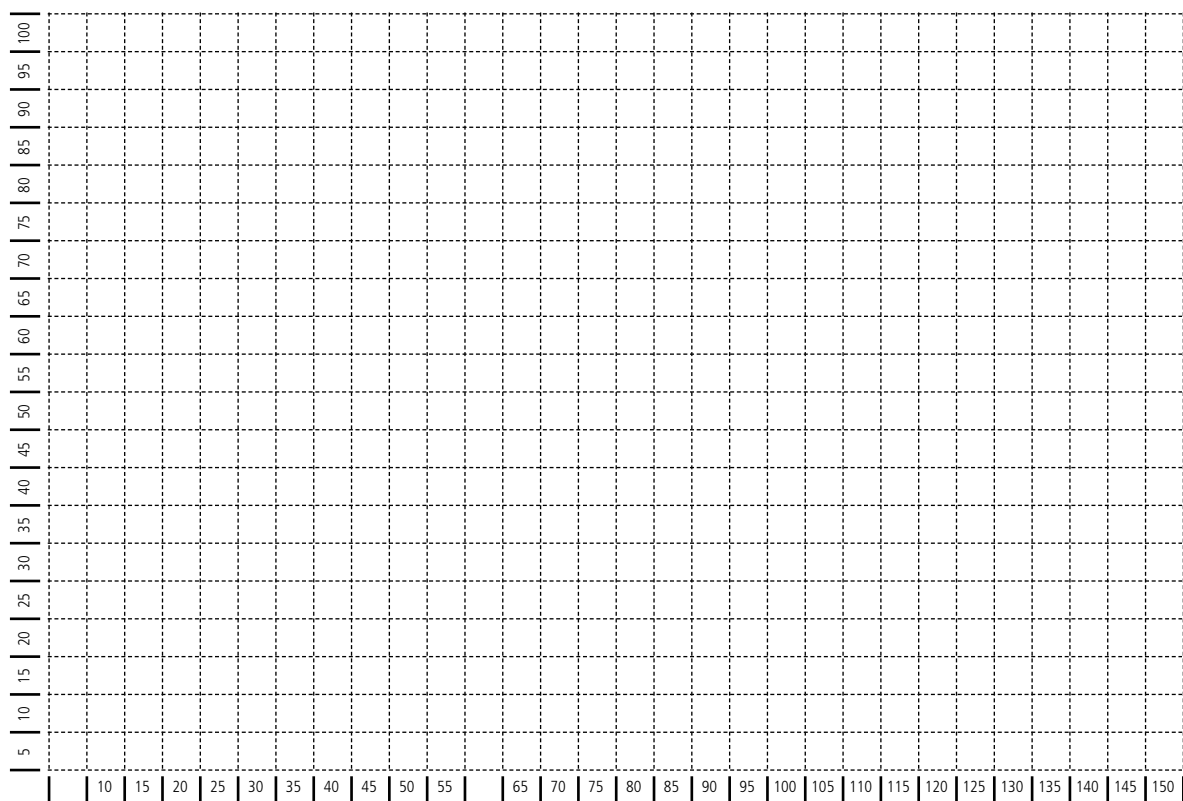
Grooved insert: Specify length (NOTE each) mm items

If you have specific requirements for knife positioning in your machine, please specify:

.....

.....

Please draw the workpiece the way you feed it into the machine! (vertically/horizontally)



Hole pattern
for TB knives
Scale 1:1

* Logosol and Moretens planer/moulders.

Contact information

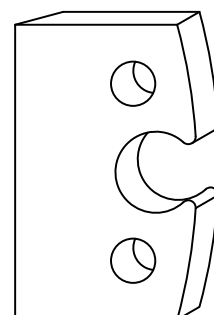
Company: Customer no.:

Name:

Address:

Country:

Telephone/Fax: Cellphone:



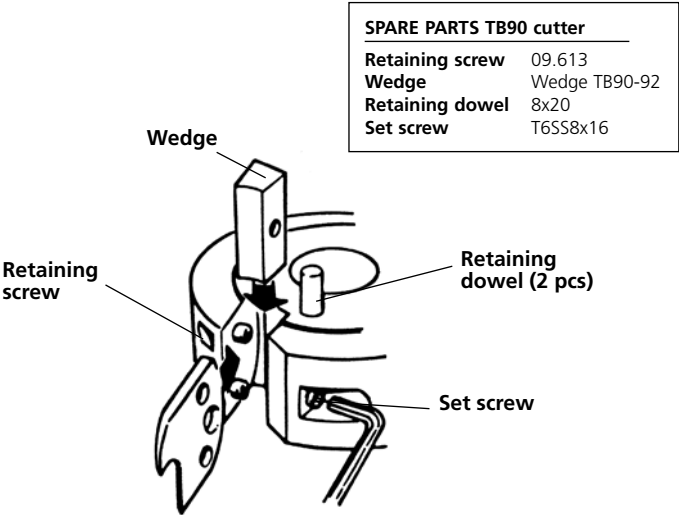
UNIVERSAL CUTTER HEADS



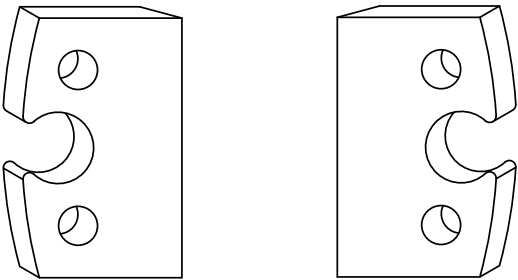
A solid cutter head with attachments for replaceable moulding knives. These are the tools that are normally used in Logosol's planer/moulders, and that are also referred to as the TB system. A moulding knife can be changed quickly, and all knives are designed to have a common minimum flight diameter. This means that you save time, since the fences in the machine does not have to be repositioned when you are changing moulding knives. The flexibility of this system allows most machining operations to be done at a very reasonable price.

TB90 CUTTER HEAD

- Suits all stationary routers, with 20 or 30 mm spindle standard. Can also be used for side spindles in multi-spindle machines.
- All our TB90 cutter heads can use 40, 50 or 60 mm wide knives.
- TB90-92 cutter heads can be stacked, using a couple of dowels. Part no. 8x20
- The knives are quickly and easily inserted in the cutter head, using pins that ensure that the knives can not come loose, and that they are exactly aligned. Some cutter heads are also available with chip limiters, which reduce the risk of digging-in.



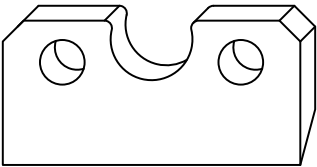
MOULDING KNIVES



- Moulding knives like these suit our TB90 cutter heads plus other commercially available cutter heads with the same hole pattern.

Steel grade	
Tool steel	Works well in softwood like spruce and pine, if you are going to machine less than 200 linear-metres.
HSS 6%	Works well in softwood like spruce and pine.
HSS 18%	Should be chosen if you are going to machine hardwoods like oak and beech
HM	Should be chosen if you are going to machine materials like teak and MDF

- When you order a chip limiter, put an S at the end of the knife's SKU number.

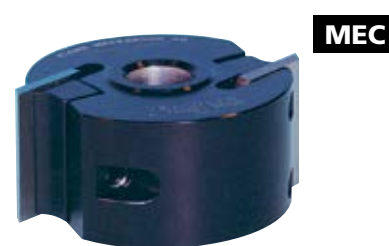


- These knives fit the TB98 cutter head and the top cutter in Logosol and Moreten planers.
- This type of moulding knife, with up to 5 mm projection, can also be used in the bottom cutter in the planers mentioned above.

TB90-84

This is a cutter head that is suitable for machinery with smaller table opening. Another advantage of this cutter head is that it can work on smaller radii. Delivered with a pair of 40 mm wide rabbeting knives.

SKU	Material	Dia.	Height	Blade	Hole	Thickness, blade
TB90-84-20	Aluminium	78	40	2	20	4
TB90-84-30	Aluminium	78	40	2	30	4

**MEC****WP90 WITH CHIP LIMITER**

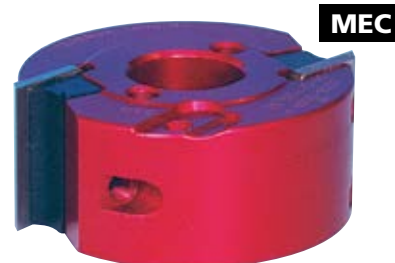
An aluminium cutter head, which gives a very low weight. The cutter has a chip limiter to reduce dig-in and kick-back (max. chip thickness 1.1 mm). When you order a chip limiter, put an S at the end of the SKU number. Delivered with a pair of 40 mm wide rabbeting knives and chip limiters.

SKU	Material	Dia.	Height	Blade	Hole	Thickness, blade
WPTB90-98S	Aluminium	100	40	2+chip limiter	30	4

**MAN****TB90-92**

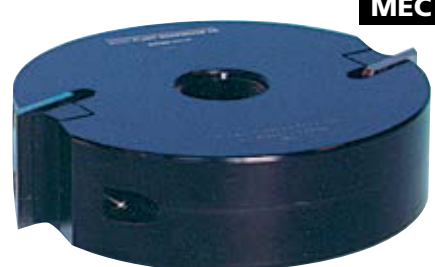
The TB90-92 is an aluminium cutter head, which gives it a very low weight. The cutter is designed for indexable inserts, SKU no. **HM-9000**. Delivered with a pair of 40 mm wide rabbeting knives.

SKU	Material	Dia.	Height	Blade	Hole	Thickness, blade
TB90-92	Aluminium	88	40	2	30	4

**MEC****TB90-140**

An aluminium cutter head, an excellent choice for machining tenons. Delivered with a pair of 40 mm wide rabbeting knives.

SKU	Material	Dia.	Height	Blade	Hole	Thickness, blade
TB90-140	Aluminium	138	40	2	30	4

**MEC**

UNIVERSAL CUTTER HEAD TB90-92 STEEL

TB90-92 steel is a zinc plated, very durable steel cutter. Suitable for tough jobs. Delivered with a pair of 50 mm wide rabbeting knives.

SKU	Material	Dia.	Height	Blade	Hole	Thickness, blade
TB90-92 Steel	Steel	88	40	2	30	4-5,5

MEC


UNIVERSAL CUTTER HEAD TB90-92 Z4

TB90-92 Z4 is a zinc plated steel cutter head with 4 knives. Four knives means that you can increase the feed rate of the machine, and still maintain an excellent finish. Delivered with four 50 mm wide rabbeting knives.

SKU	Material	Dia.	Height	Blade	Hole	Thickness, blade
TB90-92 Z4	Steel	88	40	4	30	4-5,5

MEC


UNIVERSAL CUTTER TB912-92

Black chromed universal cutter head, steel. The cutter head is 120 mm high and works with both 5.5 and 4 mm thick knives. Intended for 130 mm moulding knives. Delivered without knives.

SKU	Material	Dia.	Height	Blade	Hole	Thickness, blade
TB912-92	Steel	88	120	2	30	4-5,5

MEC


SAFETY CUTTER TB912-92S

Black chromed safety cutter head, steel. The cutter head can be fitted with a chip limiter to reduce dig-in and kick-back (max. chip thickness 1.1 mm). When you order a chip limiter, put an S at the end of the SKU number. The cutter head is 120 mm high and works with both 5.5 and 4 mm thick knives. Intended for 130 mm moulding knives. Delivered without knives.

SKU	Material	Dia.	Height	Blade	Hole	Thickness, blade
TB912-92S	Steel	88	120	2+chip limiter	30	4-5,5

MAN


SAFETY CUTTER HEAD TB90-140S

A steel safety cutter head that is excellent for machining mortises. Delivered with 1 pair of 40 mm rabbeting knives and chip limiters. The cutter head is included in the TB9 Window kit.

SKU	Material	Dia.	Height	Blade	Hole	Thickness, blade
TB90-140S	Steel	138	40	2+chip limiter	30	4-5,5
TB90-200S	Steel	198	40	2+chip limiter	30	4-5,5

MAN



SAFETY CUTTER HEAD TB90-92S

A steel cutter head for tough jobs. The cutter head has a chip limiter to reduce dig-in and kick-back (max. chip thickness 1.1 mm). When you order a chip limiter, put an S at the end of the SKU number. Delivered with a pair of 40 mm wide rabbeting knives and chip limiters.

SKU	Material	Dia.	Height	Blade	Hole	Thickness, blade
TB90-92S	Steel	88	40	2+chip limiter	30	4-5,5

MAN



TB90-120

TB90-120 is a steel cutter head for tougher machining jobs. Delivered with a pair of 40 mm wide rabbeting knives.

SKU	Material	Dia.	Height	Blade	Hole	Thickness, blade
TB90-120	Steel	120	40	2	30	4

MEC



TB90-120 Z4

4-knife cutter head, for a finer workpiece surface or increased feed rate. Delivered with four 40 mm wide rabbeting knives.

SKU	Material	Dia.	Height	Blade	Hole	Thickness, blade
TB90-120Z4	Steel	120	40	4	30	4

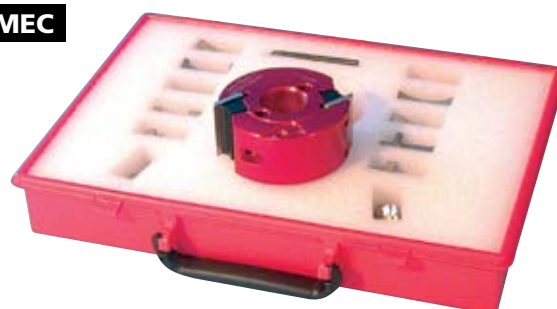
MEC



UNIVERSAL CUTTER KITS TB90

Complete basic kits in a practical plastic protective package, containing the most commonly used cutter knives, plus an aluminium TB90-92 universal cutter head.

MEC

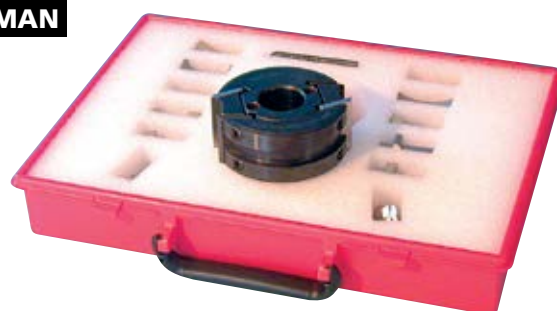


SKU	Description
TB90-06	Cutter head + 7 pairs of knives (9000-9006)
TB90-10	Cutter head +11 pairs of knives (9000-9010)
TB90-12	Cutter head +13 pairs of knives (9000-9012)

UNIVERSAL CUTTER KITS TB90S

Complete basic kits in a practical plastic protective package, containing the most commonly used cutter knives, plus a steel TB90-92S universal cutter head. The cutter head has a chip limiter to reduce dig-in and kick-back (max. chip thickness 1.1 mm).

MAN

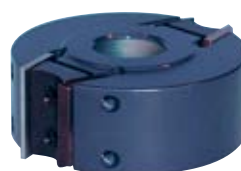


SKU	Description
TB90-06S	Cutter head + 7 pairs of knives (9000-9006)
TB90-10S	Cutter head +11 pairs of knives (9000-9010)
TB90-12S	Cutter knives +13 pairs of knives (9000-9012)

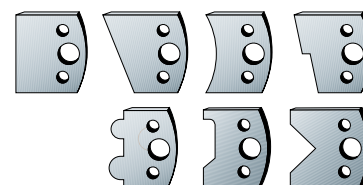
WP90 MILLING CUTTER KIT

A perfect starting kit, complete with 7 pairs of knives and chip limiters for increased safety. The cutter head is made from high quality aluminium, with a standard hole pattern which offers a very wide selection of knives.

MAN



Accompanying profiles



SKU	Dia.	Hole	No. of inserts	Hole diameter
WPTB90-06S	100	40	2+2	30

HM INDEXABLE RABBETING CUTTER KIT

Using TB90-92 and this indexable hard metal insert kit, you can machine chipboard and other abrasive materials. The auxiliary blade in the kit reduces the risk that the material will splinter.

SKU	Description
HM-9000	2 Holders for indexable inserts
L401	2 HM indexable inserts, 40x12x1.5 mm
L141	2 HM auxiliary blades, 14x14x1.2 mm

BALL BEARING RING

Suits TB90-92.

SKU	Diameter	Height
47093	93,5	15

BALL BEARING

For the above ball bearing ring.

SKU	External diameter	Height
47093	55	30

KNIFE GIBS

Spare part gibs for the TB89 cutter head.

SKU	Description
99-1318-3	Gib, 38mm for TB98
99-1318-82	Gib, 100mm for TB98
99-1318-2	Gib, 180 mm for TB98



For installing TB90 knives in Moreten Logosol planer/ moulders in the top and bottom cutters. Supplied in pairs.

SKU	Description
7000-000-9502	Standard

Adjustable gib that allows the knife to be adjusted ± 2 mm in height. Supplied in pairs.

SKU	Description
7000-000-9506	Adjustable gib

Narrow gib that allows 5.5 thick knives to be used in Moreten Logosol planer/moulders in the top and bottom cutters. Can also be used to install 100 mm and 130 mm knives in the Logosol SH230. Supplied in pairs.

SKU	Description
7000-000-9508	Narrow gib

For installing TB90 knives in Logosol PH360 in the top cutter. Supplied in pairs.

SKU	Description
KIL360-048	Standard for top cutter PH360

TB98 UNIVERSAL CUTTER HEAD

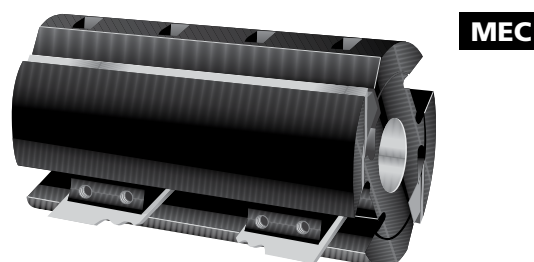
This cutter head gives you an excellent opportunity for machining neat, unique profiles with your planer/moulder or vertical milling machine in a simple, rational manner.

The TB98 cutter head can be used with advantage to make fully profiled mouldings in one and the same operation. We have illustrated some of the possibilities in the "Combinations" section (see page 102).

The cutter head can be installed in most planer/moulders or stationary milling machines.

TB98 Universal Profile Cutter

The TB98 cutter head can be used in combination with planer/moulders or vertically, in stationary milling machines. The cutter head is equipped with two straight HSS knives for flat machining/planing and two grooves that hold four tension gibs, designed for moulding knives from the TB system, adjustable across the entire width of the cutter.



SKU	Dia.	Hole	Width	Z
TB98-100100	100	30	100	2+2
TB98-100120	100	30	120	2+2
TB98-100180	100	30	180	2+2
TB98-120100	120	50	100	2+2
TB98-120180	120	50	180	2+2

Planing knife - extra planing knife of high-speed steel (HSS) for the TB98 cutter head.

SKU	Length	Width	Thick-ness
HSS-100	100	30	3
HSS-180	180	30	3

Reduction sleeve - to adapt the TB98 cutter head to machines with different spindles than above.

SKU	Description
713,104	Reduction sleeve 50-30
713,111	Reduction sleeve 50-35
713,113	Reduction sleeve 50-40

CUTTER HEAD FOR SERRATED BACK KNIVES

Cutter head for serrated back knives MEC. All cutter heads for serrated back knives are supplied without knives.

MEC



MEC

Cutter head for serrated back knives MEC Z2

SKU	Dia.	Hole	Height	Blade	Material
TBRS-13710050211	137	50	100	2	Steel

Cutter head for serrated back knives MEC Z2

SKU	Dia.	Hole	Height	Blade	Material
50110330	120	30	80	2	steel
50110530	120	30	130	2	steel

MEC



MEC



Cutter head for serrated back knives MEC Z4

SKU	Dia.	Hole	Height	Blade	Material
TBRS-13718050411	137	50	180	4	steel

Cutter head for serrated back knives, max. profile depth 25 mm

Cutter heads developed for Logosol planer/moulders

SKU	Dia.	Hole	Height	Blade	Material
TBRS-906030211	90	60	30	2	steel
TBRS-908030211	90	80	30	2	steel
TBRS-9010030211	90	100	30	2	steel
TBRS-9012030211	90	120	30	2	steel

MAN



Cutter head for serrated back knives MAN Z2

SKU	Dia.	Hole	Height	Blade	Material
TBRS-1228030221	122	80	30	2	Steel
TBRS-12210030221	122	100	30	2	Steel
TBRS-12213030221	122	130	30	2	Steel



VERTICAL MILLING CUTTERS



In some routing jobs, fixed cutters are preferable to loose cutter blades. For example, this could be when you want to cut really deep profiles, such as in window manufacture or when you want to remove a lot of material at high speed.

Our vertical milling cutter range contains of a wide selection of professional cutters with indexable inserts or brazed hard metal knives. Log21, our own brand, is a very priceworthy choice. This range, which we have designed ourselves, includes the cutters that we believe meet the basic requirements for vertical milling.

GROOVE, SLOT AND MORTISE CUTTER WITH INDEXABLE HM INSERTS

SKU	D	d	B	Z	V	Extra insert Z	Extra insert V
06,125,004	125	30	4	4	4	09-455	09-470
06,125,006	125	30	6	4	4	09-461	09-470
06,125,008	125	30	8	4	4	09-450	09-475
06,125,010	125	30	10	4	4	09-452	09-475
06,125,012	125	30	12	4	4	09-454	09-475
06,180,008	180	30	8	4	4	09-450	09-475
06,180,010	180	30	10	4	4	09-452	09-475
06,180,012	180	30	12	4	4	09-454	09-475



ADJUSTABLE GROOVE CUTTER WITH INDEXABLE HM INSERTS

01,130,475G has stepless adjustment for width.

01,130,475M has spacer rings for this.

SKU	D	d	B	Z	V	Extra insert Z	Extra insert V
01,130,475G	130	30	4-7,5	4	4	09-455	09-470
01,130,475M	130	30	4-7,5	4	4	09-455	09-470
01,160,815,030G	160	30	15-Aug	4	4	09-450	09-475
01,160,125,030G	160	30	12,5-24	4	4	09-453	09-475



RABBETING CUTTER

Indexable insert cutter with HM inserts. Steel body.

SKU	D	d	B	Z	V	Extra insert Z	Extra insert V
K002-100-30	100	30	30	2	4	L301	L141
K002-100-50	100	30	50	2	4	L501	L141
K002-125-30	125	30	30	2	4	L301	L141
K002-125-50	125	30	50	2	4	L501	L141
02,125,050S	125	30	50	4	4	L501	L141



MAN

RABBETING CUTTER

With indexable HM inserts. Aluminium body.

SKU	D	d	B	Z	V	Extra insert Z	Extra insert V
02,090,040	90	30	40	2	4	L401	L141
02,125,030	125	30	30	2	4	L301	L141
02,125,050	125	30	50	2	4	L501	L141
02,125,050A4	125	30	50	4	4	L501	L141



MAN

ADJUSTABLE CHAMFER CUTTER

With indexable HM inserts. Adjustable in steps of 7.5°, except K019 which is adjustable in steps of 2.5°.

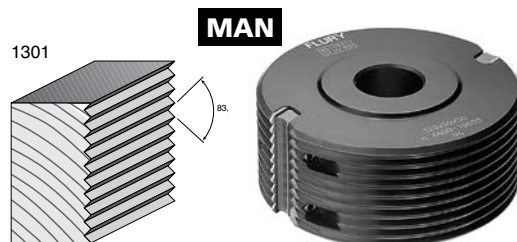
SKU	D	d	B	Z	G	Extra insert Z
K019-140-50	140	30	50	2	+ - 85°	L501
10,150,050,030,S	150	30	50	2	+ - 90°	L501
10,160,060,030,S	160	30	60	2	+ - 90°	I601



GLULAM CUTTER

With indexable HM inserts.

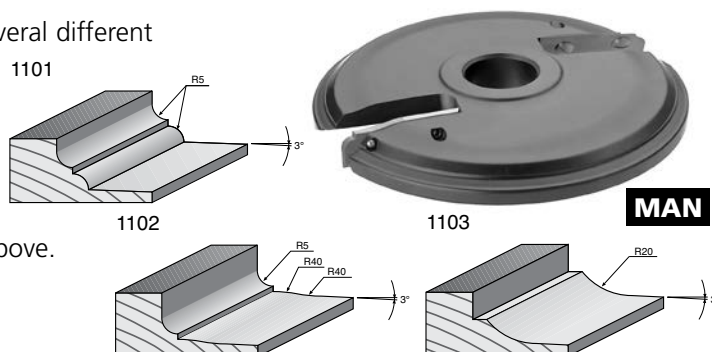
SKU	D	d	B	Z	Extra insert
13,120,050	120	30	50	2	4,09,1301



FRIEZE CUTTER WITH INDEXABLE HM INSERT

One and the same cutter body can be used for several different frieze profiles. Delivered with insert no. 1101.

SKU	Dia.	Hole	Height	No. of inserts
11,160,020	160	30	20	2

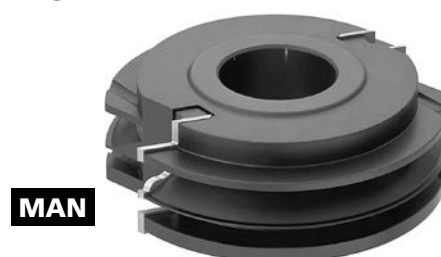


Loose inserts, shape 1 is included in the cutter above.
Order no: 4.09.1101, 4.09.1102, 4.09.1103

MATING PROFILE CUTTER WITH REPLACEABLE HM INSERT

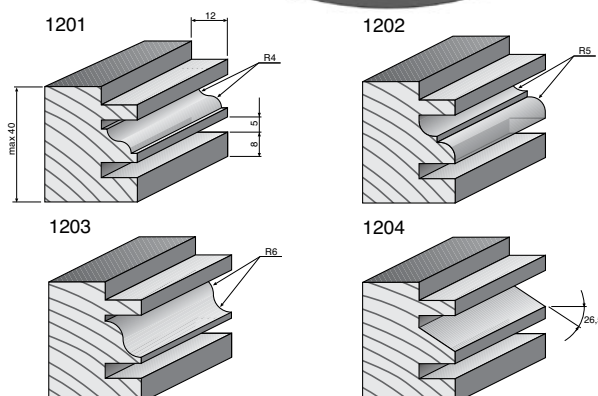
One and the same cutter body can be used for several different mating profiles. Delivered with insert no. 1201.

SKU	Dia.	Hole	Height	No. of inserts
12,120,040	120	30	40	2



Loose insert

Order no: 4.09.1201, 4.09.1202, 4.09.1203, 4.09.1204



WHAT DOES THE LAW SAY

MAN marked tools must be used in an standard milling machine. Tools marked MEC can be used in a multi-spindle machine like the planer/moulders.

PRO WINDOW CUTTER KIT

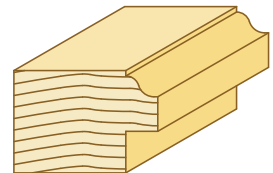
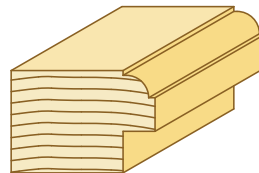
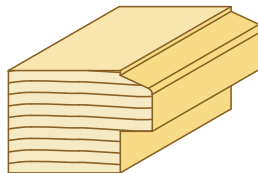
For linked casements on outwards opening 1+1 pane windows with 3 different casement profiles.

A kit of 18 different cutter heads with indeaxble hard metal inserts. The kit includes cutter heads for routing the tenons and slots for both casement and window frame.

The shank height and depth of cut are quickly and easily set once, using the accompanying setting gauge for all long routing cuts. The same principle is used for mortise and slot cuts, where only the cutter and spacer rings are changed for each routing task, using the accompanying drawings.



- * Largest tool diameter is 206 mm.
- * Greatest set-up height is 140 mm.
- * Spindle diameter 30 mm



SKU

20200

HELICAL COPYING CUTTER HEAD, WITH INDEXABLE HM INSERTS

SKU	Dia.	Hole	Height	No. of inserts	Extra insert	Ball bearing ring	Accessories
080,120,030	80	30	120	18	L141	476.62.080	47623
080,100,030	80	30	100	16	L141	476.62.080	47623
062,080,030	62	30	80	12	L141		47623
080,080,030	80	30	80	12	L141		47623



CUPBOARD DOOR EDGE CUTTER HEAD WITH INDEXABLE HM INSERT

One and the same cutter body can be used for several different profiles. Aluminium cutter head. Profile 4 is included.

SKU	Dia.	Hole	Height	No. of inserts	Cut width
14,180,040	180	30	40	2	30,5



Profile 1

Indexable insert
09.1441



Profile 2

Indexable insert
09.1442



Profile 3

Indexable insert
09.1443



Profile 4

Indexable insert
09.1444



Profile 5

Indexable insert
09.1445

FRIEZE CUTTER HEAD WITH REPLACEABLE HM KNIVES

One and the same cutter body can be used for several different friezes. Aluminium cutter. All profiles are included.

SKU	Dia.	Hole	Height	No. of inserts	Cut width
11,180,040	180	30	40	2+2	69



Profile 1

Indexable insert 09.1113 + 09.1112



Profile 2

Indexable insert 09.1113 + 09.1111



Profile 3

Indexable insert 09.1113 + 09.1110



Profile 4

Indexable insert 09.1114 + 09.1112



Profile 5

Indexable insert 09.1114 + 09.1111



Profile 6

Indexable insert 09.1114 + 09.1110



GLULAM CUTTER HEAD WITH INDEXABLE INSERTS

Aluminium cutter body

SKU	D	d	B	Z	Extra insert Z
18,130,050,030A2	130	30	50	2	09-1850
18,130,060,030A2	130	30	60	2	09-1860



GLULAM CUTTER HEAD WITH INDEXABLE INSERTS

Steel cutter body.

SKU	D	d	B	Z	Extra insert Z
18,130,050,030S2	130	30	50	2	09-1850
18,130,060,030S2	130	30	60	2	09-1860
18,130,080,030S2	130	30	80	2	09-1880



CORNER JOINTING CUTTER HEAD WITH INDEXABLE INSERTS

Aluminium cutter body

SKU	D	d	B	Z	Extra insert Z
18,140,040,030A2	140	30	40	2	09-1801



CORNER JOINTING CUTTER HEAD WITH INDEXABLE INSERTS

Steel cutter body.

SKU	D	d	B	Z	Extra insert Z
18,170,040,030S2	170	30	40	2	10-0026



ADJUSTABLE JOIST AND DECKING CUTTER HEAD

With replaceable knives. Adjustable joist and decking cutter head for thicknesses between 5-62 mm. You can choose to do rounding or chamfering cuts. Replaceable knives with radius 5 and 45° chamfer are included in the kit.

SKU	D	d	B	Z	Extra insert Z
20,HK,19,SET5BG	113	30	-	2	2-5 45G

Also available for spindle diameters up to 50 mm.



ROUNDING CUTTER HEAD WITH REPLACEABLE KNIVES

SKU	D	d	B	Z	R	Extra insert Z
19,120,020,130A	120	30	20	2	3-10	See table
19,140,030,130A	140	30	30	2	12-20	See table

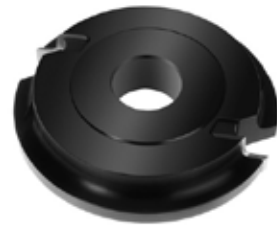
Item 19,120,020,130A is supplied with R8 as standard
Item 19,140,030,130A is supplied with R12 as standard

Kit

SKU	D	d	B	Z	R
19,120,020,030A	120	30	20	2	3,4,5,6,8,10
19,140,030,030A	140	30	30	2	12,15,18,20

Extra knives

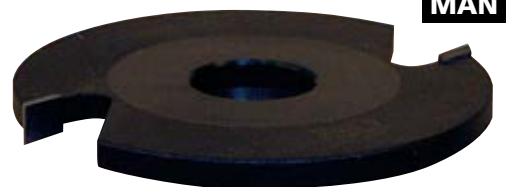
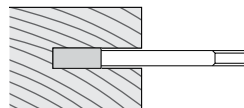
09-19103 Profile R=3
09-19104 Profile R=4
09-19105 Profile R=5
09-19106 Profile R=6
09-19108 Profile R=8
09-19110 Profile R=10
09-19112 Profile R=12
09-19115 Profile R=15
09-19118 Profile R=18
09-19120 Profile R=20



STRAIGHT TONGUE & GROOVE CUTTER HM

For grooves, small mortises and slots.

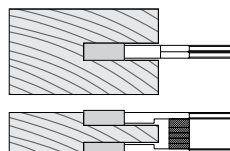
SKU	Dia.	Hole	Height
A61-120-10	120	30	10
A61-120-12	120	30	12
A61-120-4	120	30	4
A61-120-6	120	30	6
A61-120-8	120	30	8



SLOT / MORTISE CUTTER KIT HM

8–16 mm with accompanying spacer rings.

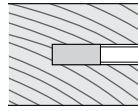
SKU	Dia.	Hole	Height
A62-160	160	30	8–16
A62-200	200	30	8–16



STRAIGHT TONGUE & GROOVE CUTTER HM

For grooves, small mortises and slots.

SKU	Dia.	Hole	Height
WP50104	120	30	4
WP50106	120	30	6
WP50108	120	30	8
WP50110	120	30	10
WP50112	120	30	12

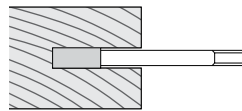


MAN

SLOT AND MORTISE CUTTER WITH HM INSERTS

For grooves, mortises and slots.

SKU	Dia.	Hole	Height	Blade	Insert
WP50206	160	30	6	2	2
WP50208	160	30	8	2	2
WP50210	160	30	10	2	2
WP50212	160	30	12	2	2
WP50306	180	30	6	2	2
WP50308	180	30	8	2	2
WP50310	180	30	10	2	2
WP50312	180	30	12	2	2

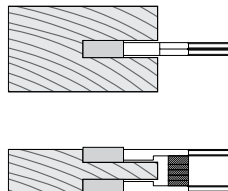


MAN

SLOT / MORTISE CUTTER HM

Adjustable between 8-16 mm with accompanying spacer rings.

SKU	Dia.	Hole	Height
WP50501	160	30	8-16
WP50601	200	30	8-16

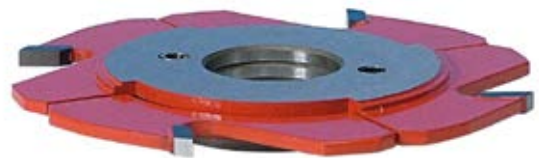
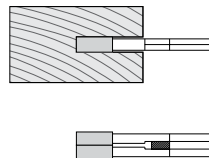


MAN

ADJUSTABLE TONGUE & GROOVE CUTTER HM

Adjustable between 4-8 mm with accompanying spacer rings.

SKU	Dia.	Hole	Height
WP50401	120	30	5-10

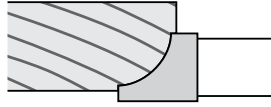


MAN

ROUNDING CUTTER HM

With hard metal knives, can be used together with template rings.

SKU	Dia.	Hole	Height
Q32-120-R5	100	30	5
Q32-120-R7,5	105	30	7,5
Q32-120-R10	110	30	10
Q27-120-R15	120	30	15

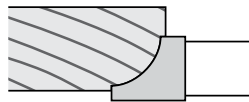


MAN

ROUNDING CUTTER HM

Can be used together with template rings.

SKU	Dia.	Hole	Radius
WP50704	98	30	4
WP50705	100	30	5
WP50775	105	30	7,5
WP50710	110	30	10
WP50715	120	30	15

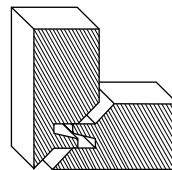


MAN

CORNER JOINING CUTTER HM

Hard metal.

SKU	D	B	b
FS4150011	140	30	30

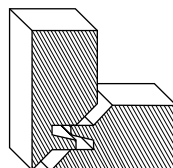


MAN

CORNER JOINING CUTTER HM

Material thickness 16-25 mm.

SKU	D	B	b
WP51101	120	30	30

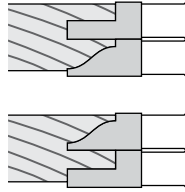


MAN

PROFILE AND MATCHING PROFILE CUTTER KIT HM

For simple and professional routing of kitchen, wardrobe, glazed cabinet and bookshelf doors with material thicknesses between 18.5–22 mm. You do not need to use spacer rings when adjusting the tool. This makes it extra quick and easy to use.

SKU	D	d
J134-116	116	30

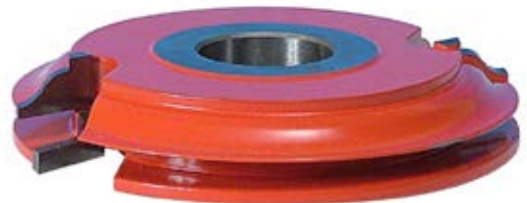
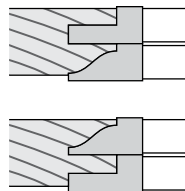


MAN

PROFILE AND MATCHING PROFILE CUTTER KIT, 2 ITEMS HM

For simple and professional routing of kitchen, wardrobe, glazed cabinet and bookshelf doors with material thicknesses between 18.5–22 mm. You do not need to use spacer rings when adjusting the tool. This makes it extra quick and easy to use.

SKU	Dia.	Hole
WP51301	116	30



MAN

FRIEZE CUTTER HM

Hard metal.

SKU	D	d	R	G
26-176-160	160	30	8	5



MAN

FRIEZE CUTTER HM

SKU	Dia.	Hole	Radius	G
WP51201	160	30	8	5

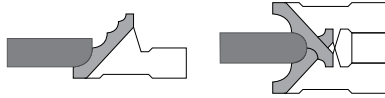


MAN

RADIUS CUTTER HM

For rounded corners and roundwood, with variable radius: 4, 6, 8 or 10 mm radius.

SKU	Dia.	Hole	Radius
J176	140	30	4+6+8+10

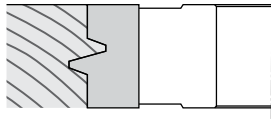


MAN

GLULAM CUTTER HM

To make a strong bonded joint.

SKU	Dia.	d	B
H08-120	120	30	28

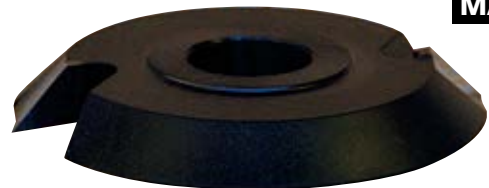
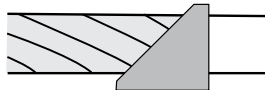


MAN

CHAMFER CUTTER HM

45 degrees.

SKU	Dia.	Hole	Height
V19-120-45	120	30	15

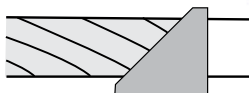


MAN

CHAMFER CUTTER HM

45 degrees.

SKU	Dia.	Hole	Height
WP50801	120	30	15

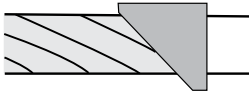


MAN

CHAMFER CUTTER HM

45 degrees.

SKU	Dia.	Hole	Height
WP50802	120	30	15



MAN

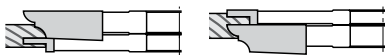
PROFILE AND MATCHING PROFILE CUTTER KIT, 2 ITEMS HM

A unique cutter kit for making complete kitchen cabinet doors and interior doors, with both mating profiles and panel routing. Material thickness 15-45 mm. You do not need to use spacer rings when adjusting the tool. This makes it extra quick and easy to use.

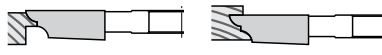
SKU	Dia.	Hole
J166-160	120	30



Mating profile machining for kitchen cabinet doors 16-22 mm



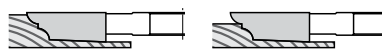
Mating profile machining for kitchen cabinet doors 15-24 mm



Mating profile machining for kitchen cabinet doors 22-25 mm



Panel routing



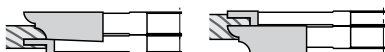
PROFILE AND MATCHING PROFILE CUTTER KIT, 2 ITEMS HM

A unique cutter kit for making complete kitchen cabinet doors and interior doors, with both mating profiles and panel routing. Material thickness 15-45 mm. You do not need to use spacer rings when adjusting the tool. This makes it extra quick and easy to use.

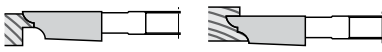
SKU	Dia.	Hole
WP51401	160	30



Mating profile machining for kitchen cabinet doors 16-22 mm



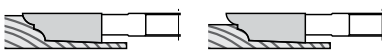
Mating profile routing for kitchen cabinet doors 15-24 mm



Mating profile machining for kitchen cabinet doors 22-25 mm



Panel routing



FRIEZE CUTTER HM

SKU	Dia.	Hole	Degrees
WP51202	160	30	5

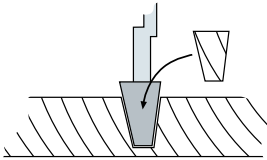


TAPERED CUTTER KIT HM

For repairing carvel-built boats and wooden floors etc.
Consists of 1 blade and 1 hard metal shank cutter.

SKU
WP52400

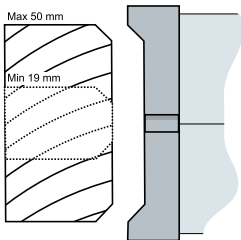
Technical data, blade		Technical data, shank cutter	
External diameter	125 mm	Diameter	6.2 mm
Hole	20 mm	Flute length	25 mm
Cut width	6.2 mm	Shank	8 mm
Degrees	3	Degrees	3



ADJUSTABLE JOIST AND DECKING CUTTER HEAD HM

With 45° chamfered edge. 2 part cutter kit, thickness adjustable between 19 and 50 mm, using the accompanying rings.

SKU	Dia.	Hole	Blade	Height
WP51045	120	30	2+2	30+30

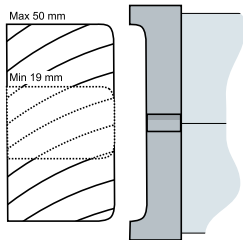


MAN

ADJUSTABLE JOIST AND DECKING CUTTER HM

With rounded edge, radius 3 mm. 2 part cutter kit, thickness adjustable between 19 and 50 mm, using the accompanying rings.

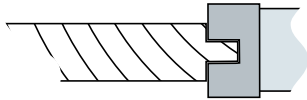
SKU	Dia.	Hole	Blade	Height
WP50903	120	30	2+2	30+30



TONGUE CUTTER HEAD HM

Tongued board 6.0 mm

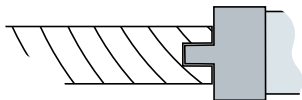
SKU	Dia.	Hole	Blade	Height
WP51501	110	30	4	40



GROOVE CUTTER HEAD HM

Grooved board 6.4 mm

SKU	Dia.	Hole	Blade	Height
WP51502	110	30	4	40

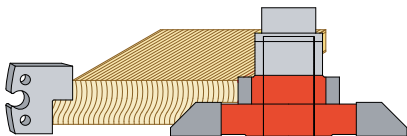
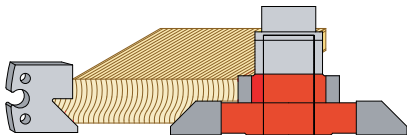


CLADDING CUTTER KIT

Developed for producing tongue-and-grooved cladding with an un-planed exterior. Complete kit. Contains: 2 pairs of 40 mm HSS inserts (94341HSS & 94342HSS)

SKU
WP52500

Only work with PH260



WP WINDOW KIT

Complete window machining kit, incl. rustic profile, 8 different HM tools for making windows. This tool kit can be used to make conventional coupled casement 2 or 3 pane insulating glass windows with conventional casements and glazing bars. The requirement is that there must be access to a jointer/planer, circular saw and router with a 30 mm spindle.

SKU

WP50000

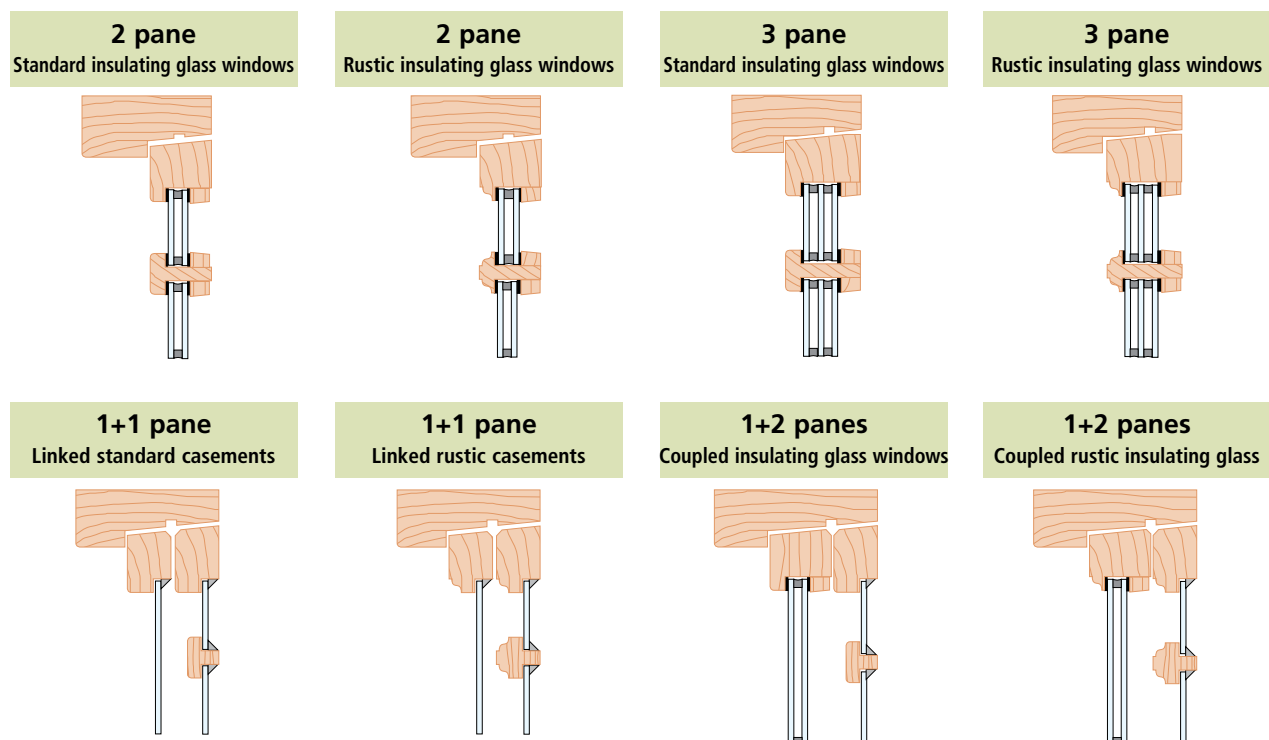
Cutters included in WP Window cutter kit

	Dia- meter	Flute length	Blade	Hole		Separate SKU
Tongue & groove cutter, window flashing tongue & groove cutter	100	1	4	30		WP52101
Rounding cutter	98	9	2	30	Radius = 4	WP50704
Double insert cutter	120	15	2	30	Degrees = 45+45	WP51845
Chamfer cutter	120	50	2	30	Degrees = 6	WP51606
Rabbeting cutter with insert	120	50	2	30	Insert = 2+2	WP51950
Slit & mortise cutter	160	8	2	30	Insert = 1+1	WP50208
Slit & mortise cutter	180	12	2	30	Insert = 1+1	WP50312
Rustic profile / mat- ing slot & mortise	180	13	2	30	Radius = 4+4	WP51704

MAN



The following types of windows can be made with the WP Window cutter kit:



SUPPLEMENTARY KIT, MORTISE & TENON FOR CASEMENTS

Intended for cutting mortises and tenons in casements for outwards opening windows. Designed to suit all our window cutter kits.



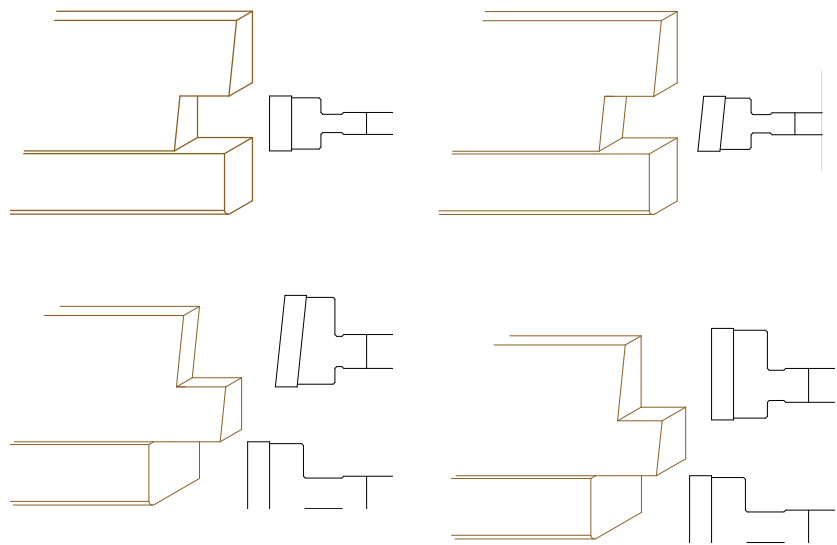
SKU

WP50001

Cutters included in supplementary kit WP50001

Cutter	Diameter	Flute length	Degrees	Hole
Chamfer cutter	129,6	50	6	30
Chamfer cutter	136	30	6	30
Chamfer cutter	136	30		30
Chamfer cutter	136	50		30
Chamfer cutter	160	50		30

Mortise & Tenon for casement WP50001



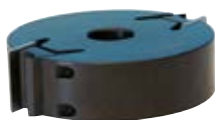
TB90 WINDOW CUTTER KIT

For making windows. This tool kit can be used to make conventional coupled casement 2 or 3 pane insulating glass windows with conventional casements and glazing bars. The requirement is that there must be access to a jointer/planer, a circular saw and a milling machine with a 30 mm spindle. This window cutter kit is the most flexible one commercially available, allowing you to configure your window production to meet customer requirements for profiling of the windows to be produced. To make production as efficient as possible with this kit, order an extra TB90-140S cutter, so you can make the tenons in one pass, as in the illustration on the next page.



Straight tongue & groove cutter with auxiliary blade

SKU	Dia.	Hole	Height	Blade	Insert
WP50208	160	30	8	2	2



TB90-140S – Safety cutter with replaceable moulding knives + chip limiter

SKU	Material	Diameter	Height	Blade	Steel thickness
TB90-140	Steel	138	30	2 + chip limiter	4

Complete window cutter kit incl. cutters and knives. Order no. TB90-FönsterS

A chip limiter is included for all profiles



94753HSS
94753S



95027HSS
95027S

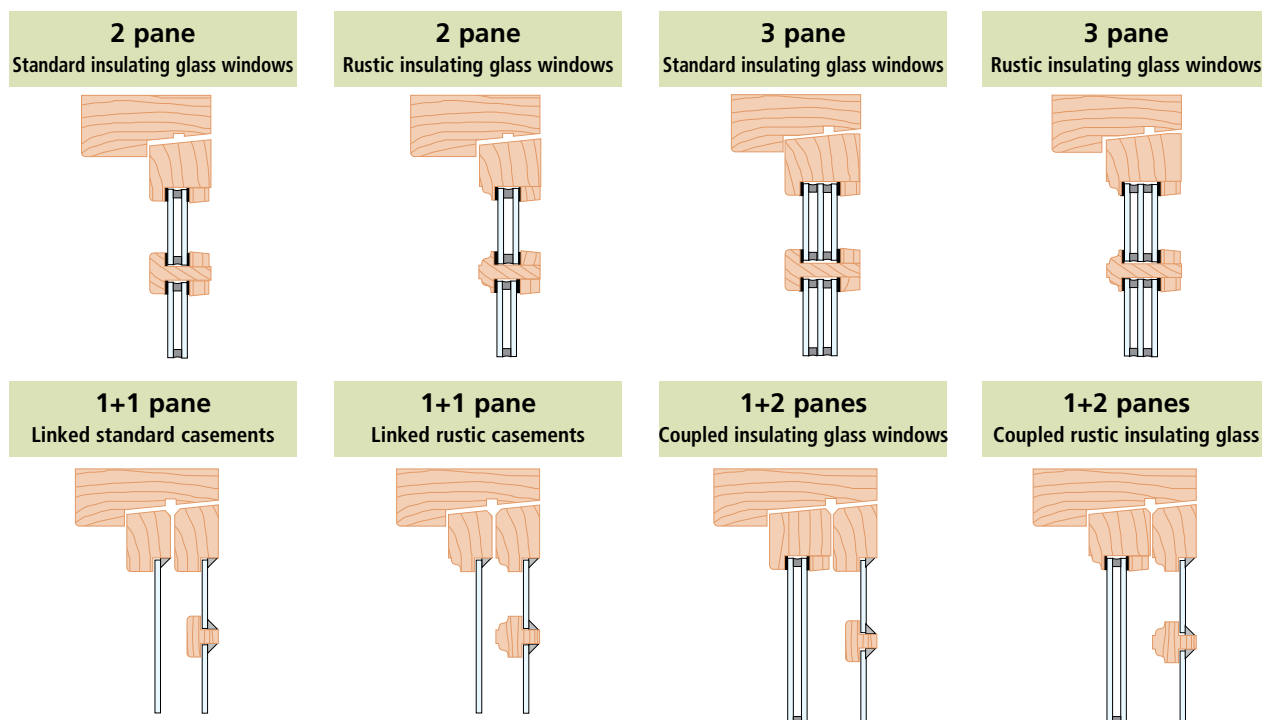


9000-20HSS
9000-20S



90127
90127S

The following types of windows can be made with the WP Window cutter kit:



SUPPLEMENTARY PROFILES FOR TB90 WINDOWS

Profile machining, window casement



Mating profile machining, window casement



Moulding knife: 94362HSS
Mating moulding knife: 94363HSS



Moulding knife: 94364HSS
Mating moulding knife: 94365HSS



Moulding knife: 94366HSS
Mating moulding knife: 94367HSS



Moulding knife: 94368HSS
Mating moulding knife: 94369HSS



Moulding knife: 94370HSS
Mating moulding knife: 94371HSS



Moulding knife: 94372HSS
Mating moulding knife: 94373HSS



Moulding knife: 94374HSS
Mating moulding knife: 94375HSS



Moulding knife: 94376HSS
Mating moulding knife: 94377HSS



Moulding knife: 94378HSS
Mating moulding knife: 94379HSS

The window profiles above are designed to suit the TB90 window cutter kit. This means that the original tenon thickness is intended to be 8 mm, to suit the accompanying tongue & groove cutter. Please refer to moulding knives HSS 40 x 4 mm for detailed drawings of the above moulding/mating moulding knives. **Specify the profile number and finish off with an S to order chip limiters.**

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9216	27	91311	54	94267	19-20, 44	94359	9, 47	94458	17-18	94556	22
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